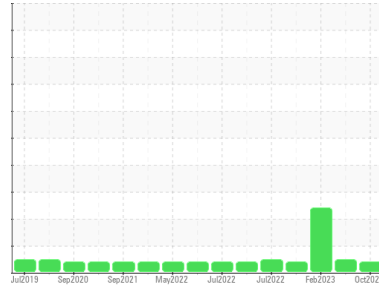




# PROBLEM SUMMARY

Sample Rating Trend



INSOLUBLES



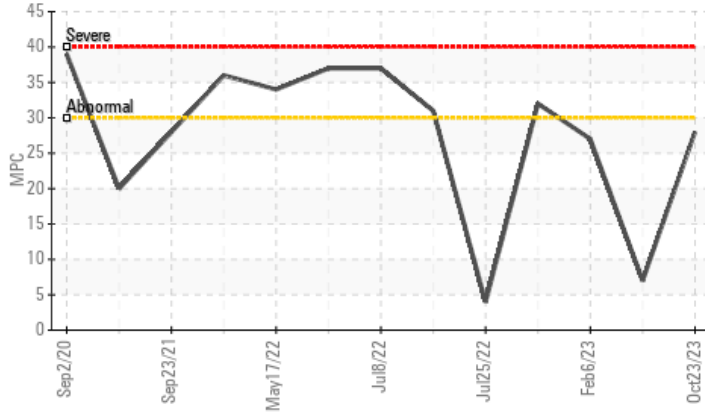
Machine Id  
**P2-OHIO (S/N 2011019501)**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA PURITY FG HYDRAULIC AW 68 (800 LTR)**

## COMPONENT CONDITION SUMMARY

### ▲ Varnish Potential



## RECOMMENDATION

No corrective action is recommended at this time. The oil filtration at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		MARGINAL	NORMAL	MARGINAL
MPC Varnish Potential	Scale ASTM D7843 >15	▲ 28	7	▲ 27

Customer Id: IMLCAN  
Sample No.: WC0699219  
Lab Number: 05997956  
Test Package: AOM 1



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### NORMAL



#### 26 May 2023 Diag: Doug Bogart

No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The condition of the oil is suitable for further service.

view report



### DEGRADATION



#### 06 Feb 2023 Diag: Doug Bogart

No corrective action is recommended at this time. The filter service at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates a moderate concentration of varnish present. The amount and size of particulates present in the system are acceptable. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates a low amount of one of the anti-oxidants present in the oil, however, the other anti-oxidant(s) are still performing adequately. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### INSOLUBLES



#### 30 Jan 2023 Diag: Doug Bogart

No corrective action is recommended at this time. The filter service at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates a moderate concentration of varnish present. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The condition of the oil is suitable for further service.

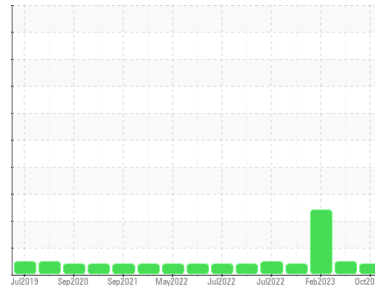
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**INSOLUBLES**



Machine Id  
**P2-OHIO (S/N 2011019501)**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA PURITY FG HYDRAULIC AW 68 (800 LTR)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The oil filtration at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0699219</b>	WC0699216	WC0699212
Sample Date	Client Info		<b>23 Oct 2023</b>	26 May 2023	06 Feb 2023
Machine Age	hrs	Client Info	<b>1670</b>	0	0
Oil Age	hrs	Client Info	<b>1670</b>	370	5200
Oil Changed	Client Info		<b>Filtered</b>	Changed	Filtered
Sample Status			<b>MARGINAL</b>	NORMAL	MARGINAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>1</b>	<1	1
Phosphorus	ppm	ASTM D5185m		<b>433</b>	504	439
Zinc	ppm	ASTM D5185m		<b>2</b>	0	2
Sulfur	ppm	ASTM D5185m		<b>541</b>	691	662

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	2	2
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.002</b>	0.001	---
ppm Water	ppm	ASTM D6304	>500	<b>17.0</b>	0.00	---

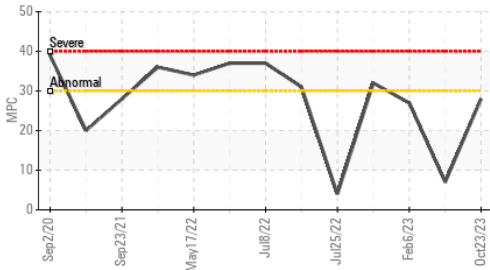
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>138</b>	77	115
Particles >6µm	ASTM D7647	>1300	<b>61</b>	36	35
Particles >14µm	ASTM D7647	>160	<b>10</b>	4	4
Particles >21µm	ASTM D7647	>40	<b>3</b>	1	1
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>14/13/10</b>	13/12/9	14/12/9

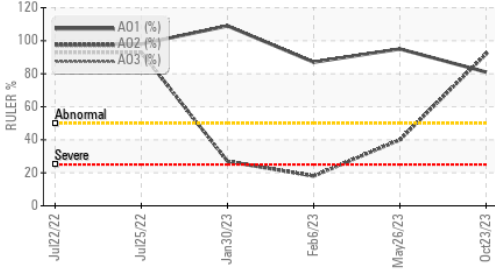


# OIL ANALYSIS REPORT

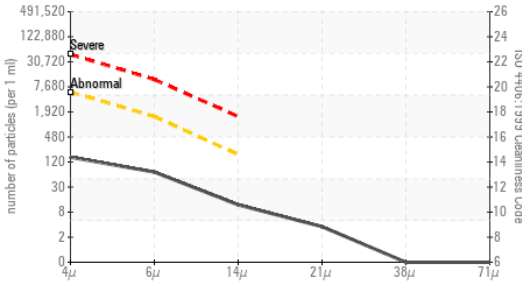
## ▲ Varnish Potential



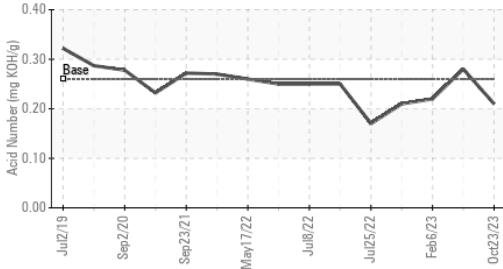
## Remaining Life (RULER)



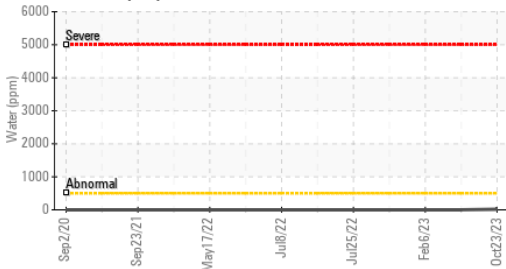
## Particle Count



## Acid Number



## Water (KF)

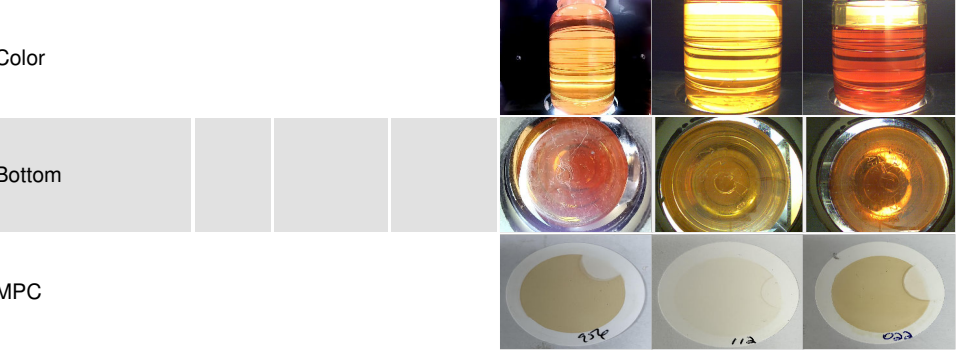


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	<b>0.21</b>	0.28	0.22
Anti-Oxidant 1	%	ASTM D6971	<25	<b>81</b>	95	87
Anti-Oxidant 2	%	ASTM D6971	<25	<b>92</b>	40	▲ 18
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ <b>28</b>	7	▲ 27

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	63.34	<b>66.9</b>	66.0	65.8

## SAMPLE IMAGES



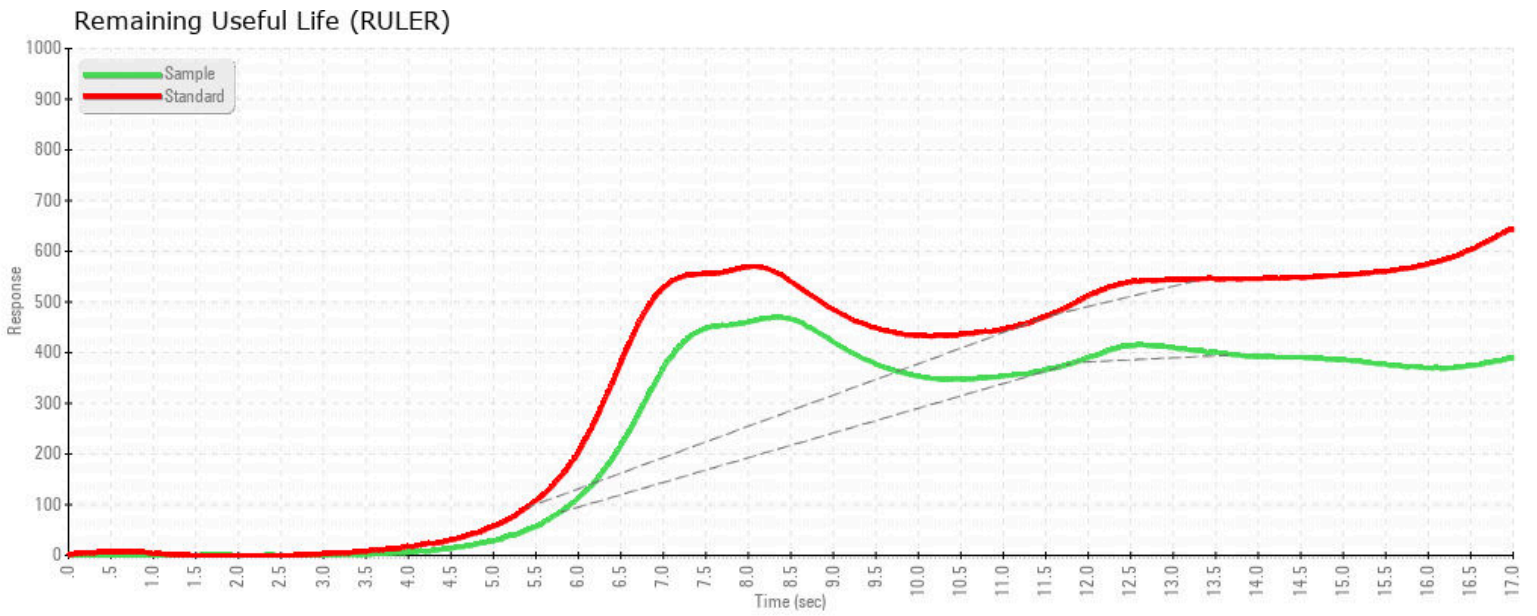
**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0699219 **Received** : 03 Nov 2023  
**Lab Number** : **05997956** **Diagnosed** : 14 Nov 2023  
**Unique Number** : 10726316 **Diagnostician** : Doug Bogart  
**Test Package** : AOM 1 ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

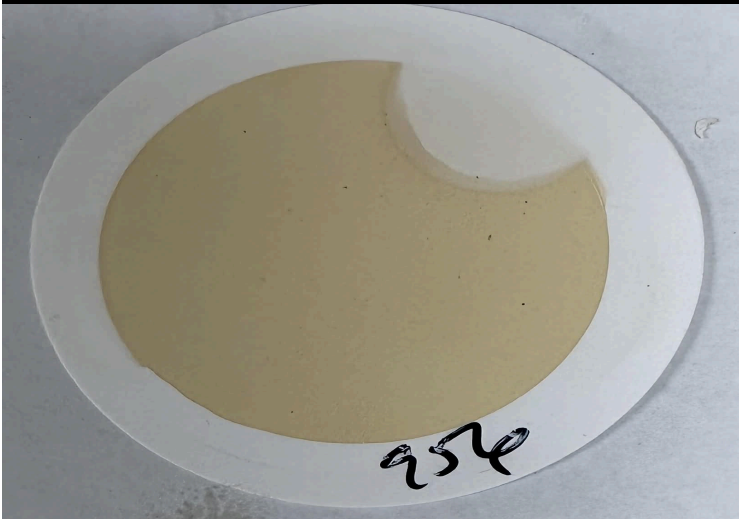
\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

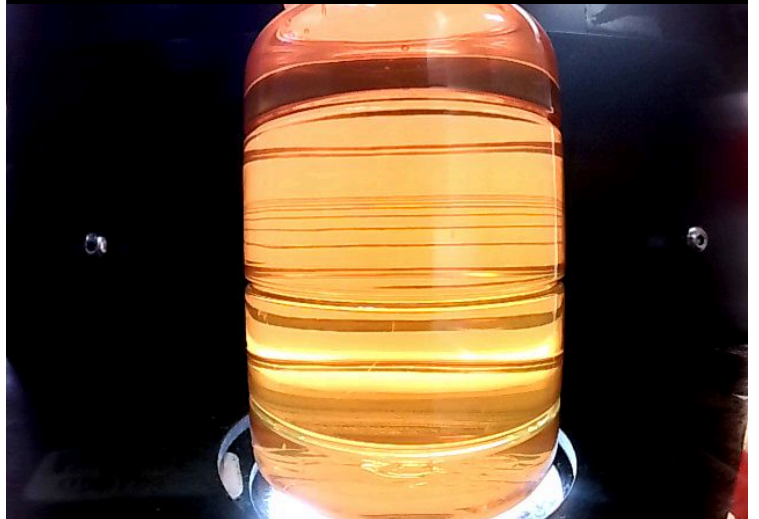
**IML CONTAINERS OHIO**  
 5365 EAST CENTER DRIVE NORTHEAST, Suite D  
 CANTON, OH  
 US 44721  
 Contact: Juliana Nesello  
 sguiraldello@iml.com.br  
 T: (330)754-1066  
 F:



MPC (Varnish Test)



Sample Color & Clarity



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