

PROBLEM SUMMARY

Area [73431748] Machine Id 1255771 (S/N 1040)

Component Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

Sample Rating Trend

VIS DEBRIS

Apd012 Apd013 0x2023

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	MODER	▲ MODER	▲ MODER

Customer Id: YASSAN Sample No.: KCPA009352 Lab Number: 05997416 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

17 Apr 2023 Diag: Don Baldridge

VIS DEBRIS



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



04 Apr 2022 Diag: Don Baldridge

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

^{Area} [**73431748]** Machine Id **1255771 (S/N 1040)**

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

Sample Rating Trend April 022 April 023 0-25023



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

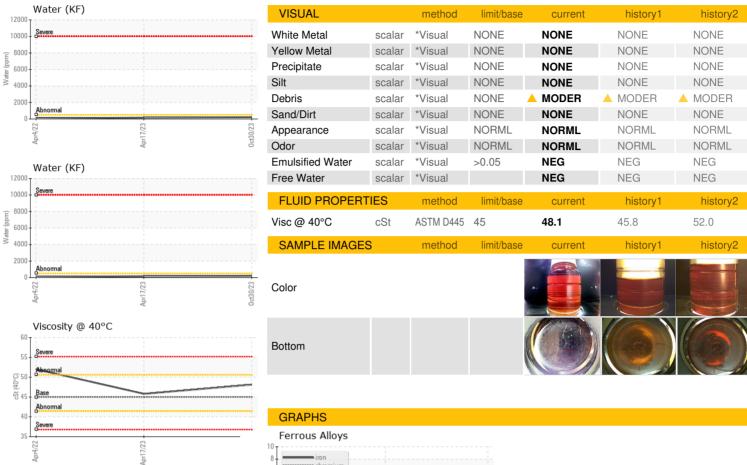
Fluid Condition

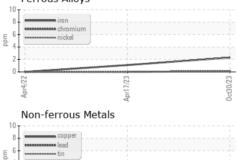
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

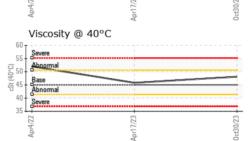
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA009352	KCPA002731	KCP44822
Sample Date		Client Info		30 Oct 2023	17 Apr 2023	04 Apr 2022
Machine Age	hrs	Client Info		105408	101301	97857
Oil Age	hrs	Client Info		0	0	200
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	<1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	4	2	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
Cadimani	pp	710 1111 20 100111		v	O	0
ADDITIVES	PP	method	limit/base	current	history1	history2
	ppm		limit/base			
ADDITIVES		method		current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	0	current 0	history1	history2
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	0	current 0 <1	history1 0 0	history2 0 0
ADDITIVES Boron Barium Molybdenum	ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	0	current 0 <1 0 41	history1 0 0 0 0 0 30	history2 0 0 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100	current 0 <1 0 0 41 0	history1 0 0 0 0 0 30 <1	history2 0 0 0 0 10 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0	current 0 <1 0 0 41 0 0 41 0 0	history1 0 0 0 0 0 30 <1	history2 0 0 0 0 10 0 3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100	current 0 <1 0 0 41 0	history1 0 0 0 0 0 30 <1 4 11	history2 0 0 0 0 10 0 3 13
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0	current 0 <1 0 0 41 0 0 41 0 0	history1 0 0 0 0 0 30 <1	history2 0 0 0 0 10 0 3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0	current 0 <1 0 0 41 0 0 141	history1 0 0 0 0 0 30 <1 4 11	history2 0 0 0 0 10 0 3 13
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 0 23500	current 0 <1 0 0 41 0 0 14 22841	history1 0 0 0 0 30 <1 4 11 20208	history2 0 0 0 0 10 0 3 13 17460 history2 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 0 23500 limit/base	current 0 <1 0 0 41 0 0 14 22841 current	history1 0 0 0 0 30 <1 4 11 20208 history1	history2 0 0 0 10 0 3 13 17460 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 0 23500 limit/base	current 0 <1 0 41 0 0 41 0 0 14 22841 current 2 0 2	history1 0 0 0 0 30 <1 4 11 20208 history1 3	history2 0 0 0 0 10 0 3 13 17460 history2 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 0 23500 limit/base >25	current 0 <1 0 41 0 0 41 0 0 14 22841 current 2	history1 0 0 0 0 30 <1 4 11 20208 history1 3 3	history2 0 0 0 0 10 0 3 13 17460 history2 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 23500 limit/base >25	current 0 <1 0 41 0 0 41 0 0 14 22841 current 2 0 2	history1 0 0 0 0 30 <1 4 11 20208 history1 3 2	history2 0 0 0 0 10 0 3 13 17460 history2 <1 3 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 90 0 100 0 0 23500 limit/base >25 >20 >0.05	current 0 <1 0 41 0 0 14 22841 current 2 0 2 0.021	history1 0 0 0 0 30 <1 4 11 20208 history1 3 3 2 0.016	history2 0 0 0 0 10 0 3 13 17460 history2 <1 3 0 0.009

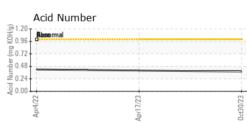


OIL ANALYSIS REPORT













Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: 10725776

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KCPA009352 : 05997416

Received : 02 Nov 2023 Diagnosed

: 05 Nov 2023 Diagnostician : Don Baldridge

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

YASKAWA ELECTRIC INC

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T: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)