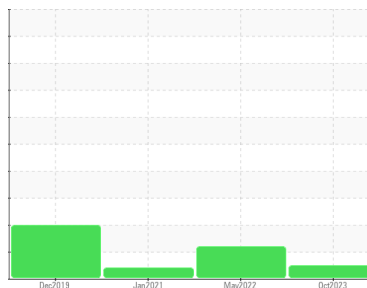


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER SM 10 6680395 (S/N 1015)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA006690</b>	KCP51008	KCP30295
Sample Date	Client Info			<b>11 Oct 2023</b>	16 May 2022	06 Jan 2021
Machine Age	hrs	Client Info		<b>3157</b>	2840	2617
Oil Age	hrs	Client Info		<b>0</b>	223	1460
Oil Changed	Client Info			<b>N/A</b>	Changed	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>50	<b>2</b>	1	1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

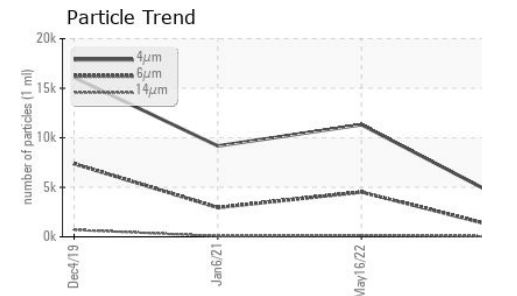
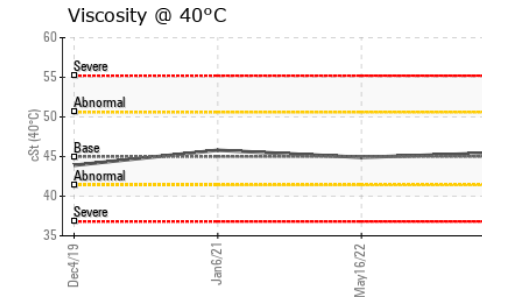
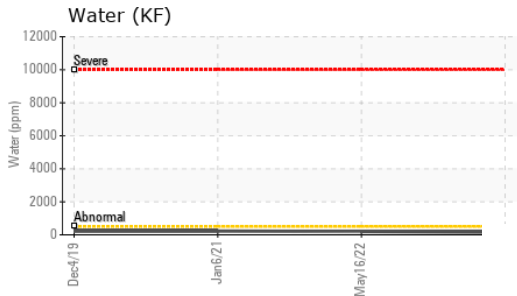
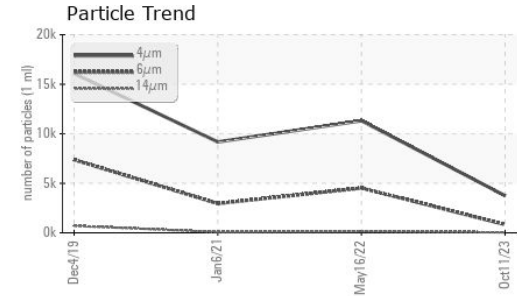
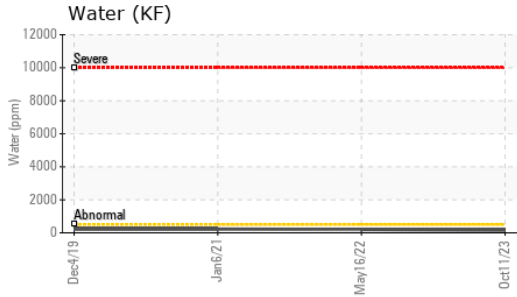
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m	90	<b>4</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	100	<b>51</b>	59	73
Calcium	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	2	3
Zinc	ppm	ASTM D5185m	0	<b>6</b>	7	0
Sulfur	ppm	ASTM D5185m	23500	<b>22840</b>	16652	16974

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>8</b>	13	17
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	<1	3
Water	%	ASTM D6304	>0.05	<b>0.014</b>	0.020	0.022
ppm Water	ppm	ASTM D6304	>500	<b>146.4</b>	200.5	223.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>3747</b>	11315	9176
Particles >6µm		ASTM D7647	>1300	<b>834</b>	▲ 4515	▲ 2954
Particles >14µm		ASTM D7647	>80	<b>40</b>	▲ 144	71
Particles >21µm		ASTM D7647	>20	<b>8</b>	18	13
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/12</b>	▲ 21/19/14	▲ 19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.28</b>	0.36	0.346

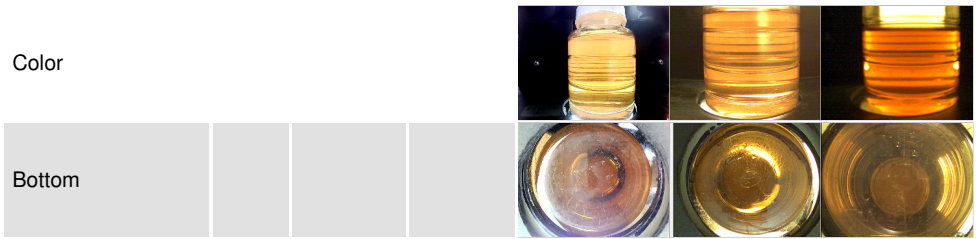
# OIL ANALYSIS REPORT



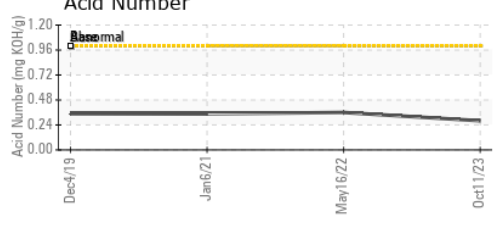
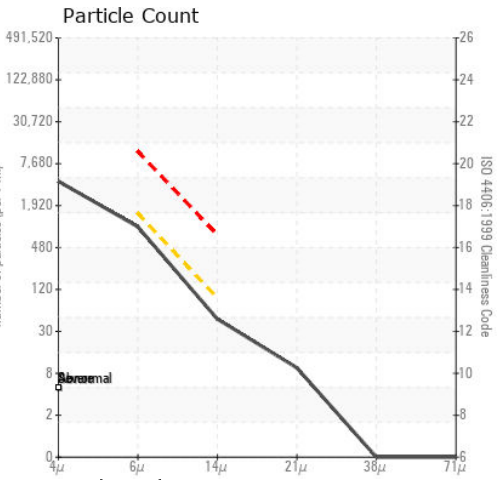
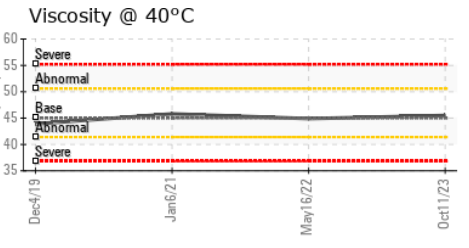
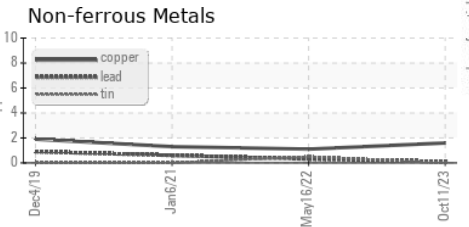
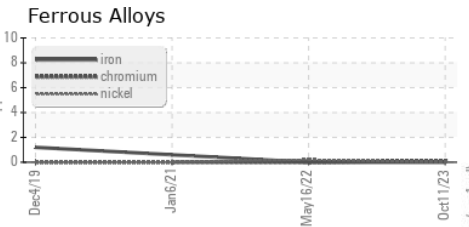
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	45.5	44.9	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA006690 **Received** : 02 Nov 2023  
**Lab Number** : 05997386 **Diagnosed** : 05 Nov 2023  
**Unique Number** : 10725746 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**BOULEVARD AUTO**  
 904 PENNSYLVANIA AVE S  
 GOLDEN VALLEY, MN  
 US 55426  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: