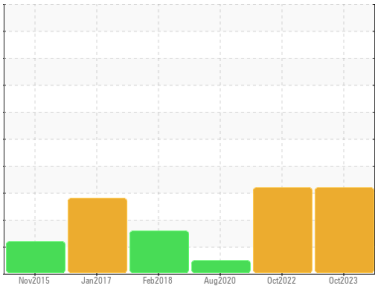
PROBLEM SUMMARY

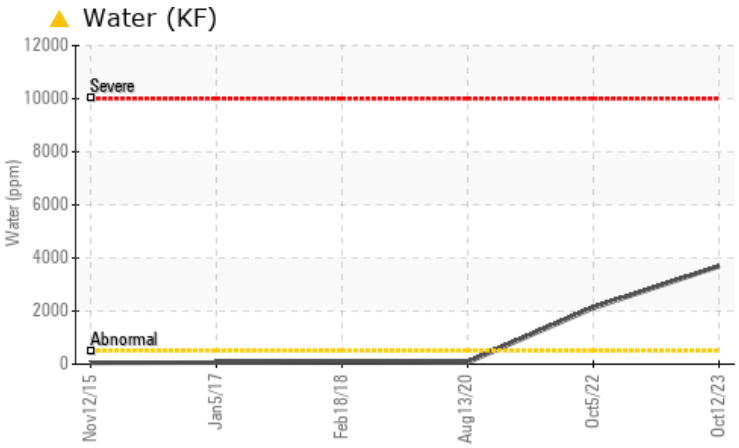
Sample Rating Trend



WATER

Machine Id
KAESER SM10 2920616 (S/N 1165)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Water	%	ASTM D6304	>0.05	▲ **0.369**	▲ 0.212	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **3690**	▲ 2120	66.1
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	▲ 0.2%	NEG
Free Water	scalar	*Visual		▲ **1.0**	▲ 2.0	NEG

Customer Id: HILWARPA
Sample No.: KCPA007319
Lab Number: 05996300
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Oct 2022 Diag: Angela Borella

WATER

Oil and filter change at the time of sampling has been noted. There is too much water present in this sample to perform a particle count. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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13 Aug 2020 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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18 Feb 2018 Diag: Doug Bogart

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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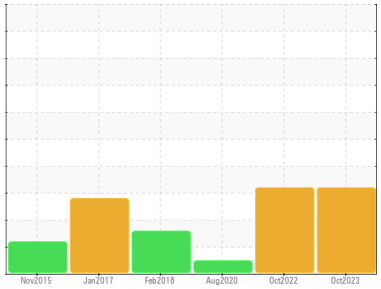
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER SM10 2920616 (S/N 1165)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a light concentration of water present in the oil. Free water present.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA007319**	KCP46708D	KC72952
Sample Date		Client Info		**12 Oct 2023**	05 Oct 2022	13 Aug 2020
Machine Age	hrs	Client Info		**45870**	43910	40256
Oil Age	hrs	Client Info		**0**	0	3139
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	0
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	3	0
Copper	ppm	ASTM D5185m	>50	**12**	24	16
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	12
Barium	ppm	ASTM D5185m	90	**<1**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	100	**19**	1	0
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**23**	17	6
Zinc	ppm	ASTM D5185m	0	**43**	49	60
Sulfur	ppm	ASTM D5185m	23500	**16166**	21933	15604

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	1	<1
Sodium	ppm	ASTM D5185m		**2**	1	<1
Potassium	ppm	ASTM D5185m	>20	**4**	<1	0
Water	%	ASTM D6304	>0.05	▲ **0.369**	▲ 0.212	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **3690**	▲ 2120	66.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	---	817
Particles >6µm		ASTM D7647	>1300	**---**	---	183
Particles >14µm		ASTM D7647	>80	**---**	---	13
Particles >21µm		ASTM D7647	>20	**---**	---	3
Particles >38µm		ASTM D7647	>4	**---**	---	0
Particles >71µm		ASTM D7647	>3	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	---	15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.36**	0.37	0.403

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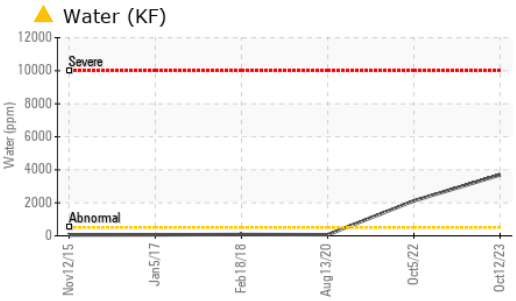
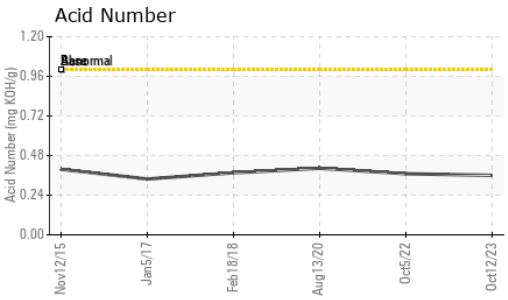
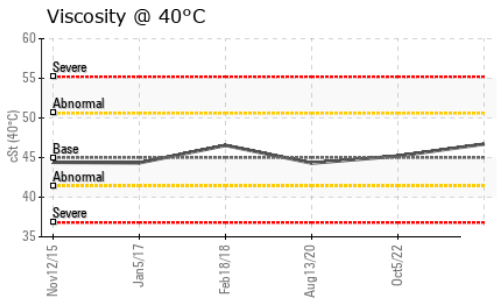
OIL ANALYSIS REPORT

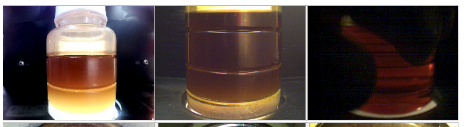
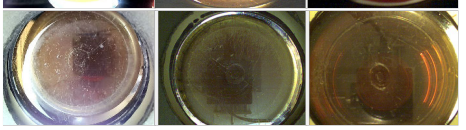




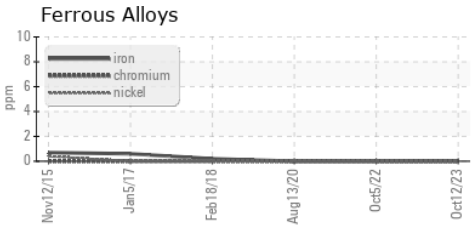


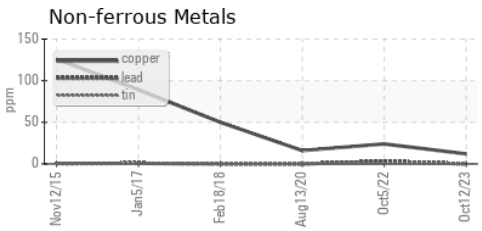
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	▲ 0.2%	NEG
Free Water	scalar	*Visual		▲ **1.0**	▲ 2.0	NEG

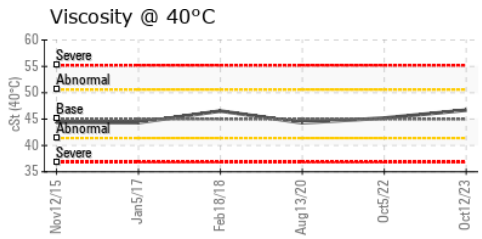
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**46.7**	45.2	44.3

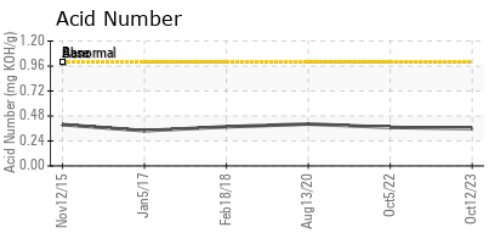
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA007319 **Received** : 01 Nov 2023
Lab Number : 05996300 **Diagnosed** : 03 Nov 2023
Unique Number : 10724660 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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