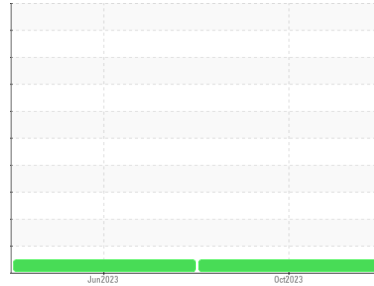




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[K51012]**  
 Machine Id  
**KAESER 7904572 (S/N 1052)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KC50328</b>	KC101195	---
Sample Date	Client Info		<b>24 Oct 2023</b>	06 Jun 2023	---
Machine Age	hrs	Client Info	<b>16923</b>	13545	---
Oil Age	hrs	Client Info	<b>6341</b>	2963	---
Oil Changed	Client Info		<b>Changed</b>	Not Changd	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>6</b>	3	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	3	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m 90	<b>5</b>	20	---
Calcium	ppm	ASTM D5185m 2	<b>1</b>	0	---
Phosphorus	ppm	ASTM D5185m	<b>1</b>	1	---
Zinc	ppm	ASTM D5185m	<b>8</b>	3	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>2</b>	2	---
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	---
Water	%	ASTM D6304 >0.05	<b>0.004</b>	0.019	---
ppm Water	ppm	ASTM D6304 >500	<b>47.0</b>	194.8	---

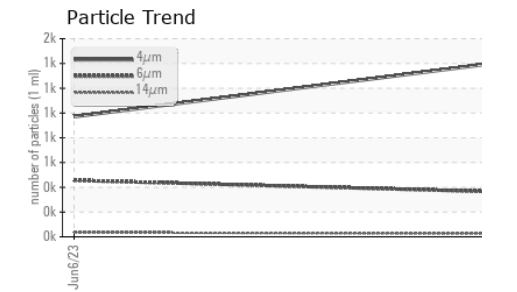
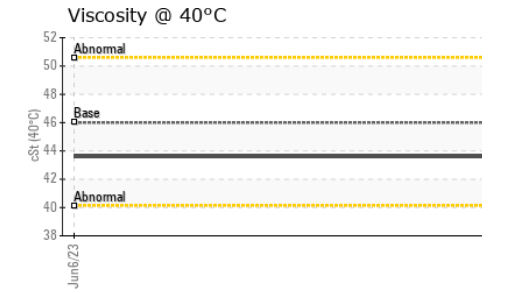
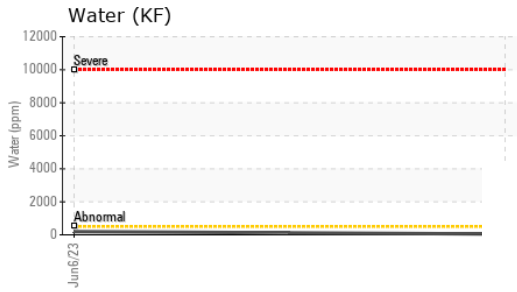
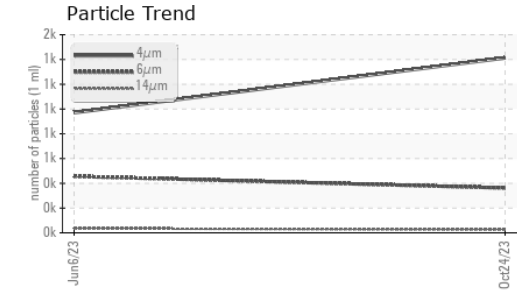
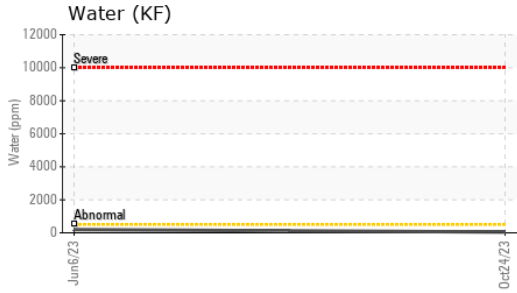
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>1412</b>	970	---
Particles >6µm	ASTM D7647 >1300		<b>362</b>	456	---
Particles >14µm	ASTM D7647 >80		<b>26</b>	35	---
Particles >21µm	ASTM D7647 >20		<b>5</b>	6	---
Particles >38µm	ASTM D7647 >4		<b>0</b>	0	---
Particles >71µm	ASTM D7647 >3		<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>18/16/12</b>	17/16/12	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.26</b>	0.32	---

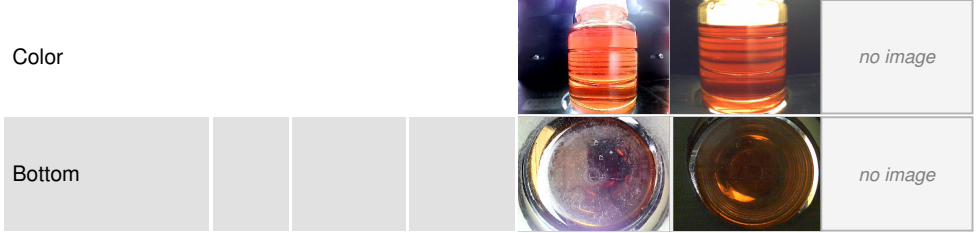
# OIL ANALYSIS REPORT



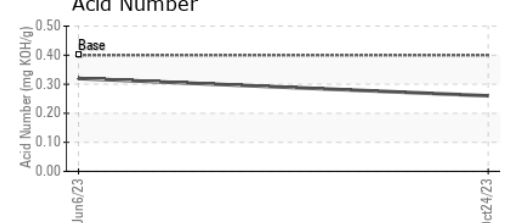
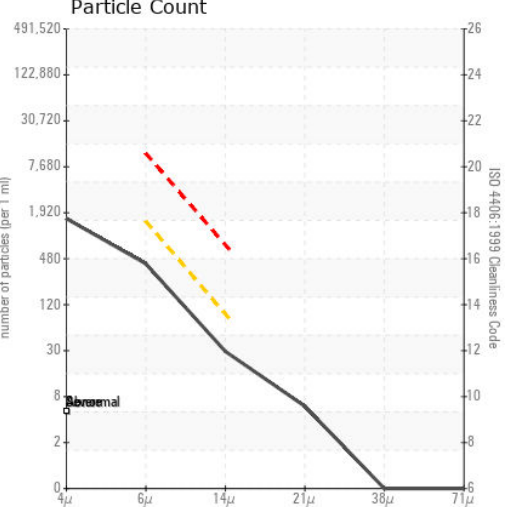
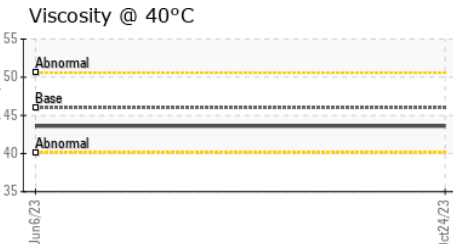
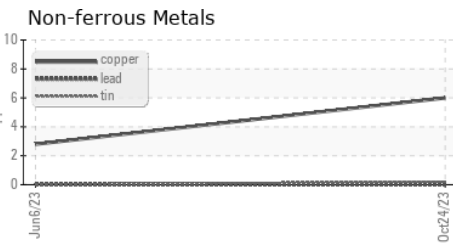
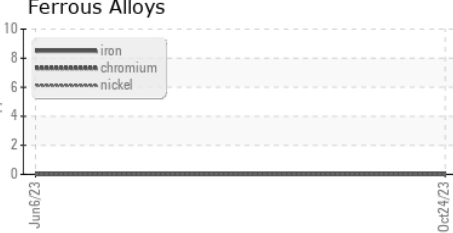
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.6	43.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC50328  
**Lab Number** : 05998009  
**Unique Number** : 10726369  
**Test Package** : IND 2  
**Received** : 03 Nov 2023  
**Diagnosed** : 06 Nov 2023  
**Diagnostician** : Don Baldrige

**SWM/ARGOTEC INC**  
 64 ADAMS RD  
 GREENFIELD, MA  
 US 01301  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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