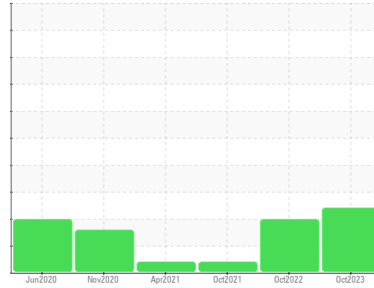




# PROBLEM SUMMARY

Sample Rating Trend

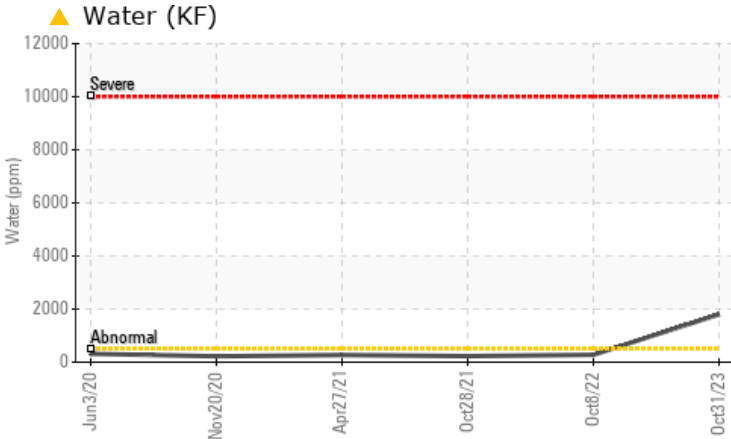


**WATER**



Machine Id  
**6401344 (S/N 1074)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	<b>▲ 0.180</b>	0.027	0.022
ppm Water	ppm	ASTM D6304	>500	<b>▲ 1800</b>	276.5	227.8
Silt	scalar	*Visual	NONE	<b>▲ MODER</b>	NONE	NONE
Emulsified Water	scalar	*Visual	>0.05	<b>▲ 0.2%</b>	NEG	NEG

Customer Id: GDCGOS  
 Sample No.: KC05996675  
 Lab Number: 05996675  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

**RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

**HISTORICAL DIAGNOSIS**

**08 Oct 2022 Diag: Doug Bogart**

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**28 Oct 2021 Diag: Don Baldrige**

VIS DEBRIS



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**27 Apr 2021 Diag: Jonathan Hester**

VIS DEBRIS



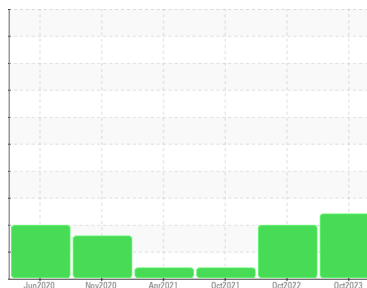
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**6401344 (S/N 1074)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC05996675</b>	KC106581	KC68023
Sample Date	Client Info			<b>31 Oct 2023</b>	08 Oct 2022	28 Oct 2021
Machine Age	hrs	Client Info		<b>8705</b>	11728	5633
Oil Age	hrs	Client Info		<b>0</b>	0	3273
Oil Changed	Client Info			<b>N/A</b>	N/A	Not Changd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	2	15
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

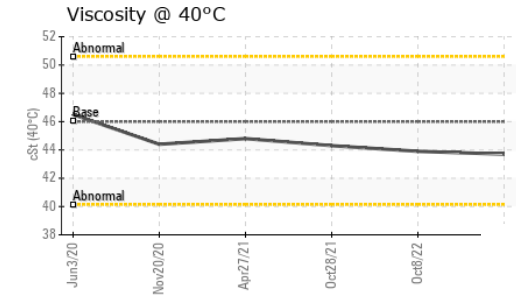
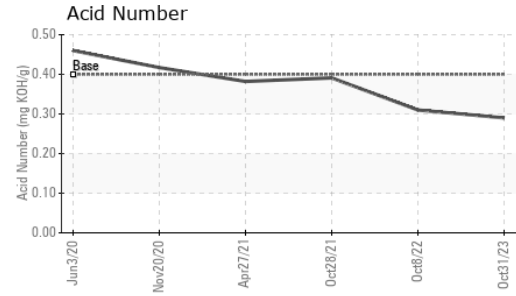
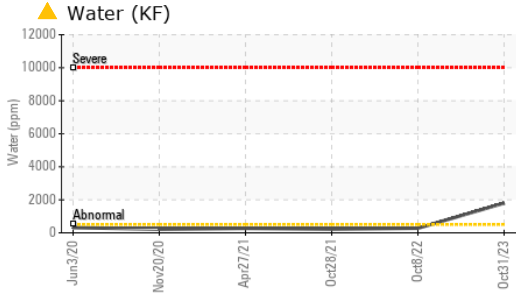
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	20
Barium	ppm	ASTM D5185m	90	<b>49</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	90	<b>52</b>	57	56
Calcium	ppm	ASTM D5185m	2	<b>4</b>	0	2
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>6</b>	0	22

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>2</b>	31	30
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	3
Water	%	ASTM D6304	>0.05	<b>▲ 0.180</b>	0.027	0.022
ppm Water	ppm	ASTM D6304	>500	<b>▲ 1800</b>	276.5	227.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>---</b>	20765	---
Particles >6µm		ASTM D7647	>1300	<b>---</b>	<b>▲ 7059</b>	---
Particles >14µm		ASTM D7647	>80	<b>---</b>	<b>▲ 692</b>	---
Particles >21µm		ASTM D7647	>20	<b>---</b>	<b>▲ 189</b>	---
Particles >38µm		ASTM D7647	>4	<b>---</b>	<b>▲ 8</b>	---
Particles >71µm		ASTM D7647	>3	<b>---</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>---</b>	<b>▲ 22/20/17</b>	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.29</b>	0.31	0.391

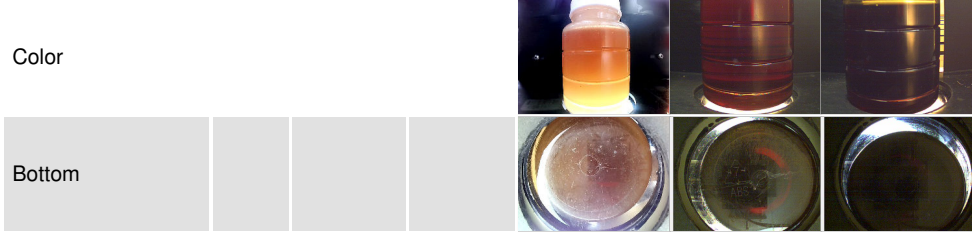
# OIL ANALYSIS REPORT



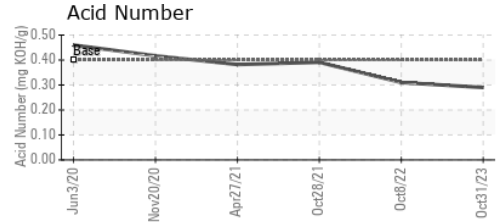
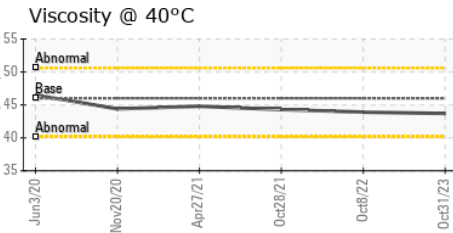
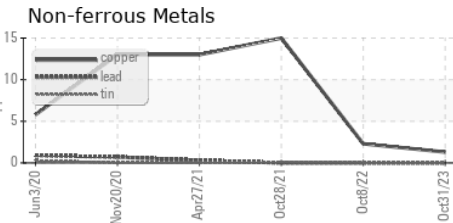
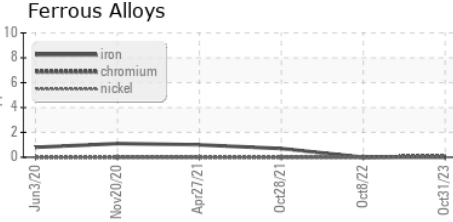
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.7	43.9	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC05996675  
**Lab Number** : 05996675  
**Unique Number** : 10725035  
**Test Package** : IND 2

**GDC INC - GOSHEN DIE CUTTING PLANT 2**  
 815 LOGAN ST  
 GOSHEN, IN  
 US 46528  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: