



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**24-PC-23 (S/N 64)**  
 Component  
**Hydraulic System**  
 Fluid  
**SKYDROL 500B-4 (--- LTR)**



## DIAGNOSIS

**Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor. Chlorine measured at 158 ppm.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0826400</b>	---	---
Sample Date	Client Info			<b>01 Nov 2023</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---	---
Calcium	ppm	ASTM D5185m		<b>1</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>28228</b>	---	---
Zinc	ppm	ASTM D5185m		<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>1621</b>	---	---

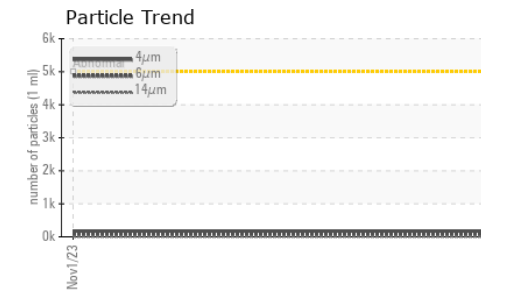
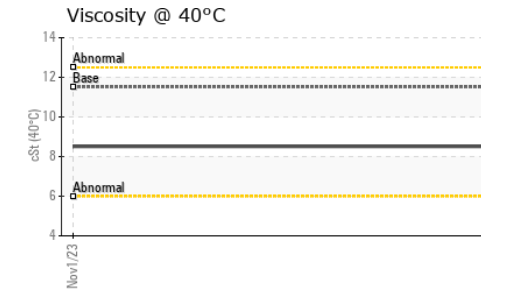
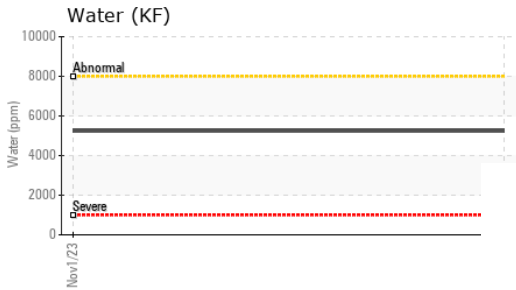
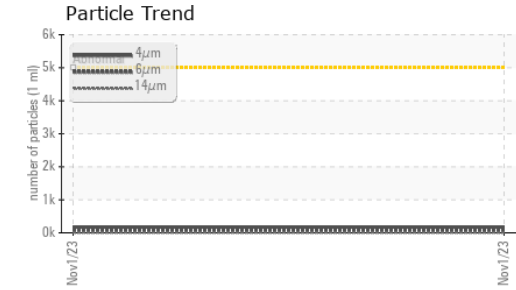
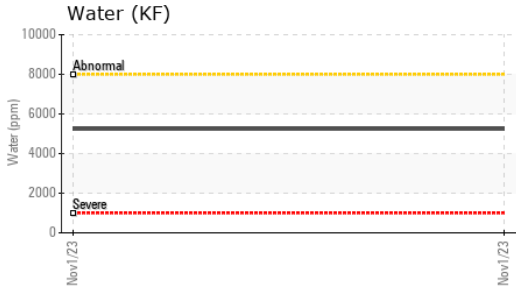
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	>50	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>12</b>	---	---
Chlorine Content	ppm	ASTM D5185m		<b>158</b>	---	---
Water	%	ASTM D6304	>0.8	<b>0.524</b>	---	---
ppm Water	ppm	ASTM D6304	>8000	<b>5240</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>174</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>53</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>7</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>2</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>15/13/10</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.10	<b>0.546</b>	---	---



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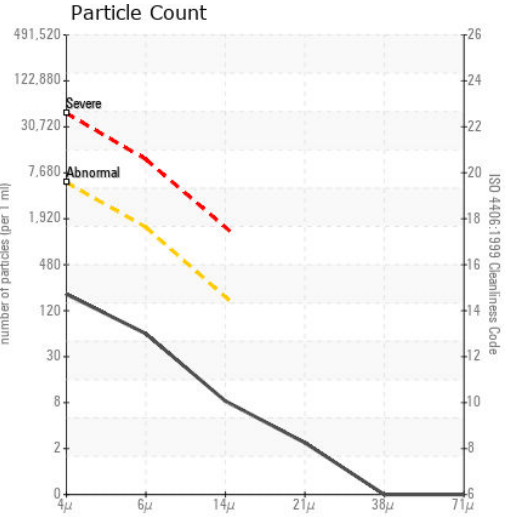
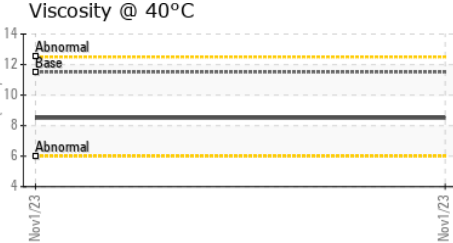
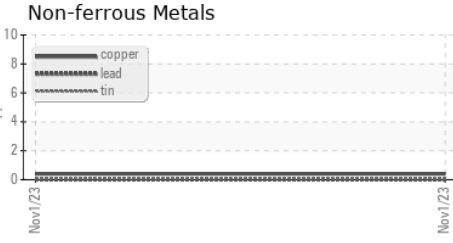
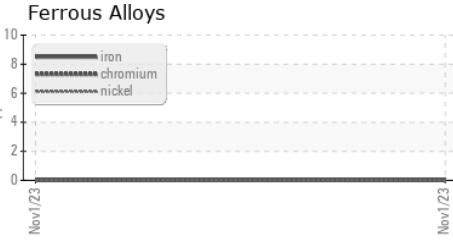
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.8	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	11.51	8.51	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0826400 **Received** : 02 Nov 2023  
**Lab Number** : 05997068 **Diagnosed** : 13 Nov 2023  
**Unique Number** : 10725428 **Diagnostician** : Doug Bogart  
**Test Package** : PLANT ( Additional Tests: CHLORINEXRF )

**WOODWARD**  
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 US 91355  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)