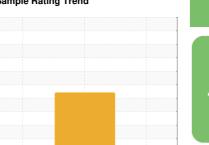


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



INTERNATIONAL DUMP TRUCK 4

Component

Diesel Engine

PETRO CANADA 15W40 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

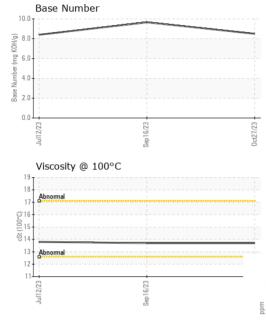
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

		Jul	2023	Sep2023 Oct20	Z3	
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0868167	WC0613720	WC0822405
Sample Date		Client Info		27 Oct 2023	16 Sep 2023	12 Jul 2023
Machine Age	mls	Client Info		374393	365637	355109
Oil Age	mls	Client Info		8756	10528	8845
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	SEVERE	NORMAL
CONTAMINATION	l	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	3	7	5
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	4	2
Lead	ppm	ASTM D5185m	>40	<1	1	<1
Copper	ppm	ASTM D5185m	>330	0	<1	<1
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		8	3	7
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		60	61	62
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		915	991	931
Calcium	ppm	ASTM D5185m		1025	1094	1107
Phosphorus	ppm	ASTM D5185m		1013	1017	1033
Zinc	ppm	ASTM D5185m		1228	1266	1226
Sulfur	ppm	ASTM D5185m		3014	3261	3020
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	3
Sodium	ppm	ASTM D5185m		<1	3	<1
Potassium	ppm	ASTM D5185m	>20	<1	4	1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	6.5	6.9	6.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.1	18.3	18.0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.0	14.0	14.0
Base Number (BN)	mg KOH/g	ASTM D2896		8.5	9.65	8.4
, ,	0					



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES me			limit/base	ourront	hiotony1	hiotory?
FLUID PROPER	IIE2	method				history2

Visc @ 100°C	cSt	ASTM D445	13.7	13.7	13.8
GRAPHS					
Iron (ppm) 250 200 Severe			Lead (ppm))	
150 - Abnomal	3		40 Abnormal	3	23
Jul12/23	Sep16/23	0ct27/23	Jul12/23	Sep16/23	0ct27/23
Aluminum (ppm)		Chromium 50 40 Severe	(ppm)	
20 Abnormal			20 Abnormal		
Jul12/23	Sep16/23 -	0ct27/23 -	Jul12/23	Sep16/23 -	Oct27/23 -
Copper (ppm) Severe			Silicon (ppr	m)	
100			Ed 40 Abnormal		
Jul12/23	Sep16/23-	0ct27/23	Jul12/23	Sep16/23 -	0ct27/23 -
Viscosity @ 100°	C		Base Numb	er	

(mg KOH/g)

Base Number 4.0

0.0





Laboratory Sample No.

Lab Number

: WC0868167 : 05997215 Unique Number : 10725575

cSt (100°C)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 02 Nov 2023 Diagnosed

: 03 Nov 2023 Diagnostician : Wes Davis Test Package : MOB 1 (Additional Tests: TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

C.L. BENTON & SONS INC 706 38TH AVE N

MYRTLE BEACH, SC US 29577 Contact: NEIL

neil@clbenton.com

T:

F:

Contact/Location: NEIL ? - CLBMYR