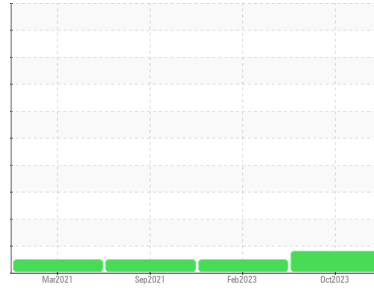




# PROBLEM SUMMARY

## Sample Rating Trend

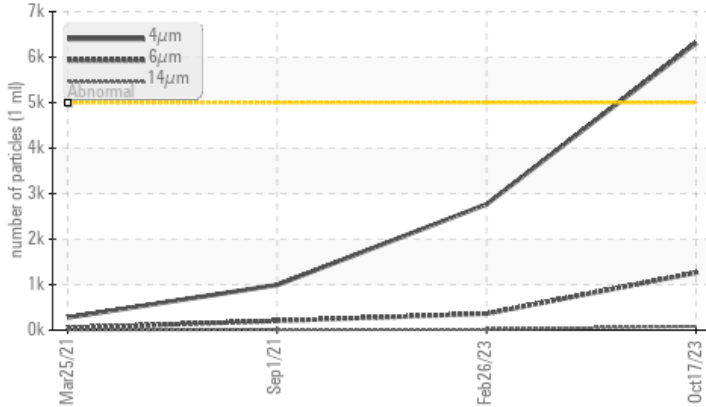
ISO



Area  
**INTERSTITIAL - PUMP ROOM**  
 Machine Id  
**B64245 - 4ABC (S/N 27990-0000)**  
 Component  
**Hydraulic Power Pack**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 6307	2766	992
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/14	19/16/11	17/15/11

Customer Id: HORMCC  
 Sample No.: WC0850235  
 Lab Number: 05997915  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 26 Feb 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 01 Sep 2021 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 25 Mar 2021 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

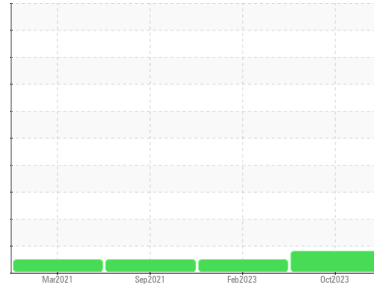




# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**INTERSTITIAL - PUMP ROOM**  
 Machine Id  
**B64245 - 4ABC (S/N 27990-0000)**  
 Component  
**Hydraulic Power Pack**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0850235</b>	WC0781553	WC0561771
Sample Date	Client Info		<b>17 Oct 2023</b>	26 Feb 2023	01 Sep 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>0</b>	4	2
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	4
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	2
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m	200	<b>37</b>	35	61
Phosphorus	ppm	ASTM D5185m	300	<b>424</b>	408	486
Zinc	ppm	ASTM D5185m	370	<b>195</b>	174	350
Sulfur	ppm	ASTM D5185m	2500	<b>2160</b>	2069	3044

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 6307</b>	2766	992
Particles >6µm	ASTM D7647	>1300	<b>1262</b>	362	203
Particles >14µm	ASTM D7647	>160	<b>83</b>	16	13
Particles >21µm	ASTM D7647	>40	<b>22</b>	3	2
Particles >38µm	ASTM D7647	>10	<b>2</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/17/14</b>	19/16/11	17/15/11

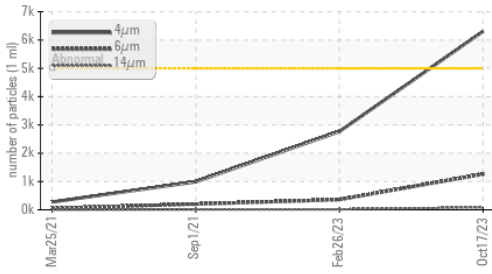
## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.42</b>	0.39	0.452

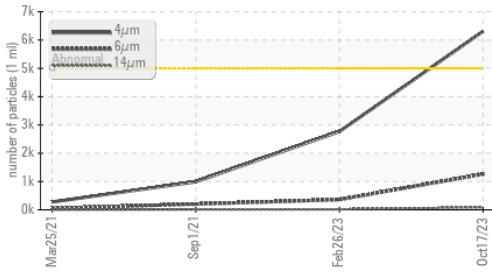


# OIL ANALYSIS REPORT

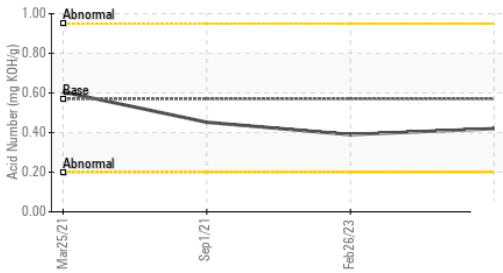
▲ Particle Trend



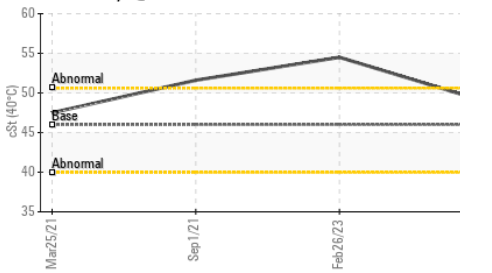
▲ Particle Trend



Acid Number



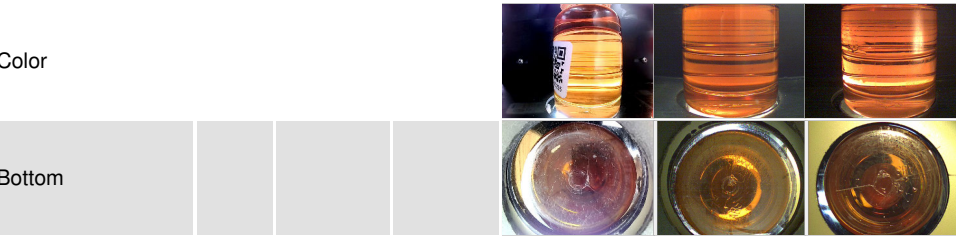
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

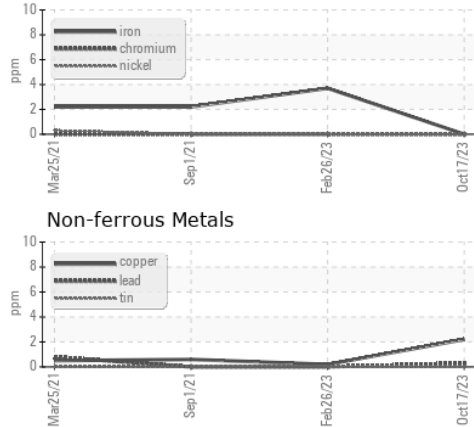
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>49.0</b>	54.5	51.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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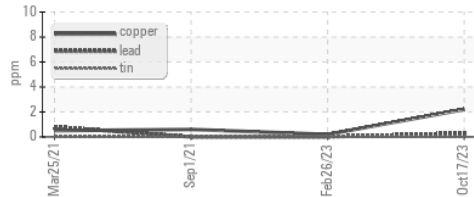


### GRAPHS

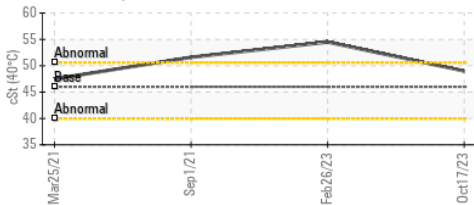
Ferrous Alloys



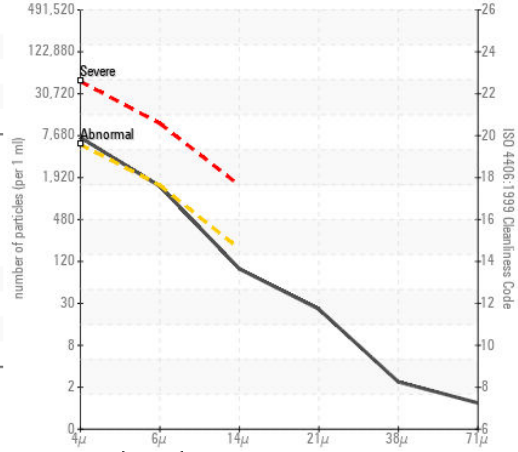
Non-ferrous Metals



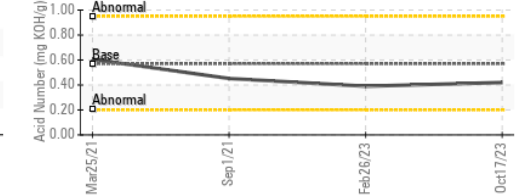
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0850235 **Received** : 03 Nov 2023  
**Lab Number** : **05997915** **Diagnosed** : 06 Nov 2023  
**Unique Number** : 10726275 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**HORMEL - FONTANINI FOODS**  
 8751 W 50TH ST  
 MCCOOK, IL  
 US 60525  
 Contact: PARTH AKOLIYA  
 PBAKOLIYA@HORMAL.COM  
 T: (708)485-4800  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)