

## **OIL ANALYSIS REPORT**

Sample Rating Trend



H3 - EMULSION

### Heat Transfer Fluid Fluid ERGON HYGOLD L500 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry update for oil type.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

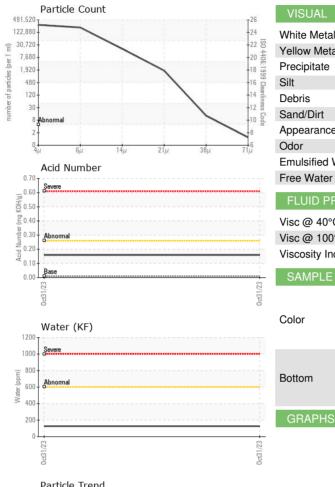
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO10002557		
Sample Date		Client Info		31 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	54		
Chromium	ppm	ASTM D5185m	>21	0		
Nickel	ppm	ASTM D5185m	>21	0		
Titanium	ppm	ASTM D5185m	>21	0		
Silver	ppm	ASTM D5185m	>21	0		
Aluminum	ppm	ASTM D5185m	>21	0		
Lead	ppm	ASTM D5185m	>21	<1		
Copper	ppm	ASTM D5185m	>21	0		
Tin	ppm	ASTM D5185m	>21	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		3		
Phosphorus	ppm	ASTM D5185m		1		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m	432	301		
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m	>21	1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.0601	0.012		
ppm Water	ppm	ASTM D6304	>601	127.0		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		243731		
Particles >6µm		ASTM D7647	>10240000	182838		
Particles >14µm		ASTM D7647	>10240000	17439		
Particles >21µm		ASTM D7647	>2560000	1576		
Particles >38µm		ASTM D7647	>640000	11		
Particles >71µm		ASTM D7647	>160000	1		
Oil Cleanliness		ISO 4406 (c)	>/30/30	25/25/21		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.01	0.16		



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.0601	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	TIES .	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.9	97.0		
Visc @ 100°C	cSt	ASTM D445	8.7	9		
Viscosity Index (VI)	Scale	ASTM D2270	05	50		
	ooulo	ASTIVI DZZTU	35	50		
SAMPLE IMAGES		method	limit/base	50 current	history1	history2
SAMPLE IMAGES						

