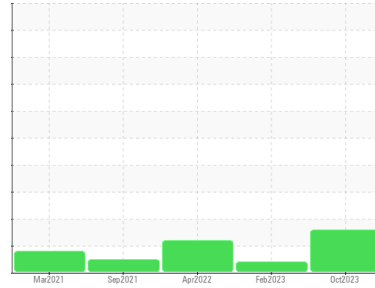




PROBLEM SUMMARY

Sample Rating Trend



WEAR

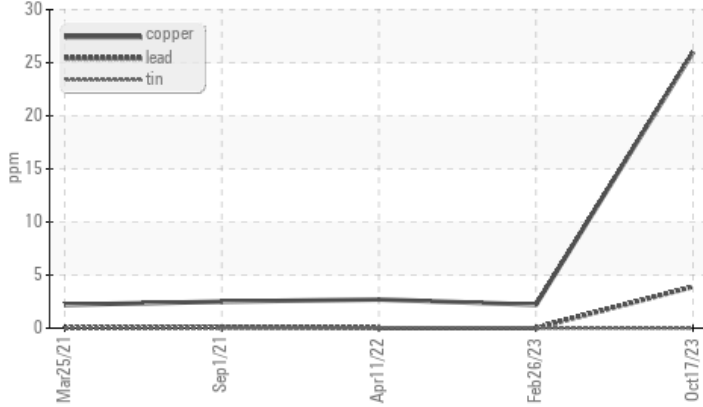


Area
INTERSTITIAL - PUMP ROOM
 Machine Id
B66381 - 1ABC (S/N 30267)

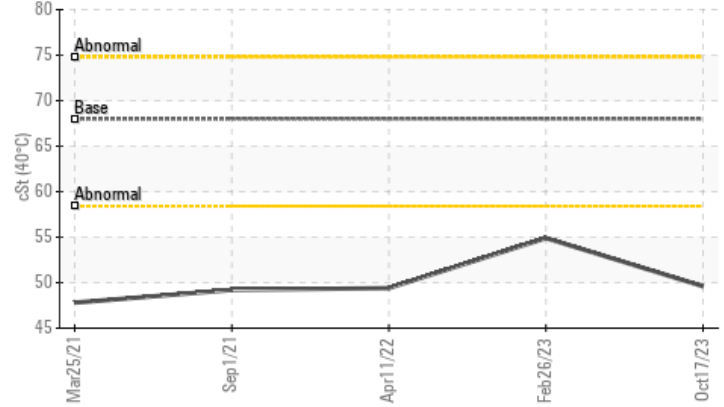
Component
Hydraulic Power Pack
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Viscosity @ 40°C



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	ABNORMAL
Copper	ppm	ASTM D5185m	>20	▲ 26	2	3
Debris	scalar	*Visual	NONE	▲ MODER	NONE	VLITE
Visc @ 40°C	cSt	ASTM D445	68	▲ 49.6	▲ 54.9	▲ 49.4

Customer Id: HORMCC
 Sample No.: WC0850231
 Lab Number: 05997923
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

26 Feb 2023 Diag: Don Baldrige

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

[view report](#)



11 Apr 2022 Diag: Don Baldrige

VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

[view report](#)



01 Sep 2021 Diag: Angela Borella

NORMAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of particulates present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

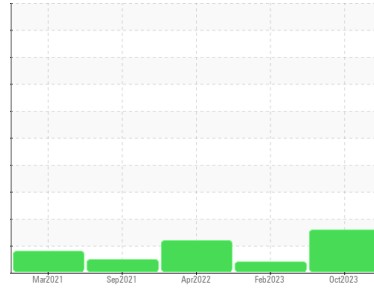
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
INTERSTITIAL - PUMP ROOM
Machine Id
B66381 - 1ABC (S/N 30267)

Component
Hydraulic Power Pack
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0850231	WC0781552	WC0603979
Sample Date	Client Info		17 Oct 2023	26 Feb 2023	11 Apr 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	0
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	4	0	0
Copper	ppm	ASTM D5185m >20	▲ 26	2	3
Tin	ppm	ASTM D5185m >20	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 25	0	0	0
Calcium	ppm	ASTM D5185m 200	13	2	4
Phosphorus	ppm	ASTM D5185m 300	433	420	▲ 464
Zinc	ppm	ASTM D5185m 370	88	11	41
Sulfur	ppm	ASTM D5185m 2500	759	594	902

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	5	4	3
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

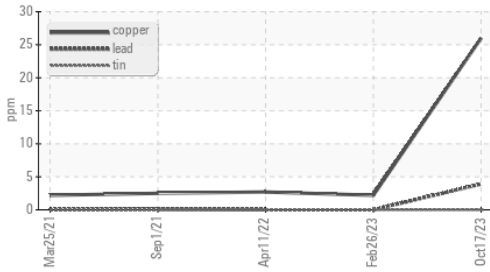
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	---	2742	▲ 6037
Particles >6µm	ASTM D7647	>1300	---	472	601
Particles >14µm	ASTM D7647	>160	---	19	16
Particles >21µm	ASTM D7647	>40	---	4	5
Particles >38µm	ASTM D7647	>10	---	0	0
Particles >71µm	ASTM D7647	>3	---	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	19/16/11	▲ 20/16/11

FLUID DEGRADATION

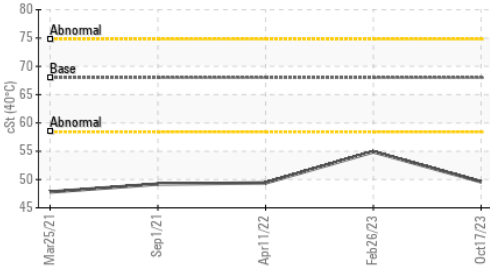
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.24	0.24	0.22

OIL ANALYSIS REPORT

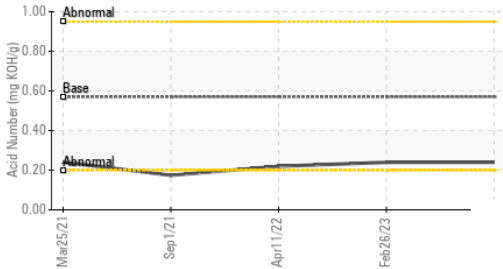
▲ Non-ferrous Metals



▲ Viscosity @ 40°C



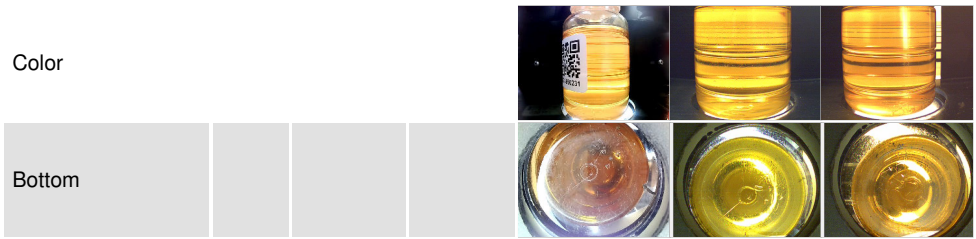
Acid Number



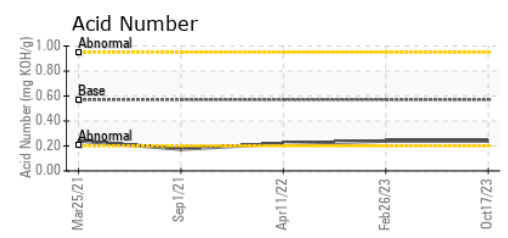
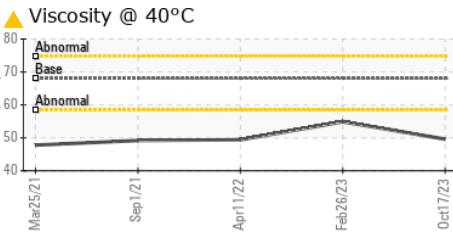
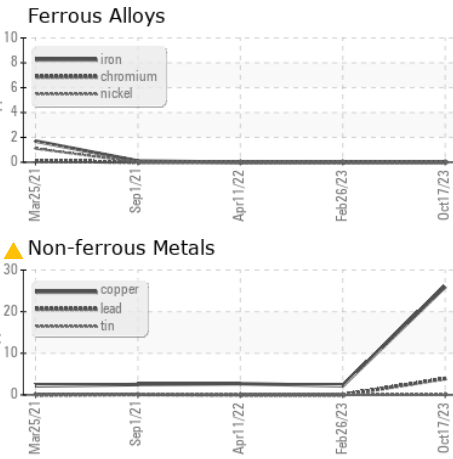
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	▲ 49.6	▲ 54.9	▲ 49.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0850231 **Received** : 03 Nov 2023
Lab Number : 05997923 **Diagnosed** : 06 Nov 2023
Unique Number : 10726283 **Diagnostician** : Don Baldrige
Test Package : IND 2

HORMEL - FONTANINI FOODS
 8751 W 50TH ST
 MCCOOK, IL
 US 60525
 Contact: PARTH AKOLIYA
 PBAKOLIYA@HORMAL.COM
 T: (708)485-4800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)