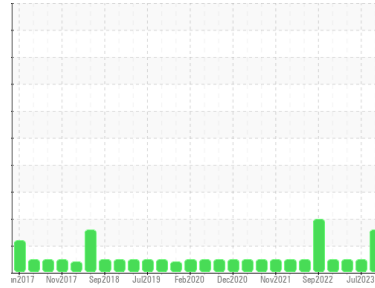




# PROBLEM SUMMARY

Sample Rating Trend



ISO



Machine Id  
**VAC LL-6 (S/N F13093U96127)**

Component

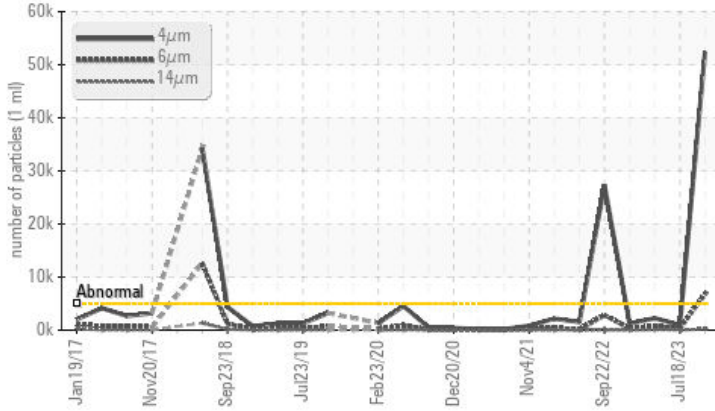
**Pump**

Fluid

**USPI VAC 100 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>5000	▲ 52383	962	2261
Particles >6µm	ASTM D7647	>1300	▲ 6804	271	764
Particles >14µm	ASTM D7647	>160	▲ 200	14	97
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/20/15	17/15/11	18/17/14

Customer Id: SMISPRIOHI

Sample No.: USPM31147

Lab Number: 05998037

Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Doug Bogart +1 (800)237-1369 x4016

[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:

Customer Service +1 1-800-237-1369

[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

18 Jul 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



14 Apr 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Jan 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

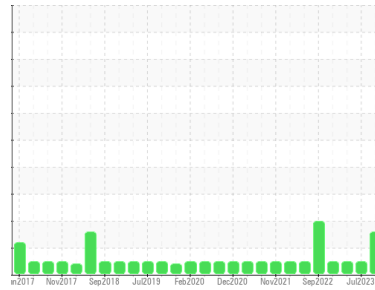
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**VAC LL-6 (S/N F13093U96127)**

Component  
**Pump**  
Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM31147</b>	USPM5905499	USPM28629
Sample Date	Client Info		<b>02 Nov 2023</b>	18 Jul 2023	14 Apr 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>4</b>	4	2
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >7	<b>2</b>	0	0
Lead	ppm	ASTM D5185m >12	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >9	<b>1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>2</b>	0	<1
Calcium	ppm	ASTM D5185m 0	<b>2</b>	0	<1
Phosphorus	ppm	ASTM D5185m 1800	<b>782</b>	1540	1701
Zinc	ppm	ASTM D5185m 0	<b>0</b>	2	<1
Sulfur	ppm	ASTM D5185m 0	<b>36</b>	0	2

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>8</b>	5	4
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304 >.1	<b>0.036</b>	0.046	0.042
ppm Water	ppm	ASTM D6304 >1000	<b>360.0</b>	469.3	429.0

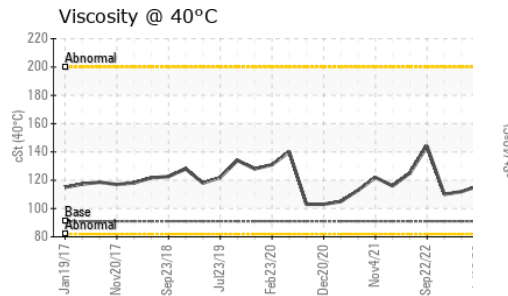
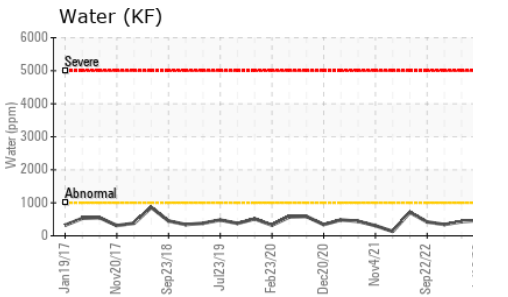
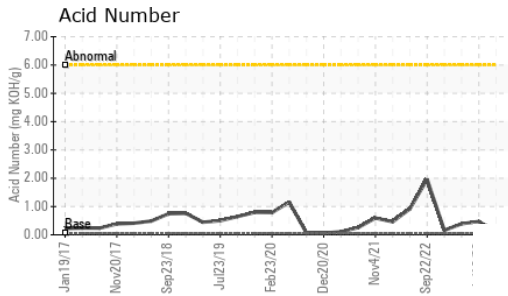
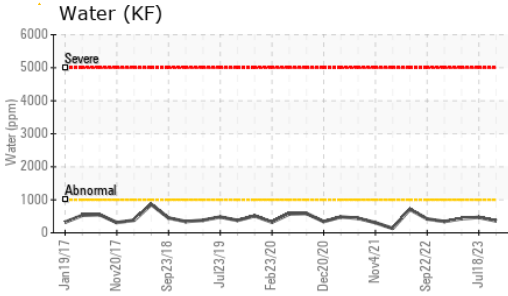
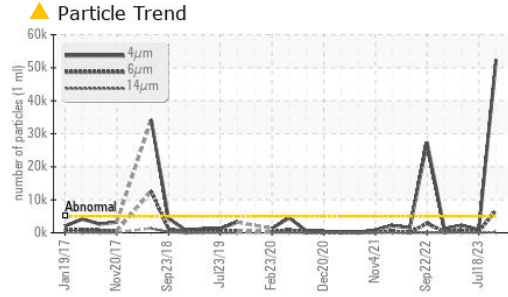
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 52383</b>	962	2261
Particles >6µm	ASTM D7647	>1300	<b>▲ 6804</b>	271	764
Particles >14µm	ASTM D7647	>160	<b>▲ 200</b>	14	97
Particles >21µm	ASTM D7647	>40	<b>28</b>	3	26
Particles >38µm	ASTM D7647	>10	<b>1</b>	0	3
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 23/20/15</b>	17/15/11	18/17/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.10</b>	0.47	0.39

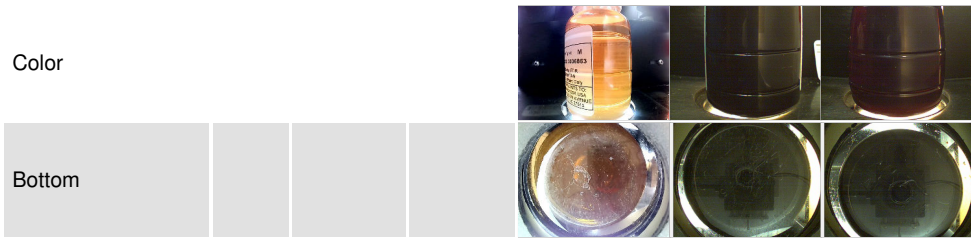
# OIL ANALYSIS REPORT



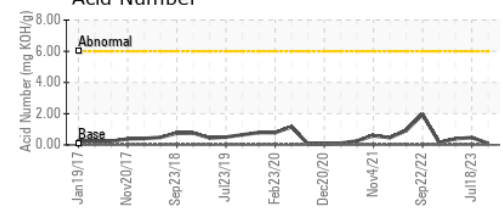
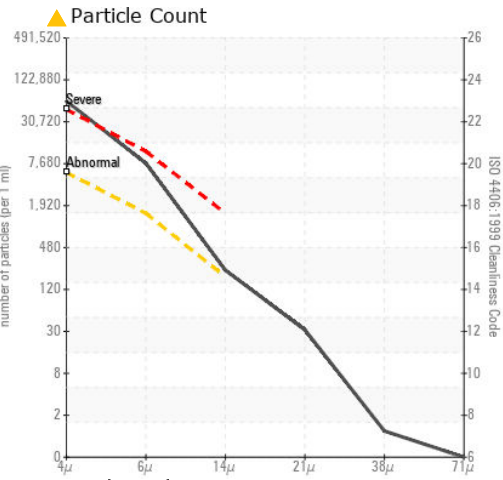
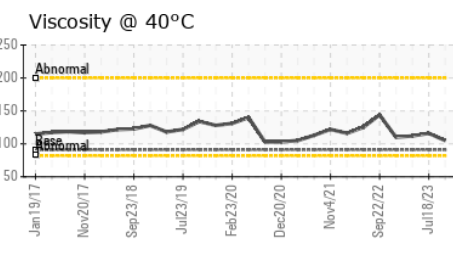
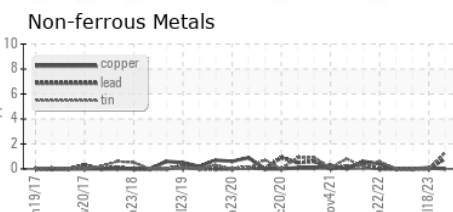
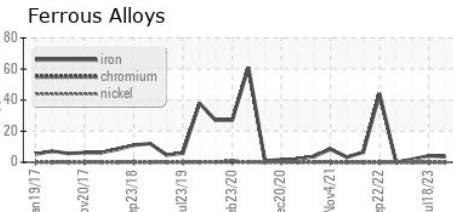
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	105	116	112

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM31147 **Received** : 03 Nov 2023  
**Lab Number** : 05998037 **Diagnosed** : 06 Nov 2023  
**Unique Number** : 10726397 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SMITHFIELD FOODS**  
 801 E. KEMPER RD  
 SPRINGDALE, OH  
 US 45246  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)