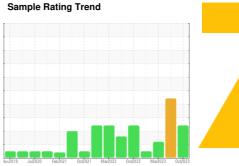


# **OIL ANALYSIS REPORT**



Bottom Diesel Engine

XTRA REV 15W40 (160 LTR)





### **DIAGNOSIS**

#### Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil. Light fuel dilution occurring.

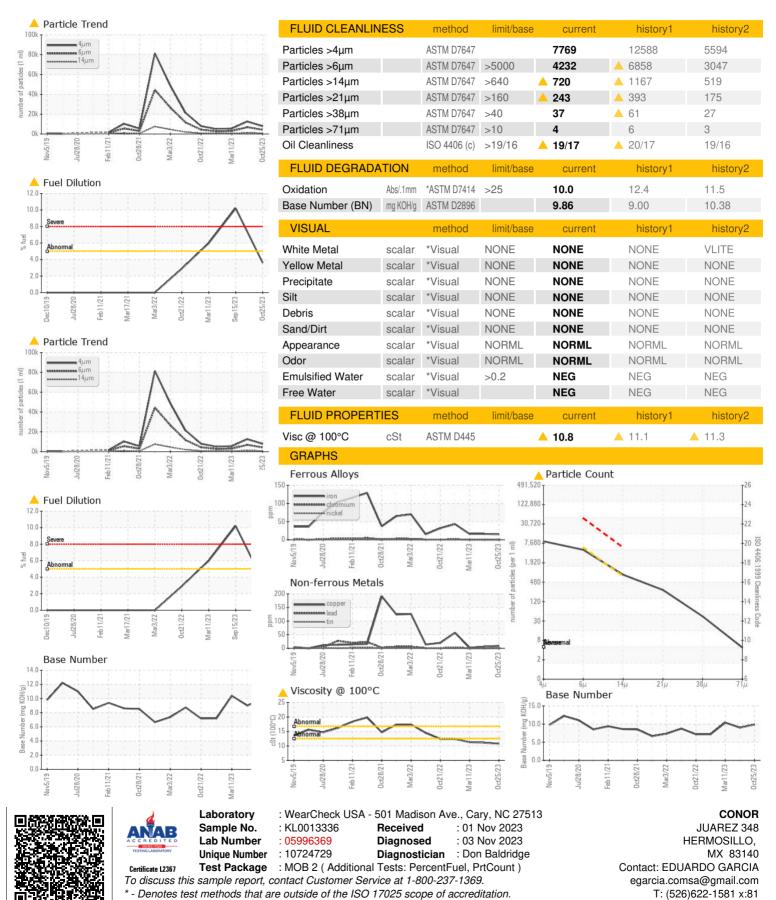
#### ▲ Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity.

Sample Date	โพรซีซายี						
Sample Date	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age	Sample Number		Client Info		KL0013336	KL0012805	KL0011364
Dil Age	Sample Date		Client Info		25 Oct 2023	15 Sep 2023	11 Mar 2023
Client Info	Machine Age	hrs	Client Info		17533	17110	17100
ABNORMAL   SEVERE   ABNORMAL   CONTAMINATION   method   limit/base   current   history1   history2	Oil Age	hrs	Client Info		423	735	725
CONTAMINATION   method   limit/base   current   history1   history2	Oil Changed		Client Info		Changed	Not Changd	Not Changd
WEAR METALS	Sample Status				ABNORMAL	SEVERE	ABNORMAL
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >100         15         16         16           Chromium         ppm         ASTM D5185m         >20         0         <1         <1           Nickel         ppm         ASTM D5185m         >2         0         0         <1           Titanium         ppm         ASTM D5185m         >2         0         0         0           Silver         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >330         9         6         2           Copper         ppm         ASTM D5185m         0         <1         0         0           Vanadium         ppm         ASTM D5185m         0         <1         0         0           Cadmium         ppm         ASTM D5185m         0         0         0	CONTAMINATION	J	method	limit/base	current	history1	history2
Description   Description	Glycol		WC Method		NEG	NEG	NEG
Chromium         ppm         ASTM D5185m         >20         0         <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>100	15	16	16
Titanium         ppm         ASTM D5185m         >2         0         0         0           Silver         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >2         0         0         0           Lead         ppm         ASTM D5185m         >25         <1         <1         2           Lead         ppm         ASTM D5185m         >40         <1         <1         <1           Copper         ppm         ASTM D5185m         >330         9         6         2           Tin         ppm         ASTM D5185m         0         <1         0         0           Vanadium         ppm         ASTM D5185m         0         <1         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1         <1         1 <th>Chromium</th> <td>ppm</td> <td>ASTM D5185m</td> <td>&gt;20</td> <th>0</th> <td>&lt;1</td> <td>&lt;1</td>	Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Silver         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >2         <1         <1         2           Lead         ppm         ASTM D5185m         >25         <1         <1         <1         2           Lead         ppm         ASTM D5185m         >40         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1	Nickel	ppm	ASTM D5185m	>2	0	0	<1
Aluminum   ppm   ASTM D5185m   >25   <1   <1   2	Titanium	ppm	ASTM D5185m	>2	0	0	0
Lead         ppm         ASTM D5185m         >40         <1         <1         <1           Copper         ppm         ASTM D5185m         >330         9         6         2           Tin         ppm         ASTM D5185m         >15         0         <1         0           Vanadium         ppm         ASTM D5185m         0         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         0         0         0           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1         <1         1           Magnesium         ppm         ASTM D5185m         17         171         160         1           Calcium         ppm         ASTM D5185m         1101         1071         1028         2           Zine         ppm         ASTM D5185m         3225         8         7	Silver	ppm	ASTM D5185m	>2	0	0	0
Copper         ppm         ASTM D5185m         >330         9         6         2           Tin         ppm         ASTM D5185m         >15         0         <1	Aluminum	ppm	ASTM D5185m	>25	<1	<1	2
Tin         ppm         ASTM D5185m         >15         0         <1         0           Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         4         102         91           Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1         <1           Manganese         ppm         ASTM D5185m         0         <1         <1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1	Lead	ppm	ASTM D5185m	>40	<1	<1	<1
Tin         ppm         ASTM D5185m         >15         0         <1         0           Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         4         102         91           Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1         <1           Manganese         ppm         ASTM D5185m         0         <1         <1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1	Copper	ppm	ASTM D5185m	>330	9	6	2
Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         4         102         91           Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         6         39         40           Manganese         ppm         ASTM D5185m         0         -1         -1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         >20         <	Tin	ppm	ASTM D5185m	>15	0	<1	0
Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         4         102         91           Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         6         39         40           Manganese         ppm         ASTM D5185m         0         -1         -1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         >20         <	Vanadium	ppm	ASTM D5185m		0	0	0
Boron	Cadmium		ASTM D5185m		0	0	0
Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         6         39         40           Manganese         ppm         ASTM D5185m         0         <1         <1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         3         6         10.2         6.0           INFRA-RED         method         limit/base         current	ADDITIVES		method	limit/base	current	history1	history2
Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         6         39         40           Manganese         ppm         ASTM D5185m         0         <1	Boron	ppm	ASTM D5185m		4	102	91
Manganese         ppm         ASTM D5185m         0         <1         <1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         4         3.6         10.2         6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >20         6.5         8.5         7.8	Barium	ppm	ASTM D5185m		0	0	0
Manganese         ppm         ASTM D5185m         0         <1         <1           Magnesium         ppm         ASTM D5185m         17         171         160           Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         >20         18         13         8           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         3.6         10.2         6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot % <td< td=""><th>Molybdenum</th><td>ppm</td><td>ASTM D5185m</td><td></td><th>6</th><td>39</td><td>40</td></td<>	Molybdenum	ppm	ASTM D5185m		6	39	40
Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Manganese		ASTM D5185m		0	<1	<1
Calcium         ppm         ASTM D5185m         2496         2518         2501           Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Magnesium	ppm	ASTM D5185m		17	171	160
Phosphorus         ppm         ASTM D5185m         1101         1071         1028           Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Calcium	ppm	ASTM D5185m		2496	2518	2501
Zinc         ppm         ASTM D5185m         1259         1279         1204           Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Phosphorus		ASTM D5185m		1101	1071	1028
Sulfur         ppm         ASTM D5185m         3222         4650         4624           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         8         7         11           Sodium         ppm         ASTM D5185m         3         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Zinc		ASTM D5185m			1279	1204
Silicon       ppm       ASTM D5185m       >25       8       7       11         Sodium       ppm       ASTM D5185m       3       3       4         Potassium       ppm       ASTM D5185m       >20       18       13       8         Fuel       %       ASTM D3524       >5       ▲ 3.6       ● 10.2       ▲ 6.0         INFRA-RED       method       limit/base       current       history1       history2         Soot %       %       *ASTM D7844       >3       0.1       0       0.5         Nitration       Abs/cm       *ASTM D7624       >20       6.5       8.5       7.8	Sulfur	ppm	ASTM D5185m		3222	4650	4624
Sodium         ppm         ASTM D5185m         3         4           Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         ● 10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         ♠ 10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Silicon	ppm	ASTM D5185m	>25	8	7	11
Potassium         ppm         ASTM D5185m         >20         18         13         8           Fuel         %         ASTM D3524         >5         ▲ 3.6         ♠ 10.2         ▲ 6.0           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Sodium	ppm	ASTM D5185m		3	3	4
INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Potassium			>20	18	13	8
Soot %         %         *ASTM D7844         >3         0.1         0         0.5           Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Fuel	%	ASTM D3524	>5	<b>△</b> 3.6	10.2	<b>▲</b> 6.0
Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	INFRA-RED		method	limit/base	current	history1	history2
Nitration         Abs/cm         *ASTM D7624         >20         6.5         8.5         7.8	Soot %	%	*ASTM D7844	>3	0.1	0	0.5
	Nitration						
	Sulfation						



## **OIL ANALYSIS REPORT**



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x: