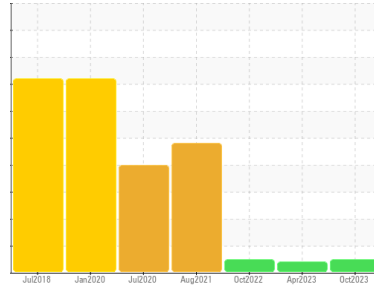




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 1376/100764.1
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0855699	WC0792276	WC0714770
Sample Date	Client Info			27 Oct 2023	20 Apr 2023	06 Oct 2022
Machine Age	hrs	Client Info		5648	5017	4676
Oil Age	hrs	Client Info		1339	708	367
Oil Changed	Client Info			Changed	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	6	6	6
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	12	18	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m		0	<1	1
Magnesium	ppm	ASTM D5185m	100	34	60	44
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	2	6	0
Zinc	ppm	ASTM D5185m	0	29	25	8
Sulfur	ppm	ASTM D5185m	23500	17743	21515	22104

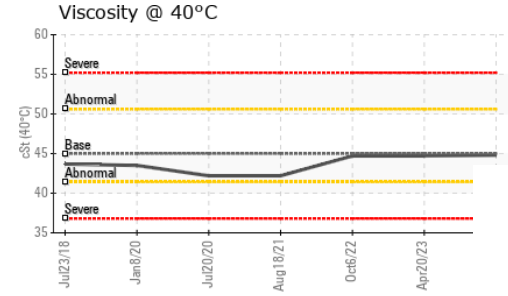
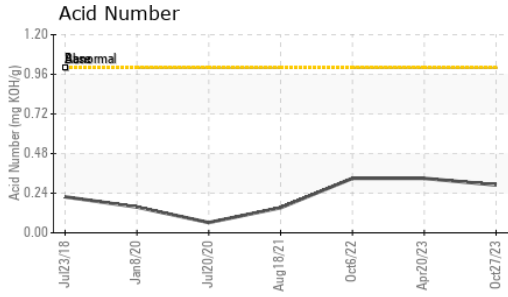
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		10	11	11
Potassium	ppm	ASTM D5185m	>20	1	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.29	0.33	0.33

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

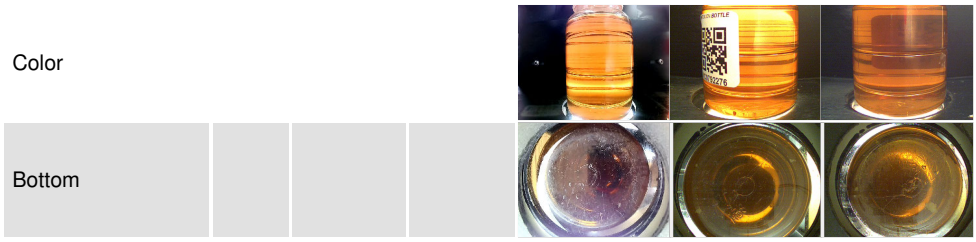


OIL ANALYSIS REPORT

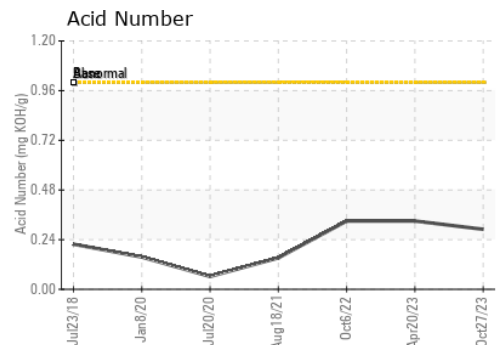
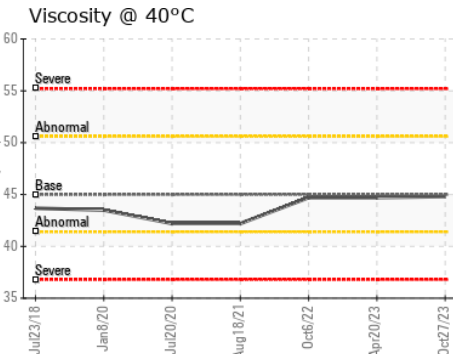
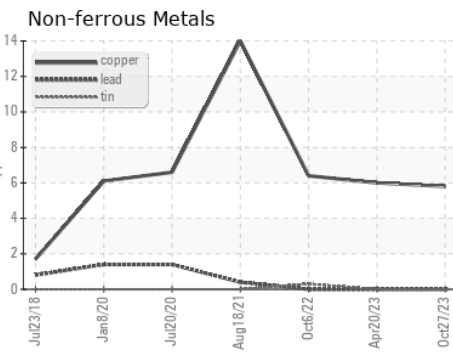
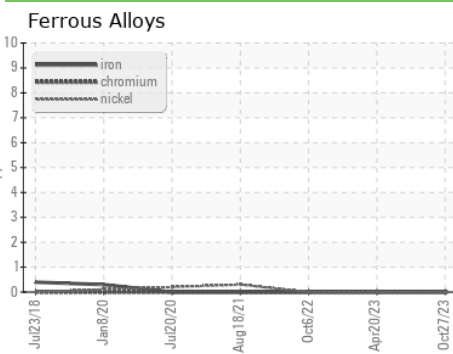


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.8	44.7	44.7

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0855699 **Received** : 02 Nov 2023
Lab Number : 05996822 **Diagnosed** : 04 Nov 2023
Unique Number : 10725182 **Diagnostician** : Don Baldrige
Test Package : IND 2

HORTON INC
 2565 WALNUT ST
 ROSEVILLE, MN
 US 55113
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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