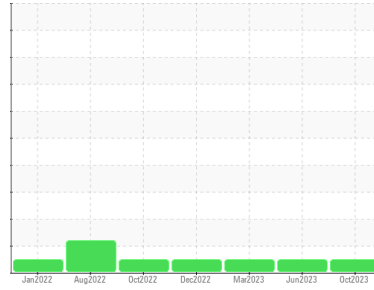




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**STACKER 2**  
 Component  
**Hydraulic System**  
 Fluid  
**NOT GIVEN (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PTK0003010</b>	PTK0004500	PTK0003820
Sample Date	Client Info			<b>25 Oct 2023</b>	20 Jun 2023	08 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Filtered</b>	Filtered	Filtered
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>6</b>	4	5
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	1	<1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>20</b>	15	15
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

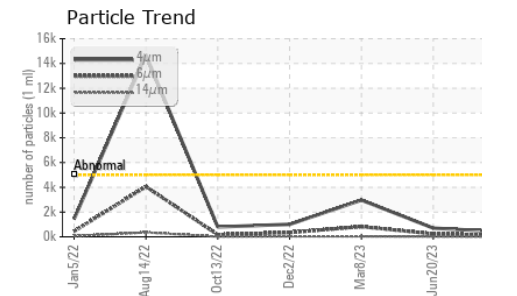
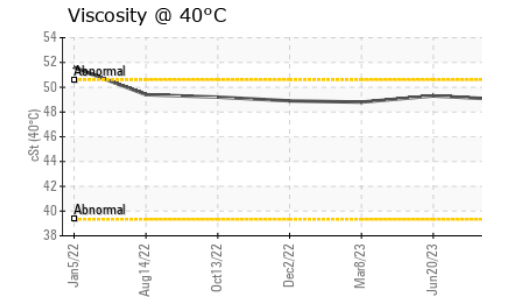
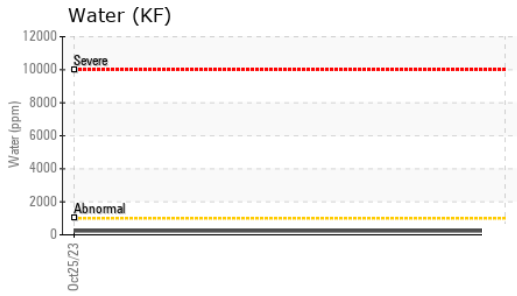
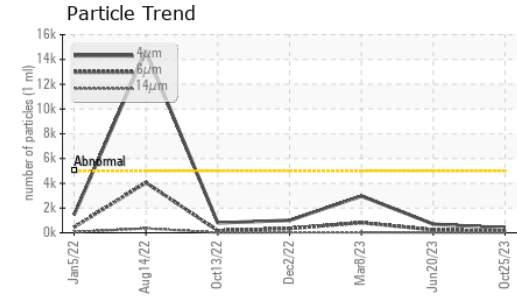
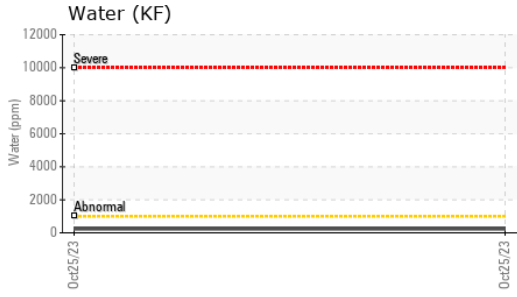
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	1
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	4	0
Molybdenum	ppm	ASTM D5185m		<b>69</b>	62	66
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>90</b>	69	86
Phosphorus	ppm	ASTM D5185m		<b>429</b>	411	437
Zinc	ppm	ASTM D5185m		<b>496</b>	448	481
Sulfur	ppm	ASTM D5185m		<b>3892</b>	3797	4246

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>2</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>0</b>	3	1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Water	%	ASTM D6304	>0.1	<b>0.024</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	<b>240</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>386</b>	703	2970
Particles >6µm		ASTM D7647	>1300	<b>121</b>	240	823
Particles >14µm		ASTM D7647	>160	<b>10</b>	22	36
Particles >21µm		ASTM D7647	>40	<b>3</b>	5	5
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>16/14/10</b>	17/15/12	19/17/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.29</b>	1.14	1.12

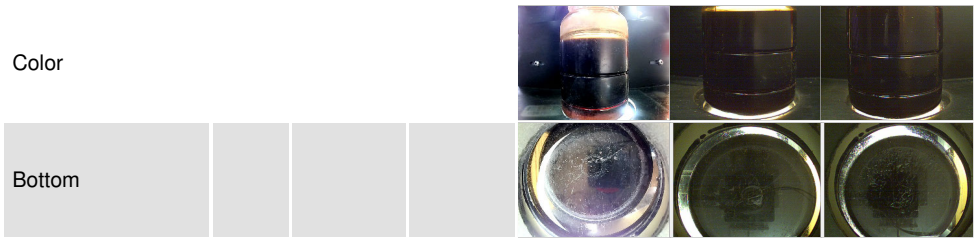
# OIL ANALYSIS REPORT



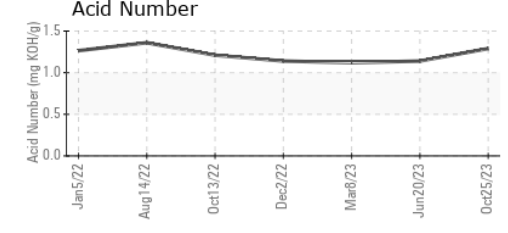
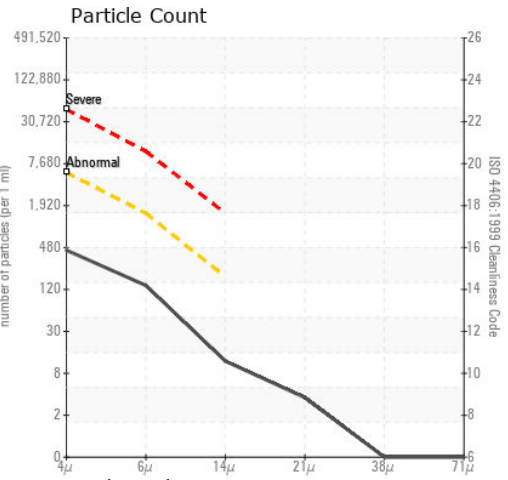
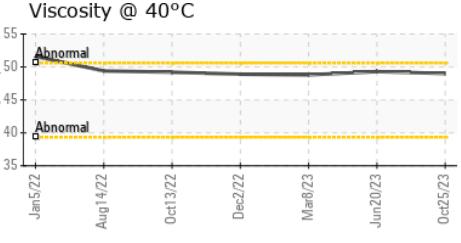
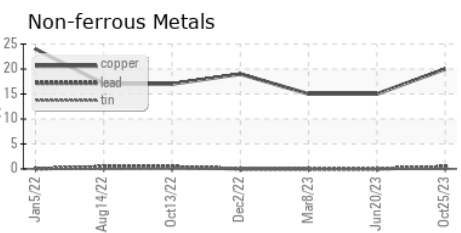
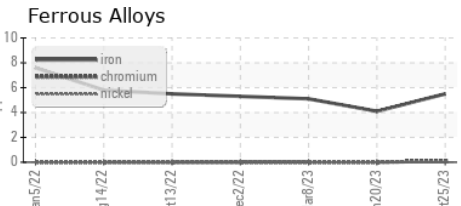
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.0	49.3	48.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0003010 **Received** : 02 Nov 2023  
**Lab Number** : 05996664 **Diagnosed** : 03 Nov 2023  
**Unique Number** : 10725024 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: KF )

**LIBERTY CARTON**  
 870 LOUISIANA AVE S  
 MINNEAPOLIS, MN  
 US 55426  
 Contact: BRENT WENTWORTH  
 brentwentworth@libertycarton.com  
 T: (763)540-9589  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)