

OIL ANALYSIS REPORT

Sample Rating Trend



H3 - EMULSION

Heat Transfer Fluid Fluid ERGON HYGOLD L500 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry update for oil type.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

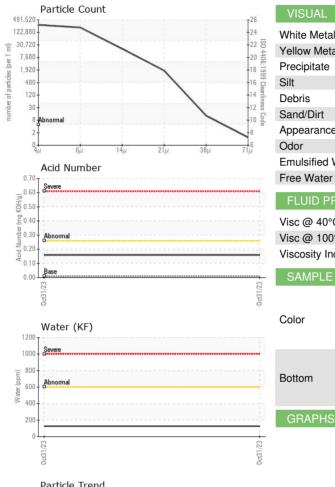
Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|----------|--------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | TO10002557 | | |
| Sample Date | | Client Info | | 31 Oct 2023 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 54 | | |
| Chromium | ppm | ASTM D5185m | >21 | 0 | | |
| Nickel | ppm | ASTM D5185m | >21 | 0 | | |
| Titanium | ppm | ASTM D5185m | >21 | 0 | | |
| Silver | ppm | ASTM D5185m | >21 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >21 | 0 | | |
| Lead | ppm | ASTM D5185m | >21 | <1 | | |
| Copper | ppm | ASTM D5185m | >21 | 0 | | |
| Tin | ppm | ASTM D5185m | >21 | <1 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | | 0 | | |
| Calcium | ppm | ASTM D5185m | | 3 | | |
| Phosphorus | ppm | ASTM D5185m | | 1 | | |
| Zinc | ppm | ASTM D5185m | | 0 | | |
| Sulfur | ppm | ASTM D5185m | 432 | 301 | | |
| CONTAMINANTS | i i | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | | |
| Sodium | ppm | ASTM D5185m | >21 | 1 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | % | ASTM D6304 | >0.0601 | 0.012 | | |
| ppm Water | ppm | ASTM D6304 | >601 | 127.0 | | |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 243731 | | |
| Particles >6µm | | ASTM D7647 | >10240000 | 182838 | | |
| Particles >14µm | | ASTM D7647 | >10240000 | 17439 | | |
| Particles >21µm | | ASTM D7647 | >2560000 | 1576 | | |
| Particles >38µm | | ASTM D7647 | >640000 | 11 | | |
| Particles >71µm | | ASTM D7647 | >160000 | 1 | | |
| Oil Cleanliness | | ISO 4406 (c) | >/30/30 | 25/25/21 | | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.01 | 0.16 | | |



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| VISUAL | | method | limit/base | current | history1 | history2 |
|----------------------|--------|--------------|------------|---------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Precipitate | scalar | *Visual | NONE | NONE | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.0601 | NEG | | |
| Free Water | scalar | *Visual | | NEG | | |
| FLUID PROPERT | TIES . | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 98.9 | 97.0 | | |
| Visc @ 100°C | cSt | ASTM D445 | 8.7 | 9 | | |
| Viscosity Index (VI) | Scale | ASTM D2270 | 05 | 50 | | |
| | ooulo | ASTIVI DZZTU | 35 | 50 | | |
| SAMPLE IMAGES | | method | limit/base | 50 current | history1 | history2 |
| SAMPLE IMAGES | | | | | | |

