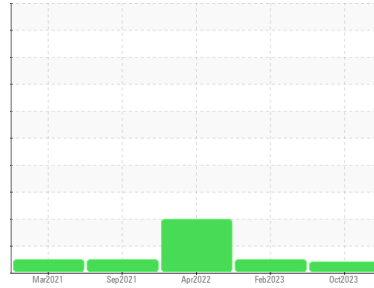




PROBLEM SUMMARY

Area
INTERSTITIAL - PUMP ROOM
 Machine Id
B64242 - 2A (S/N 060910-10025295-00121613)
 Component
Hydraulic Power Pack
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend

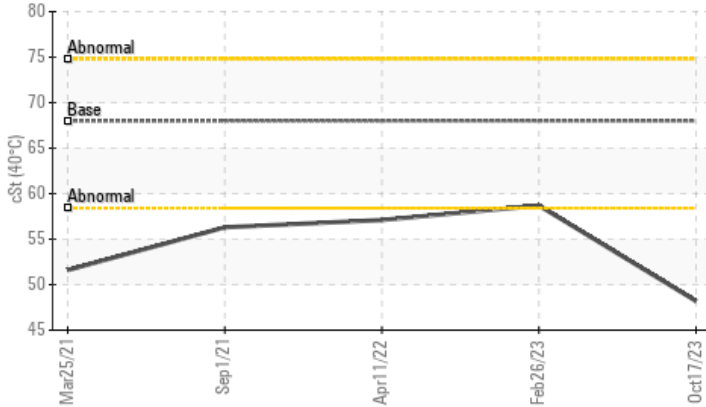


VISCOSITY



COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	NORMAL	ABNORMAL
Visc @ 40°C	cSt	ASTM D445	68	▲ 48.2	58.7	57.1

Customer Id: HORMCC
 Sample No.: WC0850233
 Lab Number: 05997920
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Feb 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



11 Apr 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Sep 2021 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

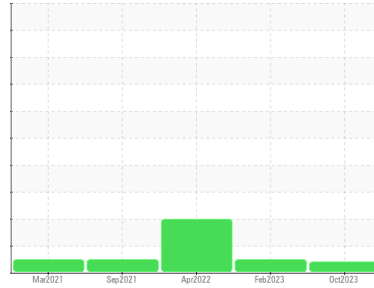
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
INTERSTITIAL - PUMP ROOM

Machine Id
B64242 - 2A (S/N 060910-10025295-00121613)

Component
Hydraulic Power Pack

Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0850233	WC0781544	WC0623273
Sample Date	Client Info		17 Oct 2023	26 Feb 2023	11 Apr 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	1	4
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	<1
Tin	ppm	ASTM D5185m >20	<1	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	0
Calcium	ppm	ASTM D5185m 200	97	25	39
Phosphorus	ppm	ASTM D5185m 300	454	405	513
Zinc	ppm	ASTM D5185m 370	498	118	207
Sulfur	ppm	ASTM D5185m 2500	4642	1439	2031

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	2	6
Sodium	ppm	ASTM D5185m	<1	<1	1
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

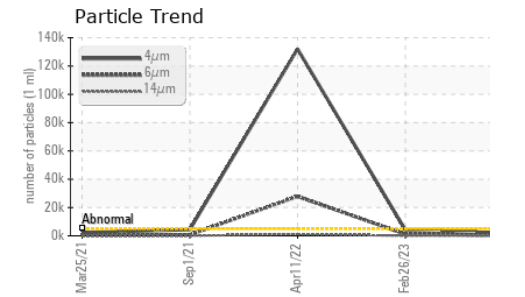
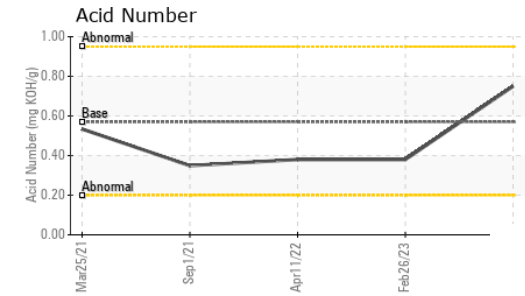
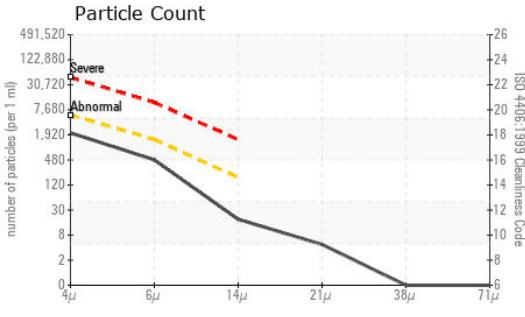
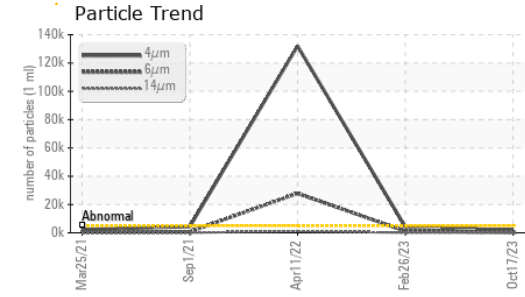
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1883	4148	▲ 132018
Particles >6µm	ASTM D7647	>1300	424	1175	▲ 27872
Particles >14µm	ASTM D7647	>160	16	78	▲ 1158
Particles >21µm	ASTM D7647	>40	4	10	▲ 332
Particles >38µm	ASTM D7647	>10	0	1	▲ 21
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/16/11	19/17/13	▲ 24/22/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.75	0.38	0.38



OIL ANALYSIS REPORT



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0850233
Lab Number : 05997920
Unique Number : 10726280
Test Package : IND 2
Received : 03 Nov 2023
Diagnosed : 06 Nov 2023
Diagnostician : Don Baldrige

HORMEL - FONTANINI FOODS
 8751 W 50TH ST
 MCCOOK, IL
 US 60525
 Contact: PARTH AKOLIYA
 PBAKOLIYA@HORMAL.COM
 T: (708)485-4800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	VLITE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	▲ 48.2	58.7	57.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS	
Ferrous Alloys 	Particle Count
Non-ferrous Metals 	Acid Number
Viscosity @ 40°C 	