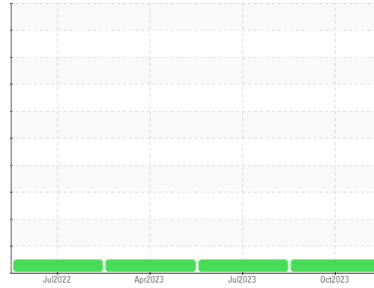




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CIS Curing
 Machine Id
[CIS Curing] 360860006 - CURING PRESS
 Component
Hydraulic System
 Fluid
SHELL TELLUS S2 MX 68 (3500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TLC0001081	TLC0001179	TLC0001238
Sample Date	Client Info			19 Oct 2023	11 Jul 2023	13 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	1	4
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	<1	<1	<1
Copper	ppm	ASTM D5185m	>20	17	14	14
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		23	25	23
Calcium	ppm	ASTM D5185m		28	29	26
Phosphorus	ppm	ASTM D5185m		261	279	253
Zinc	ppm	ASTM D5185m		312	334	310
Sulfur	ppm	ASTM D5185m		1155	1480	1201

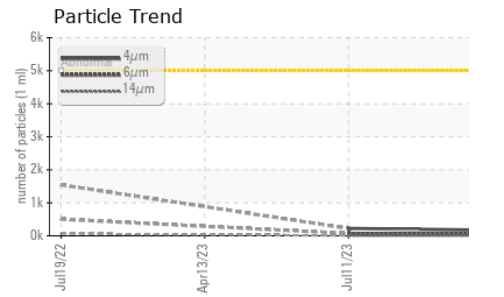
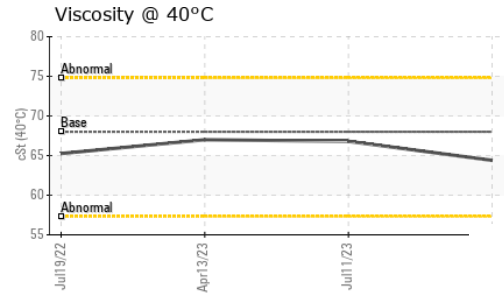
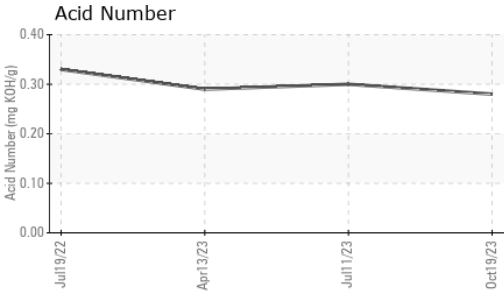
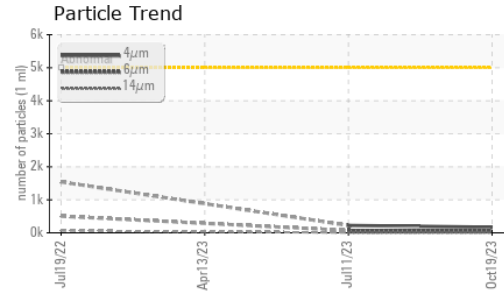
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	2
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	0	3	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	169	223	---
Particles >6µm		ASTM D7647	>1300	56	71	---
Particles >14µm		ASTM D7647	>160	7	5	---
Particles >21µm		ASTM D7647	>40	1	2	---
Particles >38µm		ASTM D7647	>10	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	15/13/10	15/13/10	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.28	0.30	0.29



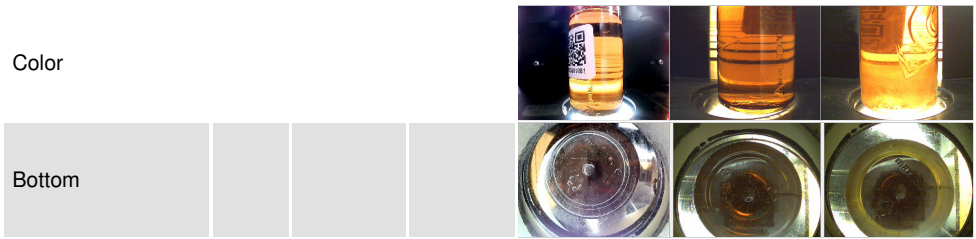
OIL ANALYSIS REPORT



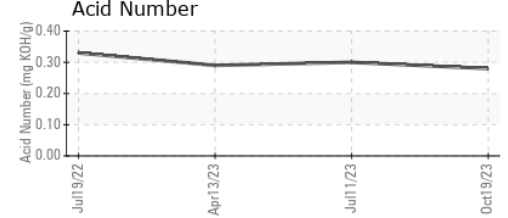
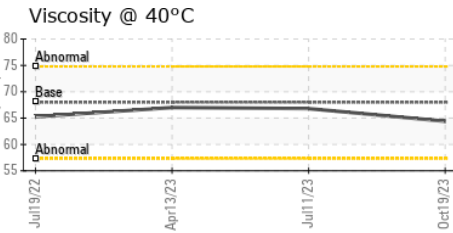
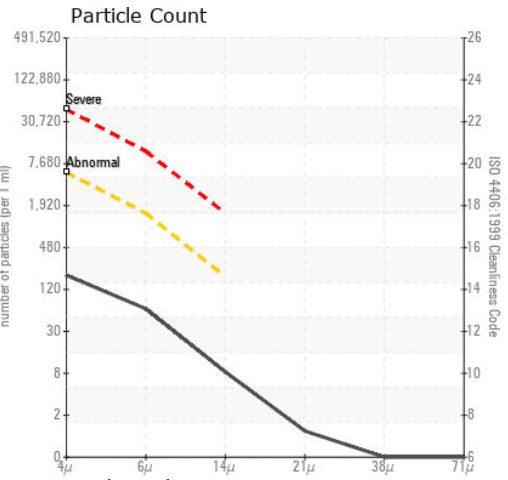
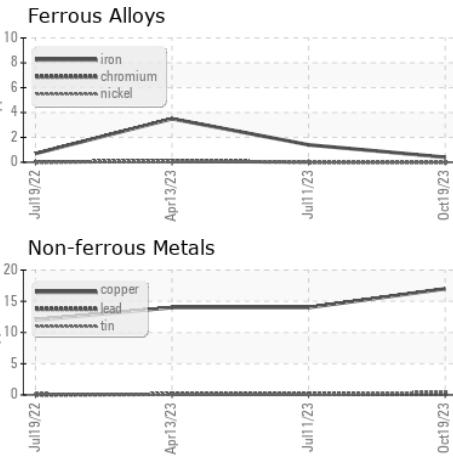
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	64.4	66.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : TLC0001081
 Lab Number : 05997908
 Unique Number : 10726268
 Test Package : PLANT

Received : 03 Nov 2023
 Diagnosed : 06 Nov 2023
 Diagnostician : Don Baldrige

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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