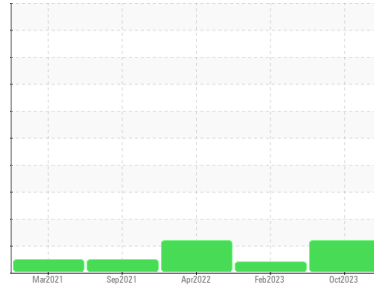




PROBLEM SUMMARY

Area
INTERSTITIAL - PUMP ROOM
 Machine Id
B64246 - 5A (S/N 083012-1015943-002-24146-000)
 Component
Hydraulic Power Pack
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend

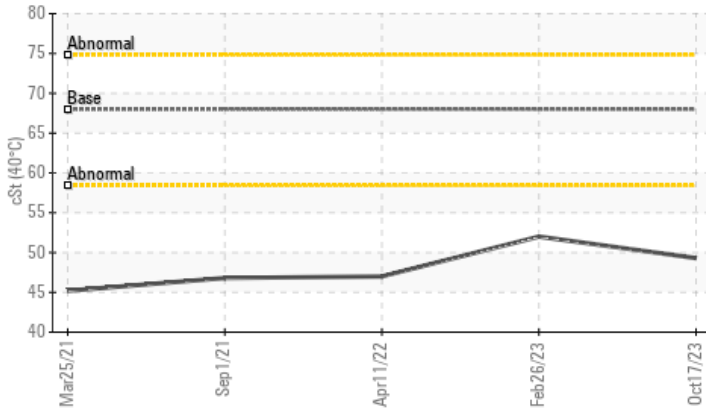


VISCOSITY

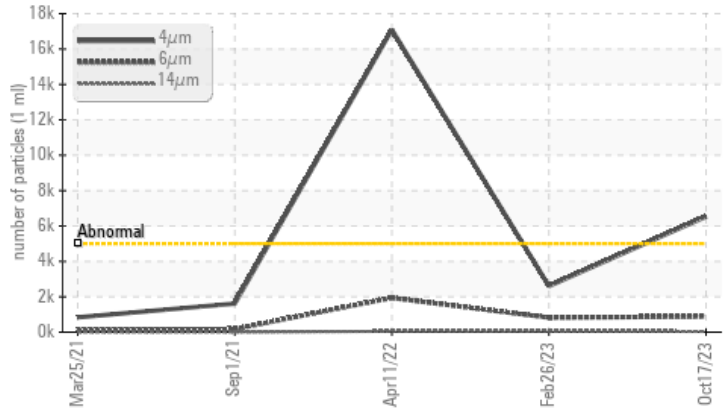


COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ATTENTION | ATTENTION | ABNORMAL |
|-----------------|--------------|-----------|------------|-----------|------------|
| Particles >4µm | ASTM D7647 | >5000 | ▲ 6532 | 2602 | ▲ 17096 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 20/17/12 | 19/17/13 | ▲ 21/18/13 |
| Visc @ 40°C | cSt | ASTM D445 | 68 | ▲ 49.3 | ▲ 52.0 |
| | | | | | ▲ 47.0 |

Customer Id: HORMCC
 Sample No.: WC0850236
 Lab Number: 05997914
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Feb 2023 Diag: Don Baldrige

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report



11 Apr 2022 Diag: Don Baldrige

VISCOSITY



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



01 Sep 2021 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

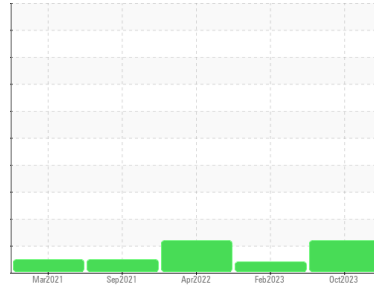
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
INTERSTITIAL - PUMP ROOM
Machine Id
B64246 - 5A (S/N 083012-1015943-002-24146-000)

Component
Hydraulic Power Pack
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0850236 | WC0781558 | WC0623270 |
| Sample Date | Client Info | | 17 Oct 2023 | 26 Feb 2023 | 11 Apr 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ATTENTION | ATTENTION | ABNORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | 0 | 1 | 2 |
| Chromium | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Lead | ppm | ASTM D5185m >20 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m >20 | 4 | 0 | <1 |
| Tin | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | --- | --- |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m 25 | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m 200 | 5 | 86 | 102 |
| Phosphorus | ppm | ASTM D5185m 300 | 399 | 451 | 517 |
| Zinc | ppm | ASTM D5185m 370 | 32 | 411 | 533 |
| Sulfur | ppm | ASTM D5185m 2500 | 778 | 4460 | 4620 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 3 | 2 | 1 |
| Sodium | ppm | ASTM D5185m | <1 | 2 | 4 |
| Potassium | ppm | ASTM D5185m >20 | 0 | 0 | 0 |

FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-------------------|----------|------------|
| Particles >4µm | ASTM D7647 | >5000 | ▲ 6532 | 2602 | ▲ 17096 |
| Particles >6µm | ASTM D7647 | >1300 | 884 | 822 | ▲ 1937 |
| Particles >14µm | ASTM D7647 | >160 | 40 | 56 | 48 |
| Particles >21µm | ASTM D7647 | >40 | 10 | 13 | 11 |
| Particles >38µm | ASTM D7647 | >10 | 0 | 1 | 0 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 20/17/12 | 19/17/13 | ▲ 21/18/13 |

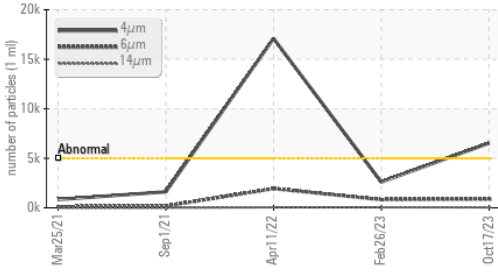
FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.57 | 0.24 | 0.62 | 0.65 |

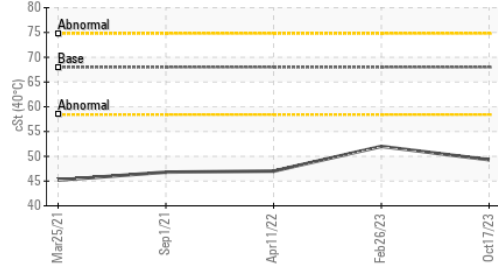


OIL ANALYSIS REPORT

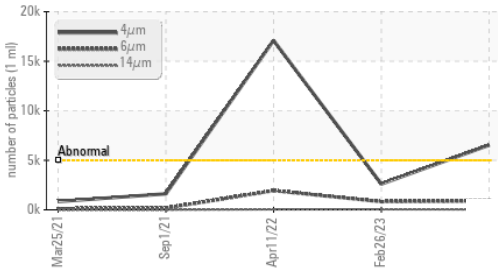
Particle Trend



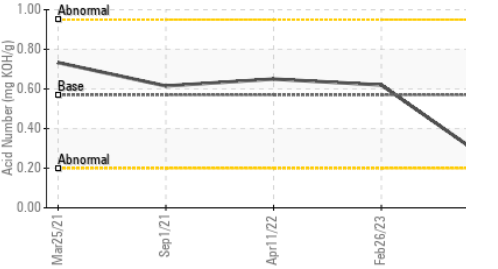
Viscosity @ 40°C



Particle Trend



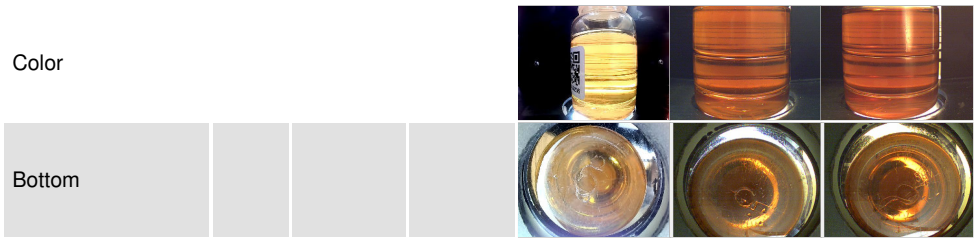
Acid Number



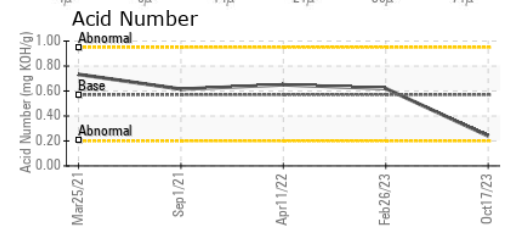
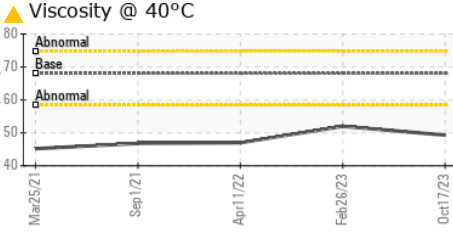
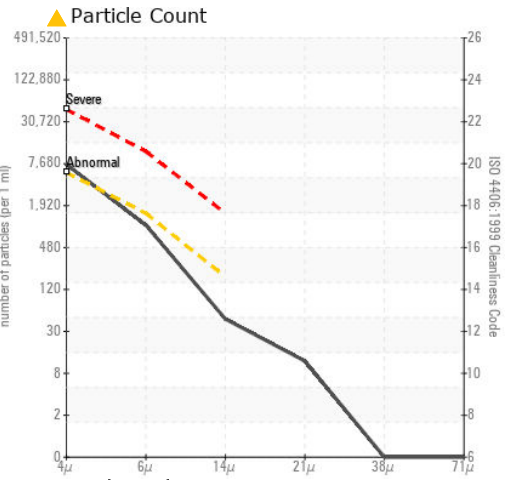
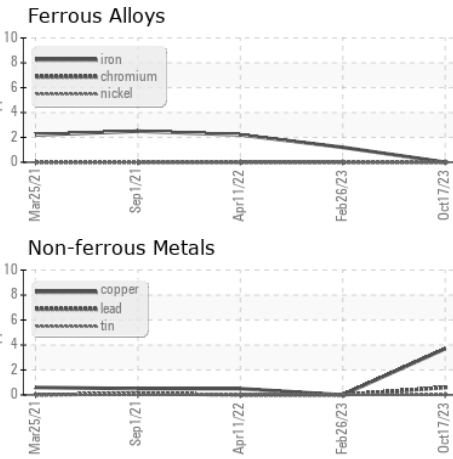
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 68 | ▲ 49.3 | ▲ 52.0 | ▲ 47.0 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0850236 **Received** : 03 Nov 2023
Lab Number : 05997914 **Diagnosed** : 06 Nov 2023
Unique Number : 10726274 **Diagnostician** : Don Baldrige
Test Package : IND 2

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 PBAKOLIYA@HORMAL.COM
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)