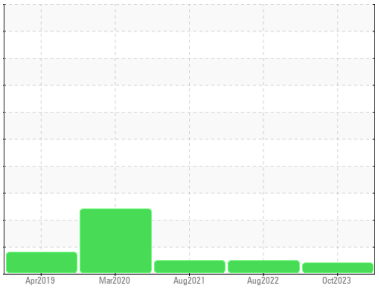
PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SFC 30ST 5526348 (S/N 1017)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE

Customer Id: BREHARKY
Sample No.: KCPA004674
Lab Number: 05997966
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

23 Aug 2022 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Aug 2021 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

25 Mar 2020 Diag: Jonathan Hester

ISO

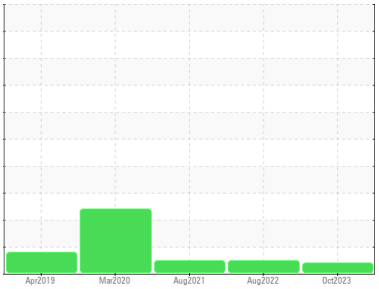
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SFC 30ST 5526348 (S/N 1017)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA004674**	KCP37313	KCP42798
Sample Date		Client Info		**22 Oct 2023**	23 Aug 2022	06 Aug 2021
Machine Age	hrs	Client Info		**19242**	16381	13808
Oil Age	hrs	Client Info		**0**	2574	5700
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**1**	2	0
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**11**	12	6
Tin	ppm	ASTM D5185m	>10	**<1**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

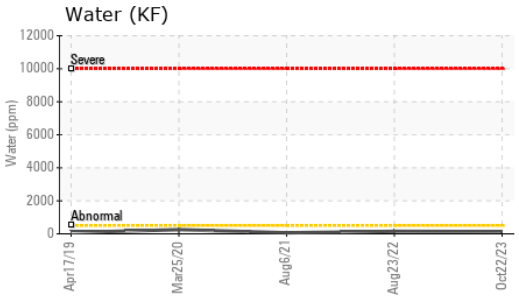
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	11
Barium	ppm	ASTM D5185m	90	**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	90	**14**	8	3
Calcium	ppm	ASTM D5185m	2	**3**	0	2
Phosphorus	ppm	ASTM D5185m		**1**	<1	6
Zinc	ppm	ASTM D5185m		**64**	53	16
Sulfur	ppm	ASTM D5185m		**16217**	16811	13267

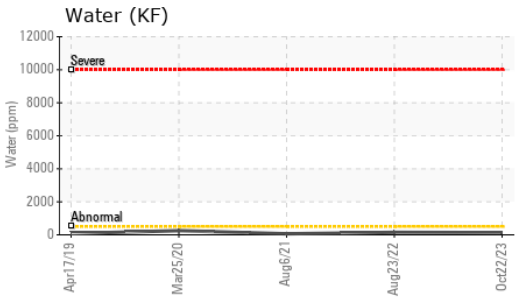
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	0
Sodium	ppm	ASTM D5185m		**4**	8	<1
Potassium	ppm	ASTM D5185m	>20	**1**	1	<1
Water	%	ASTM D6304	>0.05	**0.013**	0.015	0.006
ppm Water	ppm	ASTM D6304	>500	**133.6**	151.4	61.5

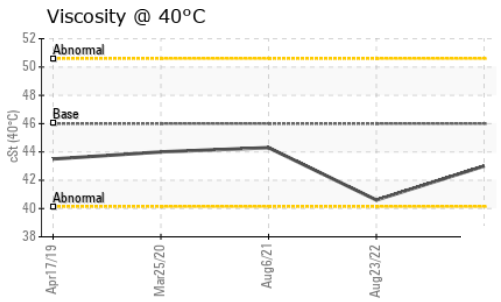
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	2312	1612
Particles >6µm		ASTM D7647	>1300	**---**	865	589
Particles >14µm		ASTM D7647	>80	**---**	75	64
Particles >21µm		ASTM D7647	>20	**---**	20	18
Particles >38µm		ASTM D7647	>4	**---**	1	1
Particles >71µm		ASTM D7647	>3	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	18/17/13	16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.38**	0.34	0.275

OIL ANALYSIS REPORT

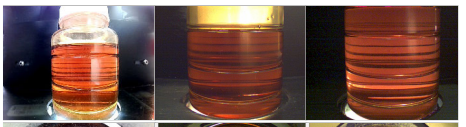
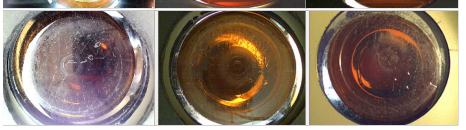




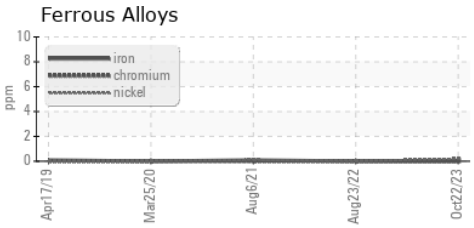


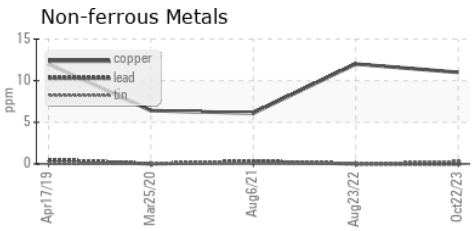
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

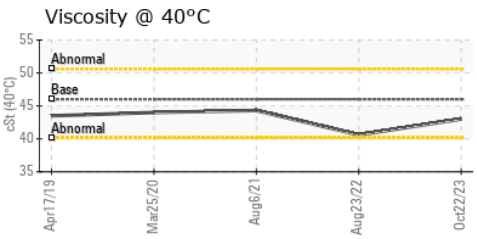
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.0**	40.6	44.3

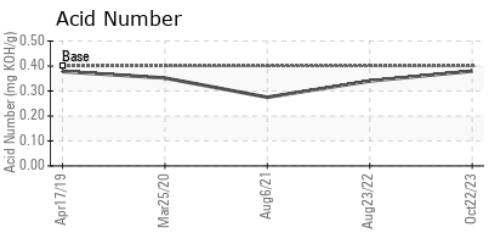
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA004674
Lab Number : 05997966
Unique Number : 10726326
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 03 Nov 2023
Diagnosed : 06 Nov 2023
Diagnostician : Don Baldridge

BRECKENRIDGE FOREST PRODUCTS
10172 W HWY 60
HARDINSBURG, KY
US 40143
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: