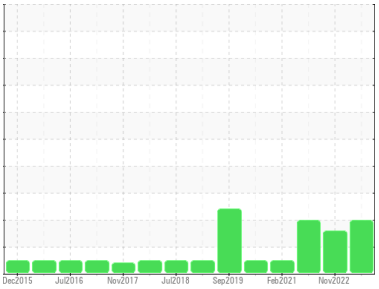
PROBLEM SUMMARY

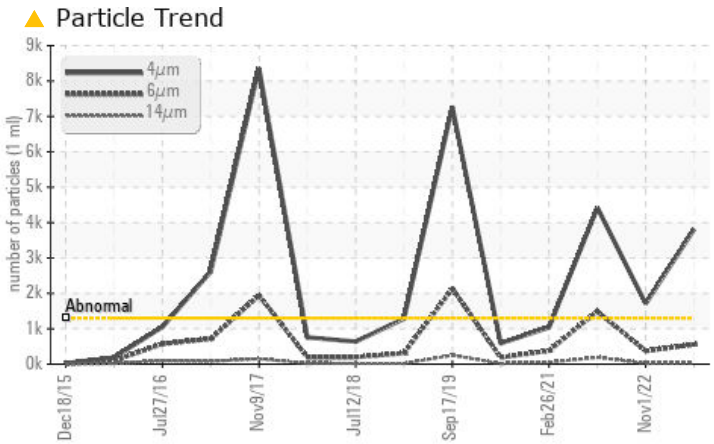
Sample Rating Trend



ISO

Area
West Molding
Machine Id
120 (S/N 3279615)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (925 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>1300	▲ **3810**	▲ 1710	▲ 4421
Particles >6µm		ASTM D7647	>160	▲ **558**	▲ 371	▲ 1490
Particles >14µm		ASTM D7647	>20	▲ **40**	▲ 25	▲ 191
Particles >21µm		ASTM D7647	>4	▲ **12**	4	▲ 52
Oil Cleanliness		ISO 4406 (c)	>17/14/11	▲ **19/16/12**	▲ 18/16/12	▲ 19/18/15

Customer Id: JOHHOL
Sample No.: RP0039372
Lab Number: 05997957
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

01 Nov 2022 Diag: Doug Bogart

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

14 Apr 2022 Diag: Don Baldridge

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

26 Feb 2021 Diag: Jonathan Hester

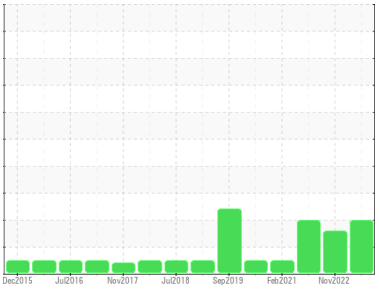
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
West Molding
Machine Id
120 (S/N 3279615)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (925 GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0039372**	RP0030208	RP0021590
Sample Date		Client Info		**19 Oct 2023**	01 Nov 2022	14 Apr 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	2	2
Chromium	ppm	ASTM D5185m	>20	**2**	2	2
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**<1**	0	<1
Copper	ppm	ASTM D5185m	>20	**4**	3	4
Tin	ppm	ASTM D5185m	>20	**<1**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	<1	2
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	25	**5**	4	6
Calcium	ppm	ASTM D5185m	200	**58**	57	67
Phosphorus	ppm	ASTM D5185m	300	**327**	334	368
Zinc	ppm	ASTM D5185m	370	**387**	381	400

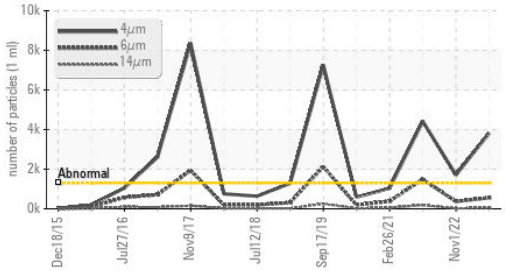
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**2**	1	2
Potassium	ppm	ASTM D5185m	>20	**1**	0	0
Water	%	ASTM D6304	>0.05	**0.012**	0.010	0.006
ppm Water	ppm	ASTM D6304	>500	**120.9**	107.1	64.1

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>1300	▲ **3810**	▲ 1710	▲ 4421
Particles >6µm	ASTM D7647	>160	▲ **558**	▲ 371	▲ 1490
Particles >14µm	ASTM D7647	>20	▲ **40**	▲ 25	▲ 191
Particles >21µm	ASTM D7647	>4	▲ **12**	4	▲ 52
Particles >38µm	ASTM D7647	>3	**1**	0	▲ 6
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>17/14/11	▲ **19/16/12**	▲ 18/16/12	▲ 19/18/15

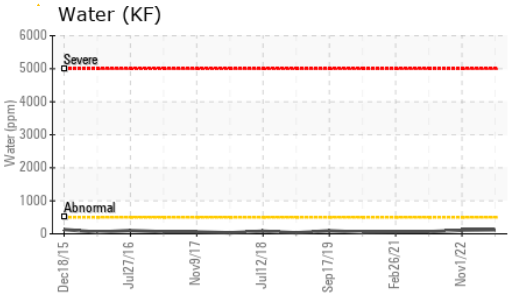
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.45**	0.50	0.41

OIL ANALYSIS REPORT

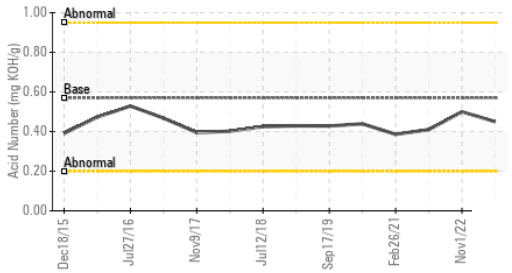
Particle Trend



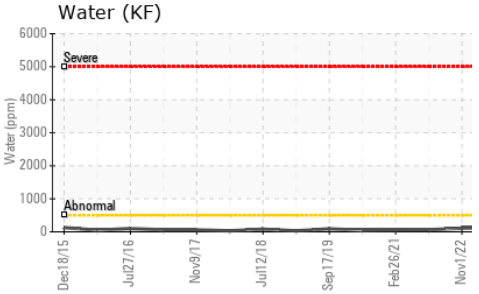
Water (KF)



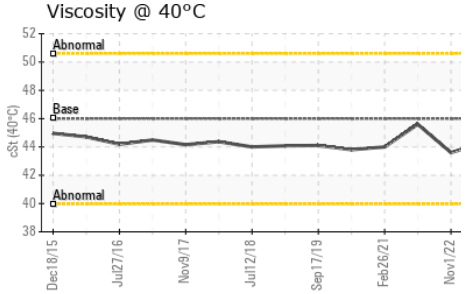
Acid Number



Water (KF)

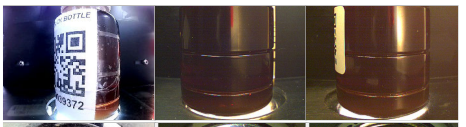
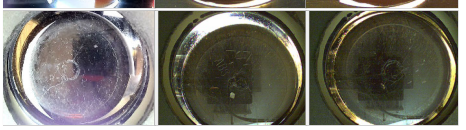


Viscosity @ 40°C



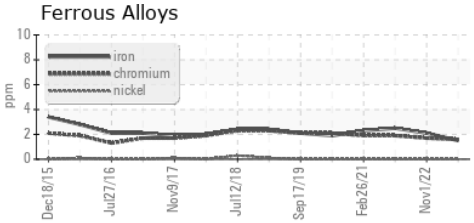
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.3**	43.6	45.6

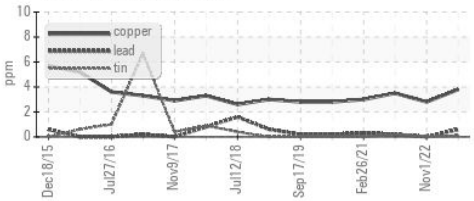
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

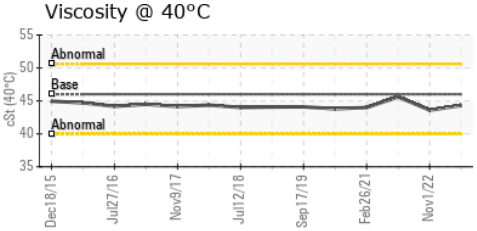
Ferrous Alloys



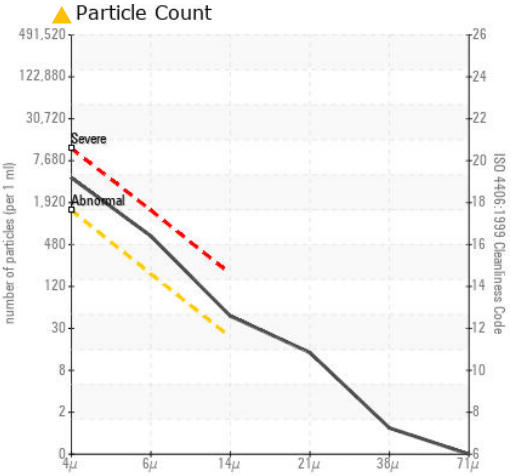
Non-ferrous Metals



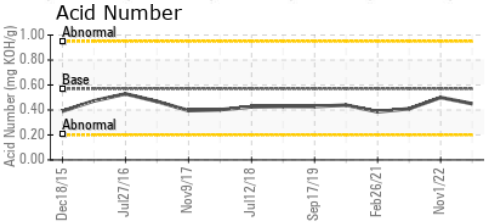
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039372
Lab Number : 05997957
Unique Number : 10726317
Test Package : IND 2

Received : 03 Nov 2023
Diagnosed : 06 Nov 2023
Diagnostician : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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