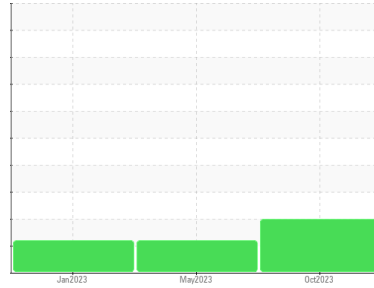




# PROBLEM SUMMARY

Sample Rating Trend



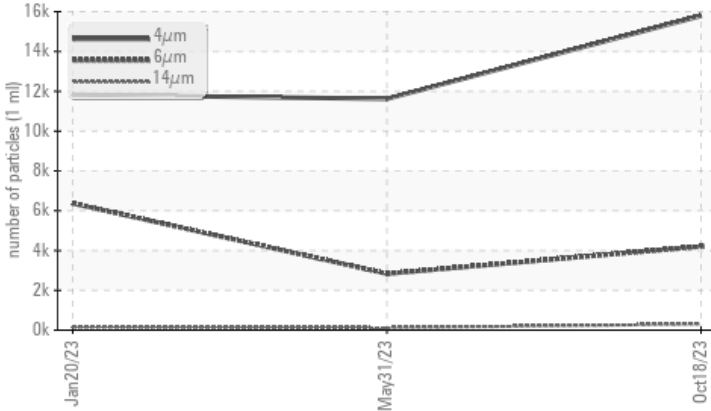
ISO



Machine Id  
**KAESER CSD 100T 8290415 (S/N 3036)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 4204	▲ 2835	▲ 6370
Particles >14µm	ASTM D7647	>80	▲ 306	▲ 112	▲ 158
Particles >21µm	ASTM D7647	>20	▲ 86	27	7
Particles >38µm	ASTM D7647	>4	▲ 5	1	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	▲ 21/19/14	▲ 21/20/14

Customer Id: MILCAMKY  
 Sample No.: KCPA007609  
 Lab Number: 05997967  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 31 May 2023 Diag: Angela Borella

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Jan 2023 Diag: Don Baldrige

ISO



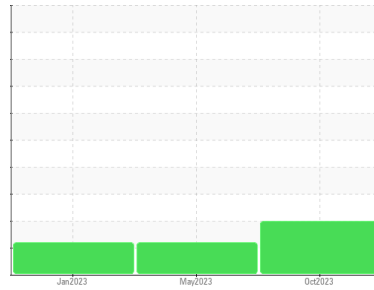
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER CSD 100T 8290415 (S/N 3036)**

Component

**Compressor**

Fluid

**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCPA007609</b>	KCPA003907	KCP55781
Sample Date	Client Info	<b>18 Oct 2023</b>	31 May 2023	20 Jan 2023
Machine Age	hrs	<b>8099</b>	4838	1992
Oil Age	hrs	<b>0</b>	0	1992
Oil Changed	Client Info	<b>N/A</b>	N/A	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	2	1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>5</b>	7	2
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 90	<b>&lt;1</b>	3	27
Calcium	ppm	ASTM D5185m 2	<b>1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>1</b>	<1	6
Zinc	ppm	ASTM D5185m	<b>0</b>	8	11
Sulfur	ppm	ASTM D5185m	<b>14419</b>	21104	20555

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	2	5
Potassium	ppm	ASTM D5185m >20	<b>0</b>	4	5
Water	%	ASTM D6304 >0.05	<b>0.007</b>	0.005	0.019
ppm Water	ppm	ASTM D6304 >500	<b>73.5</b>	54.9	197.9

## FLUID CLEANLINESS

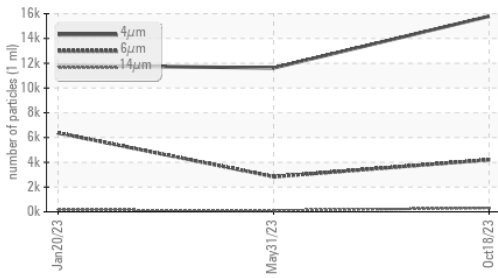
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>15790</b>	11619	11829
Particles >6µm	ASTM D7647 >1300	▲ <b>4204</b>	▲ 2835	▲ 6370
Particles >14µm	ASTM D7647 >80	▲ <b>306</b>	▲ 112	▲ 158
Particles >21µm	ASTM D7647 >20	▲ <b>86</b>	27	7
Particles >38µm	ASTM D7647 >4	▲ <b>5</b>	1	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ <b>21/19/15</b>	▲ 21/19/14	▲ 21/20/14

## FLUID DEGRADATION

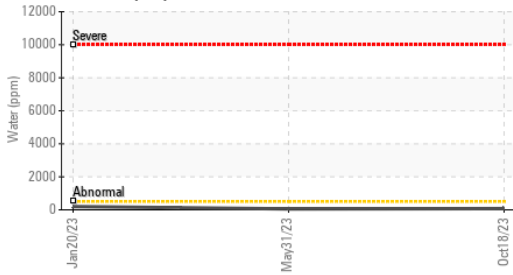
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.34</b>	0.38	0.41

# OIL ANALYSIS REPORT

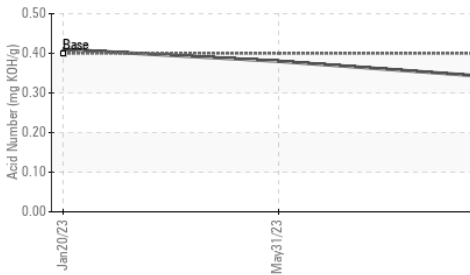
## ▲ Particle Trend



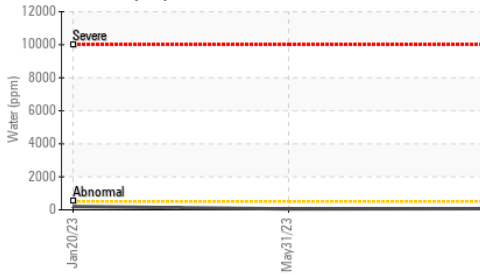
## Water (KF)



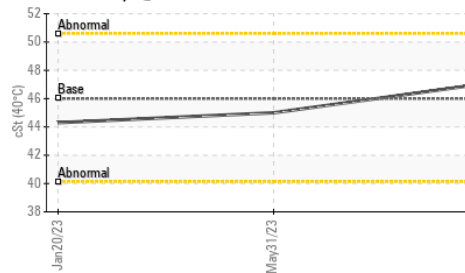
## Acid Number



## Water (KF)



## Viscosity @ 40°C

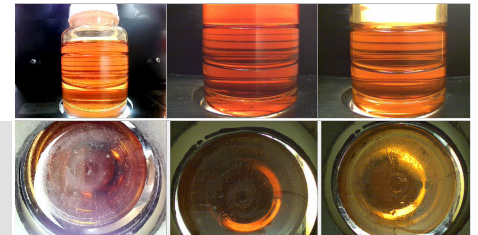


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.1	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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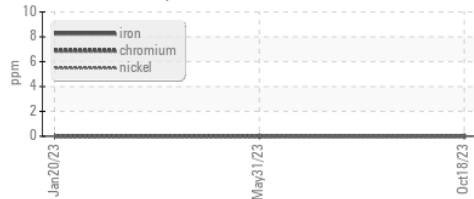
Color



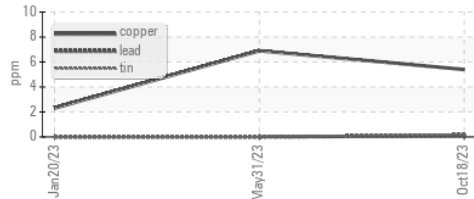
Bottom

## GRAPHS

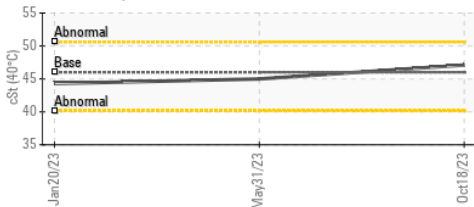
### Ferrous Alloys



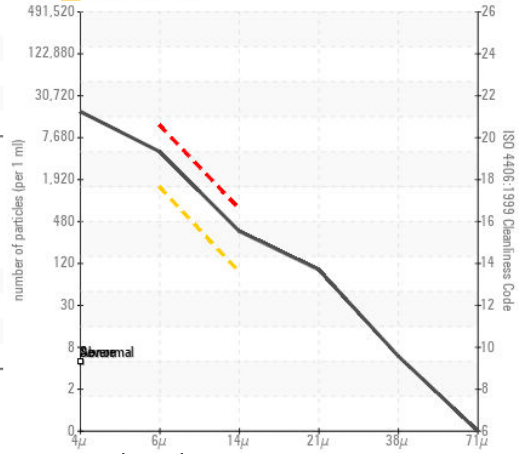
### Non-ferrous Metals



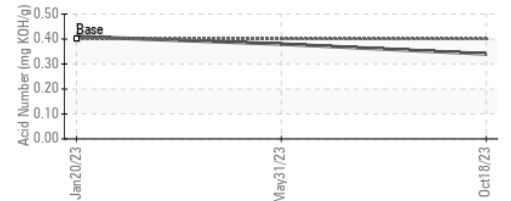
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA007609 **Received** : 03 Nov 2023  
**Lab Number** : 05997967 **Diagnosed** : 06 Nov 2023  
**Unique Number** : 10726327 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**MILLER ENERGY TECH**  
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 miller.bernie@gmail.com

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