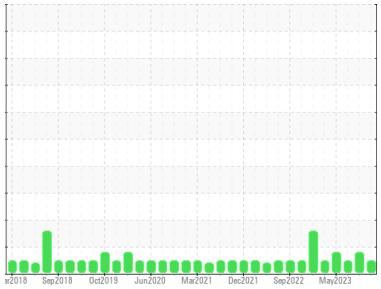
# OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
**MP-131**
Machine Id
**B28555 - CHALLENGE TUMBLER #3 HYDRAULIC PUMP**
Component
**Hydraulic System**
Fluid
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0856006** | WC0826117 | WC0820588 |
| Sample Date | | Client Info | | **25 Oct 2023** | 18 Sep 2023 | 07 Jul 2023 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | Not Changd | Not Changd |
| Sample Status | | | | **NORMAL** | ATTENTION | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | **<1** | 1 | <1 |
| Lead | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | **5** | 4 | 3 |
| Tin | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | **<1** | 1 | 2 |
| Calcium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | **393** | 466 | 445 |
| Zinc | ppm | ASTM D5185m | | **7** | 0 | 7 |
| Sulfur | ppm | ASTM D5185m | | **458** | 584 | 574 |

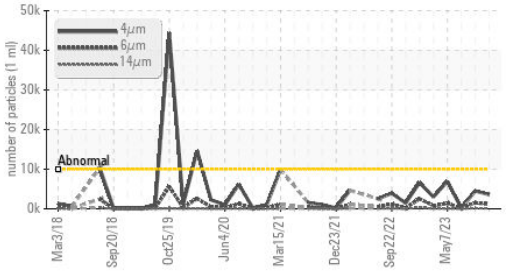
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **4** | 3 | 4 |
| Sodium | ppm | ASTM D5185m | | **0** | 1 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 2 | 3 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | **3605** | 4492 | 227 |
| Particles >6µm | | ASTM D7647 | >1300 | **1186** | ▲ 1528 | 70 |
| Particles >14µm | | ASTM D7647 | >160 | **94** | 151 | 8 |
| Particles >21µm | | ASTM D7647 | >40 | **25** | 33 | 3 |
| Particles >38µm | | ASTM D7647 | >10 | **0** | 2 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >20/17/14 | **19/17/14** | ▲ 19/18/14 | 15/13/10 |

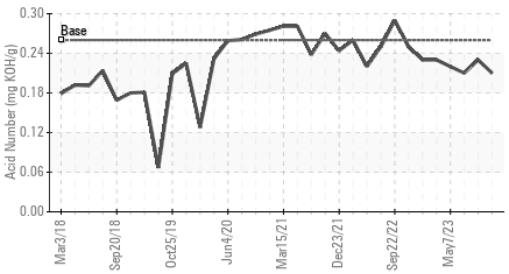
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.26 | **0.21** | 0.23 | 0.21 |

# OIL ANALYSIS REPORT

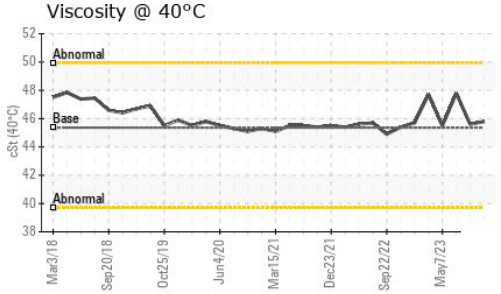
Particle Trend



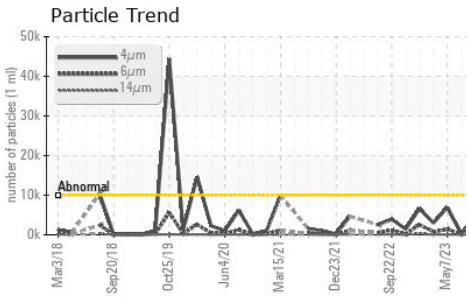

Acid Number




Viscosity @ 40°C



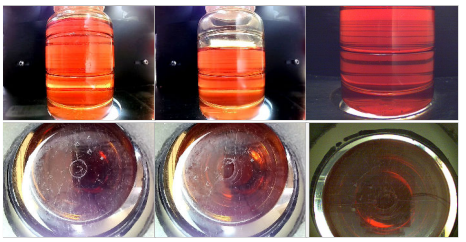

Particle Trend




| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

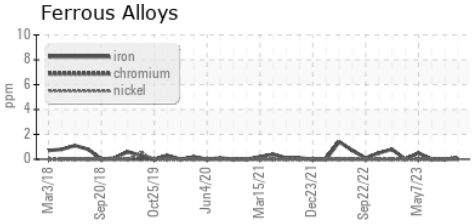
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 45.36 | **45.8** | 45.6 | 47.8 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | | | | |
| Bottom | | | | | |

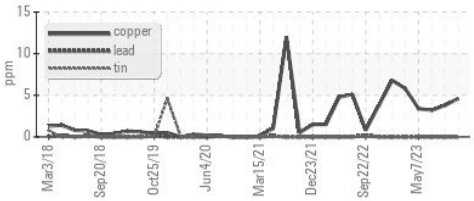


## GRAPHS

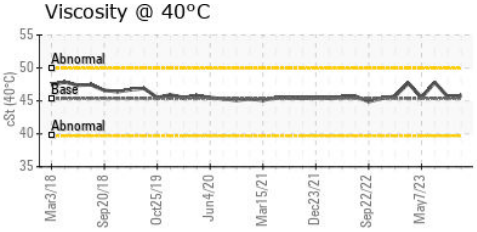
Ferrous Alloys



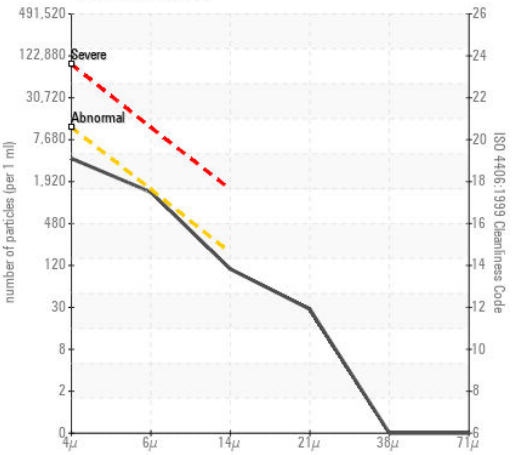

Non-ferrous Metals



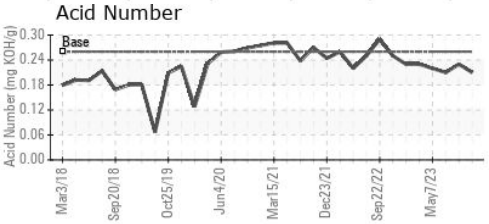

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0856006
**Lab Number** : 05997350
**Unique Number** : 10725710
**Test Package** : IND 2

**Received** : 02 Nov 2023
**Diagnosed** : 05 Nov 2023
**Diagnostician** : Don Baldridge

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*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