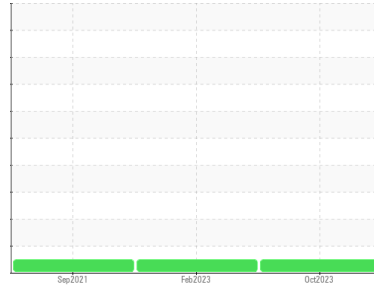




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
INTERSTITIAL - PUMP ROOM
 Machine Id
B64273 - 3ABC (S/N 28005)

Component
Hydraulic Power Pack
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0850232	WC0781557	WC0561831
Sample Date	Client Info			17 Oct 2023	26 Feb 2023	01 Sep 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	2
Aluminum	ppm	ASTM D5185m	>20	0	0	4
Lead	ppm	ASTM D5185m	>20	<1	0	<1
Copper	ppm	ASTM D5185m	>20	1	0	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m		57	123	127
Phosphorus	ppm	ASTM D5185m		428	459	495
Zinc	ppm	ASTM D5185m		303	542	665
Sulfur	ppm	ASTM D5185m		3077	5764	5414

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	1	<1
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	0

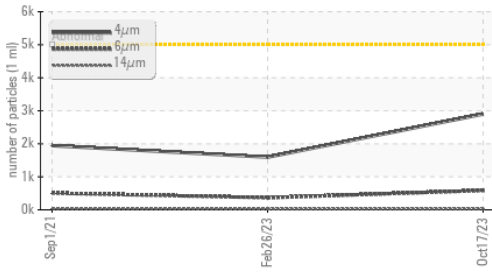
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2899	1595	1945
Particles >6µm		ASTM D7647	>1300	586	366	506
Particles >14µm		ASTM D7647	>160	27	25	32
Particles >21µm		ASTM D7647	>40	6	6	6
Particles >38µm		ASTM D7647	>10	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/12	18/16/12	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.57	1.08	0.712

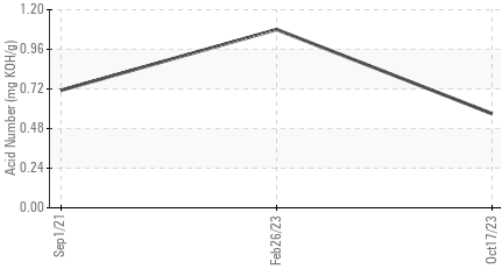


OIL ANALYSIS REPORT

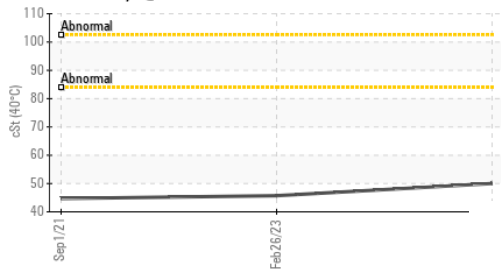
Particle Trend



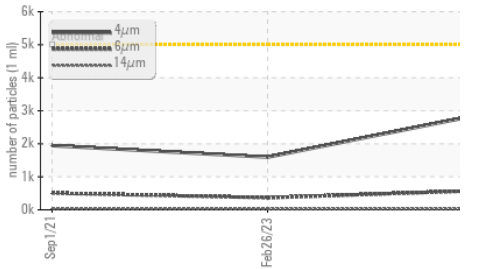
Acid Number



Viscosity @ 40°C



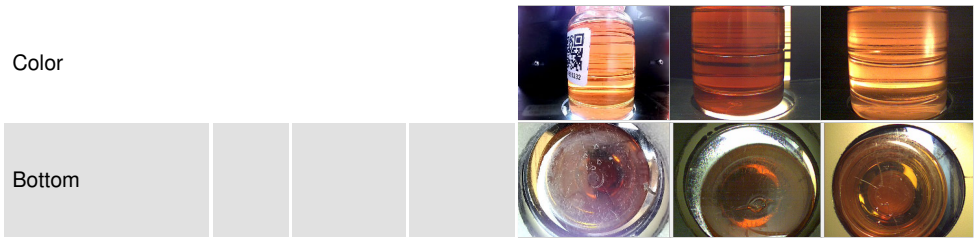
Particle Trend



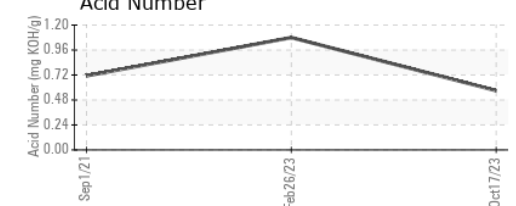
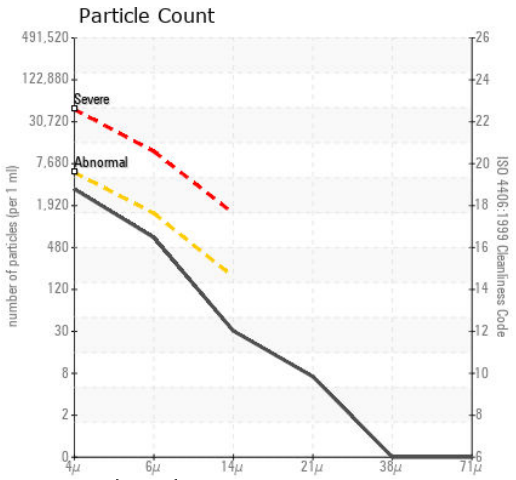
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50.0	45.7	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0850232
 Lab Number : 05997922
 Unique Number : 10726282
 Test Package : IND 2

Received : 03 Nov 2023
 Diagnosed : 06 Nov 2023
 Diagnostician : Don Baldrige

HORMEL - FONTANINI FOODS
 8751 W 50TH ST
 MCCOOK, IL
 US 60525
 Contact: PARTH AKOLIYA
 PBAKOLIYA@HORMAL.COM
 T: (708)485-4800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)