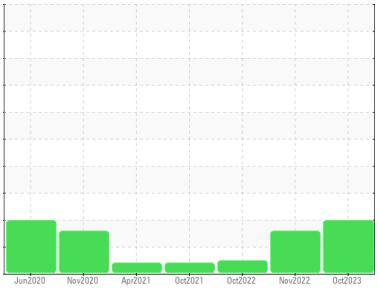
PROBLEM SUMMARY

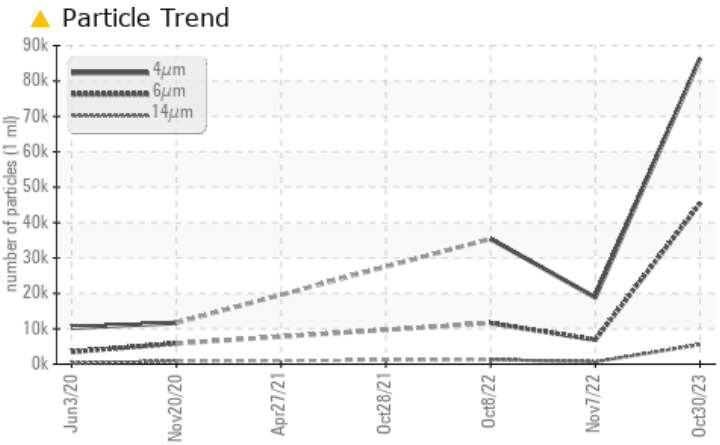
Sample Rating Trend



ISO

Machine Id
6420296 (S/N 1077)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Particles >6µm		ASTM D7647	>1300	▲ **45387**	▲ 6858	11594
Particles >14µm		ASTM D7647	>80	▲ **5506**	▲ 638	1261
Particles >21µm		ASTM D7647	>20	▲ **1612**	▲ 112	408
Particles >38µm		ASTM D7647	>4	▲ **74**	4	21
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **24/23/20**	▲ 21/20/16	22/21/17

Customer Id: GDCGOS
Sample No.: KC05996674
Lab Number: 05996674
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

07 Nov 2022 Diag: Don Baldridge

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

08 Oct 2022 Diag: Doug Bogart

NORMAL

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

28 Oct 2021 Diag: Don Baldridge

VIS DEBRIS

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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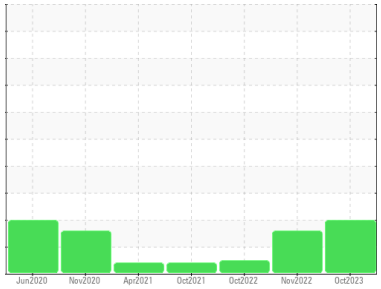
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
6420296 (S/N 1077)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC05996674**	KC104400	KC106626
Sample Date		Client Info		**30 Oct 2023**	07 Nov 2022	08 Oct 2022
Machine Age	hrs	Client Info		**23185**	18180	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**2**	<1	11
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**37**	65	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**74**	83	33
Calcium	ppm	ASTM D5185m	2	**5**	2	0
Phosphorus	ppm	ASTM D5185m		**0**	3	0
Zinc	ppm	ASTM D5185m		**5**	<1	7

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	<1
Sodium	ppm	ASTM D5185m		**24**	8	27
Potassium	ppm	ASTM D5185m	>20	**5**	0	1
Water	%	ASTM D6304	>0.05	**0.024**	0.027	0.022
ppm Water	ppm	ASTM D6304	>500	**245.0**	270.5	222.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**86347**	18827	35426
Particles >6µm		ASTM D7647	>1300	▲ **45387**	▲ 6858	11594
Particles >14µm		ASTM D7647	>80	▲ **5506**	▲ 638	1261
Particles >21µm		ASTM D7647	>20	▲ **1612**	▲ 112	408
Particles >38µm		ASTM D7647	>4	▲ **74**	4	21
Particles >71µm		ASTM D7647	>3	**1**	0	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **24/23/20**	▲ 21/20/16	22/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.24**	0.48	0.35

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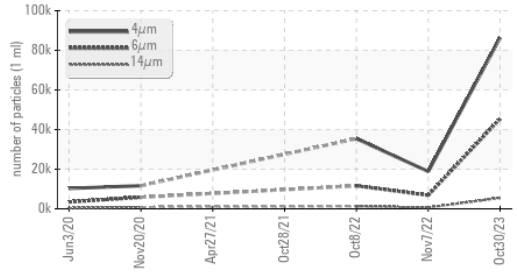
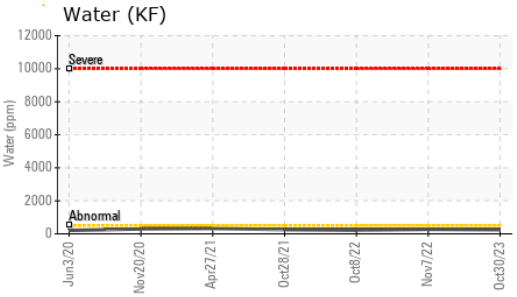
OIL ANALYSIS REPORT

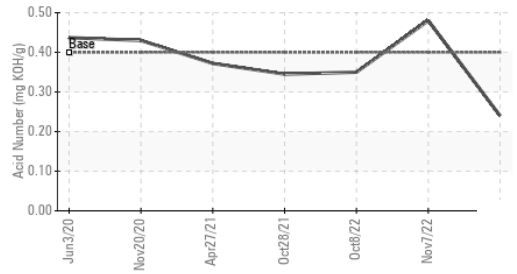
Particle Trend



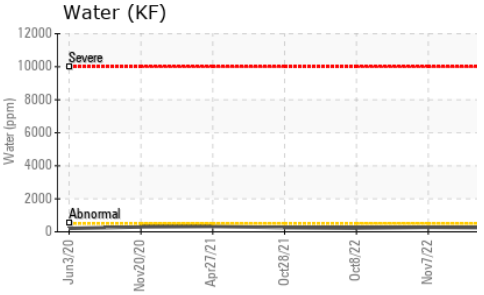
Water (KF)



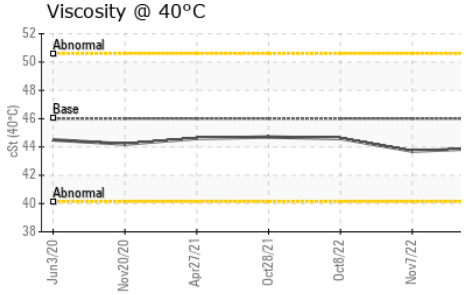
Acid Number



Water (KF)

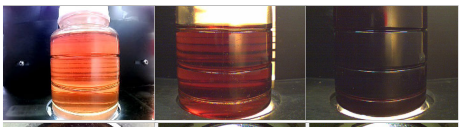
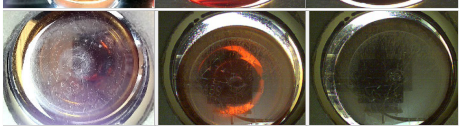


Viscosity @ 40°C



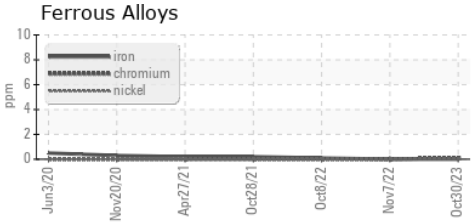
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.9**	43.7	44.6

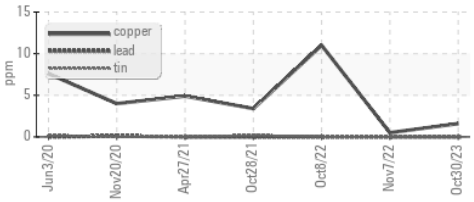
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

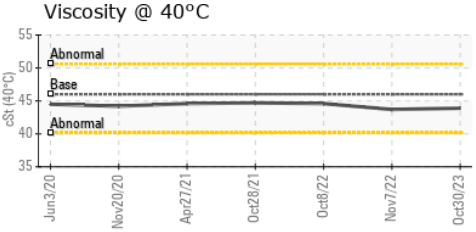
Ferrous Alloys



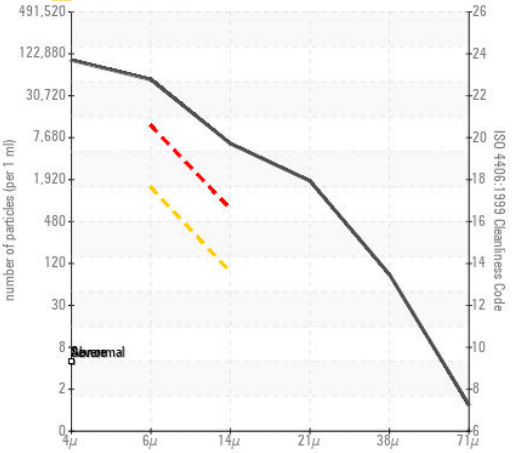
Non-ferrous Metals



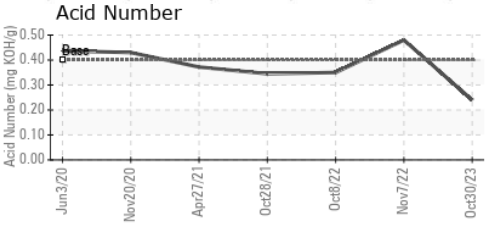
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05996674
Lab Number : 05996674
Unique Number : 10725034
Test Package : IND 2

Received : 02 Nov 2023
Diagnosed : 03 Nov 2023
Diagnostician : Don Baldridge

GDC INC - GOSHEN DIE CUTTING PLANT 2
815 LOGAN ST
GOSHEN, IN
US 46528
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: