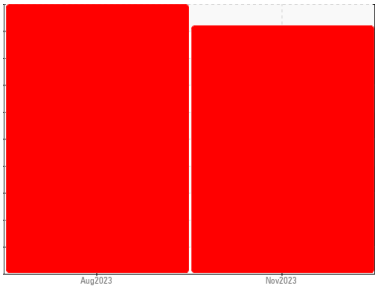
PROBLEM SUMMARY

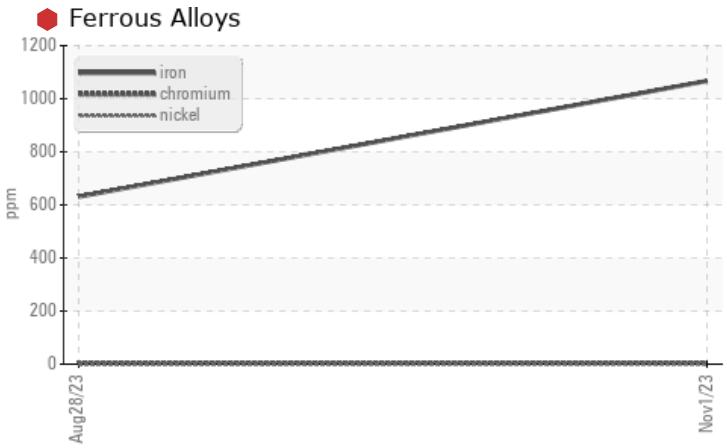
Sample Rating Trend

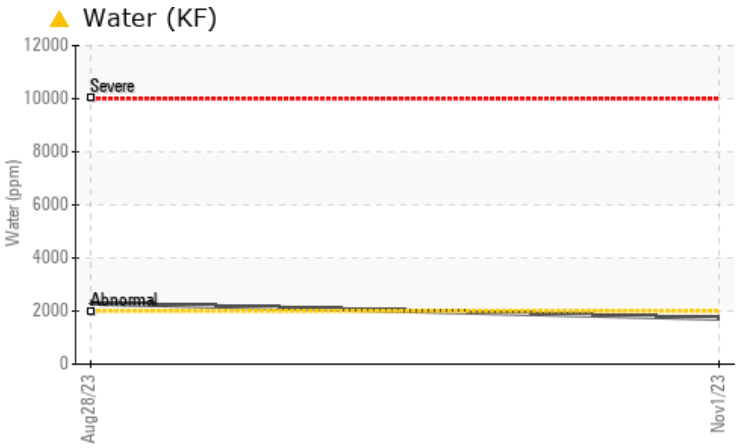


WEAR

Area
TM 7
Machine Id
TM 7 BLEND CHEST AGITATOR
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	---
Iron	ppm	ASTM D5185m	>200	**1067**	631	---
Water	%	ASTM D6304	>0.2	**0.172**	0.229	---
ppm Water	ppm	ASTM D6304	>2000	**1720**	2295.2	---
Silt	scalar	*Visual	NONE	**MODER**	MODER	---
Appearance	scalar	*Visual	NORML	**HAZY**	MILKY	---

Customer Id: KIMMOBTM7
Sample No.: RP0034387
Lab Number: 05997377
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Change Filter	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

28 Aug 2023 Diag: Angela Borella

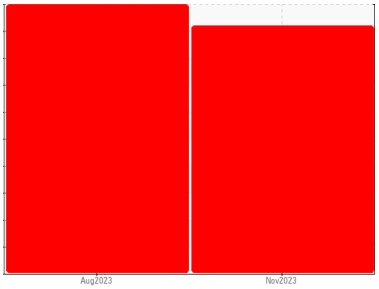
WEAR

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. Inspect/change air breather if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Appearance is milky. Excessive free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
TM 7
Machine Id
TM 7 BLEND CHEST AGITATOR
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

Gear wear is indicated.

Contamination

Appearance is unacceptable There is a moderate amount of visible silt present in the sample. There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0034387**	RP0034358	---
Sample Date		Client Info		**01 Nov 2023**	28 Aug 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**SEVERE**	SEVERE	---

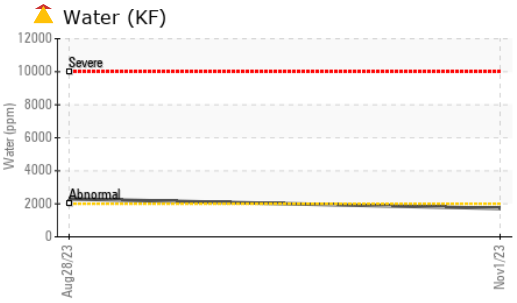
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**112**	---	---
Iron	ppm	ASTM D5185m	>200	⬢ **1067**	⬢ 631	---
Chromium	ppm	ASTM D5185m	>15	**4**	3	---
Nickel	ppm	ASTM D5185m	>15	**<1**	<1	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	2	---
Lead	ppm	ASTM D5185m	>100	**0**	0	---
Copper	ppm	ASTM D5185m	>200	**<1**	0	---
Tin	ppm	ASTM D5185m	>25	**0**	<1	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**<1**	0	---

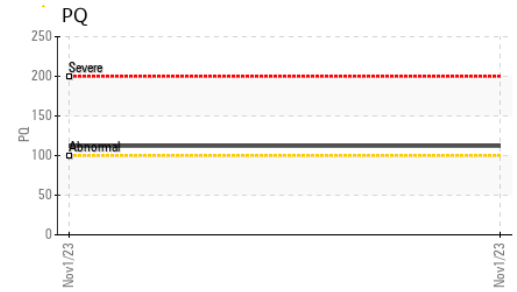
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**18**	<1	---
Barium	ppm	ASTM D5185m	15	**0**	0	---
Molybdenum	ppm	ASTM D5185m	15	**<1**	0	---
Manganese	ppm	ASTM D5185m		**6**	2	---
Magnesium	ppm	ASTM D5185m	50	**<1**	<1	---
Calcium	ppm	ASTM D5185m	50	**5**	<1	---
Phosphorus	ppm	ASTM D5185m	350	**395**	479	---
Zinc	ppm	ASTM D5185m	100	**1**	0	---

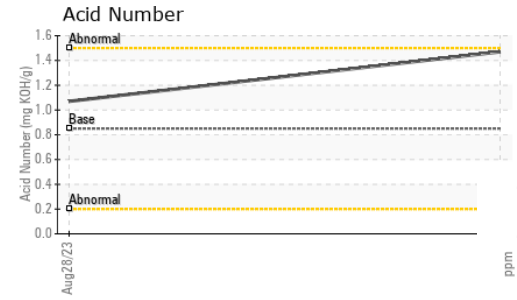
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**12**	3	---
Sodium	ppm	ASTM D5185m		**0**	0	---
Potassium	ppm	ASTM D5185m	>20	**2**	1	---
Water	%	ASTM D6304	>0.2	▲ **0.172**	▲ 0.229	---
ppm Water	ppm	ASTM D6304	>2000	▲ **1720**	▲ 2295.2	---

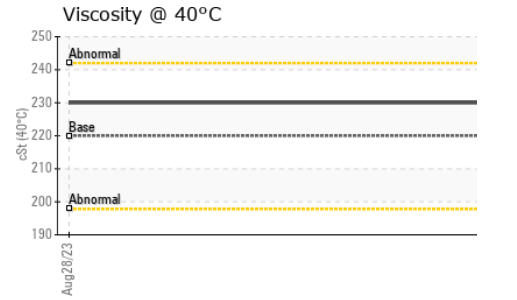
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**1.47**	1.07	---

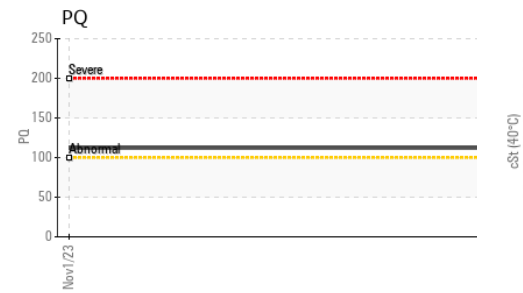
OIL ANALYSIS REPORT









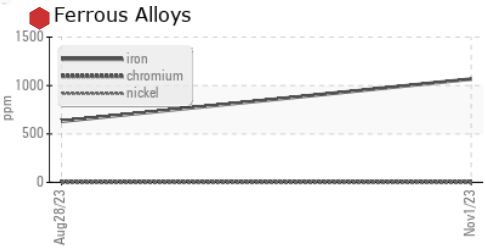


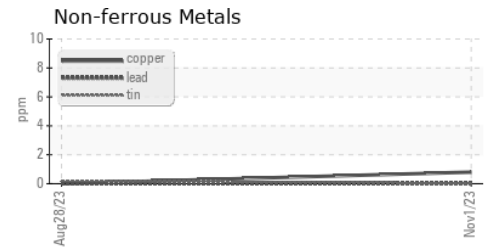
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	▲ **MODER**	MODER	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	▲ **HAZY**	▲ MILKY	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	0.2%	---
Free Water	scalar	*Visual		**NEG**	▲ 10.0	---

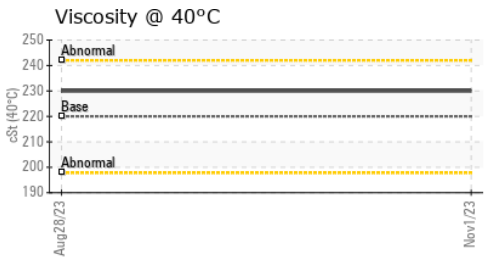
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**230**	230	---

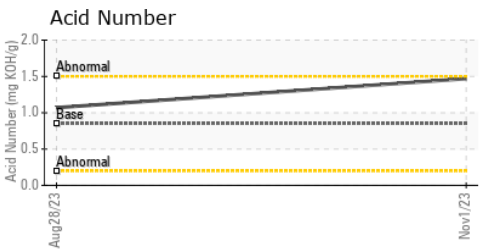
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034387 **Received** : 02 Nov 2023
Lab Number : 05997377 **Diagnosed** : 07 Nov 2023
Unique Number : 10725737 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Kimberly-Clark - Mobile - TM 7
200 BAYBRIDGE RD
MOBILE, AL
US 36610
Contact: BRAD SNOW
brad.snow@kcc.com
T:
F: (251)452-6335