

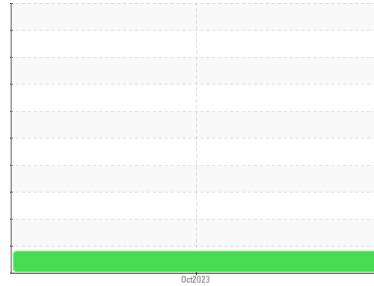


PROBLEM SUMMARY

Sample Rating Trend

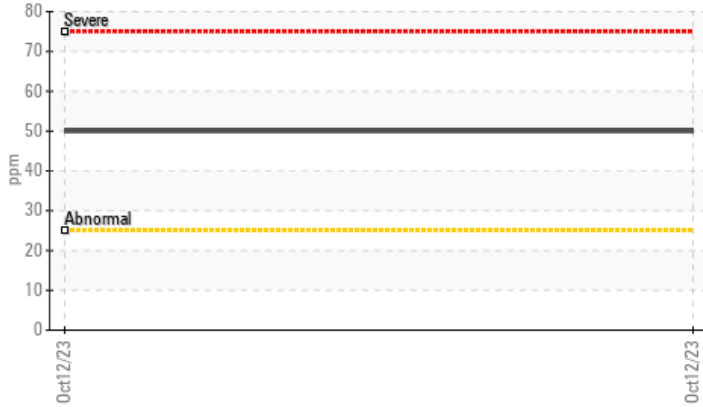
WEAR

Area
ALL ADVANTAGE [149607]
 Machine Id
UTY100312 - GDM CNC ROUTING
 Component
Compressor



COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Aluminum	ppm	ASTM D5185m	>25	▲ 50	---	---

Customer Id: UCALLMOL
 Sample No.: UCH05998126
 Lab Number: 05998126
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

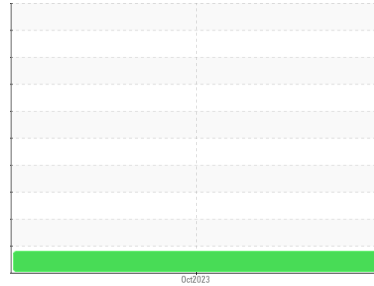


OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area
ALL ADVANTAGE [149607]
 Machine Id
UTY100312 - GDM CNC ROUTING
 Component
Compressor



DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	UCH05998126	---	---
Sample Date	Client Info	12 Oct 2023	---	---
Machine Age	hrs Client Info	20390	---	---
Oil Age	hrs Client Info	2709	---	---
Oil Changed	Client Info	Changed	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>50	11	---	---
Chromium ppm ASTM D5185m	>10	<1	---	---
Nickel ppm ASTM D5185m		0	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>25	▲ 50	---	---
Lead ppm ASTM D5185m	>25	0	---	---
Copper ppm ASTM D5185m	>50	<1	---	---
Tin ppm ASTM D5185m	>15	0	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		0	---	---
Barium ppm ASTM D5185m		20	---	---
Molybdenum ppm ASTM D5185m		0	---	---
Manganese ppm ASTM D5185m		0	---	---
Magnesium ppm ASTM D5185m		<1	---	---
Calcium ppm ASTM D5185m		<1	---	---
Phosphorus ppm ASTM D5185m		308	---	---
Zinc ppm ASTM D5185m		57	---	---
Sulfur ppm ASTM D5185m		542	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>25	4	---	---
Sodium ppm ASTM D5185m		0	---	---
Potassium ppm ASTM D5185m	>20	<1	---	---

FLUID DEGRADATION

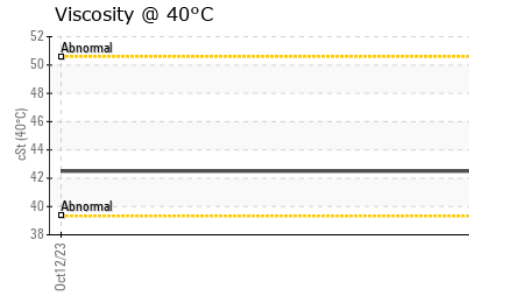
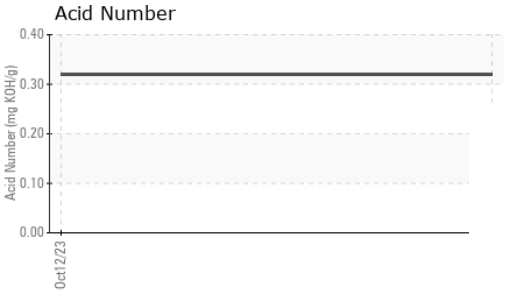
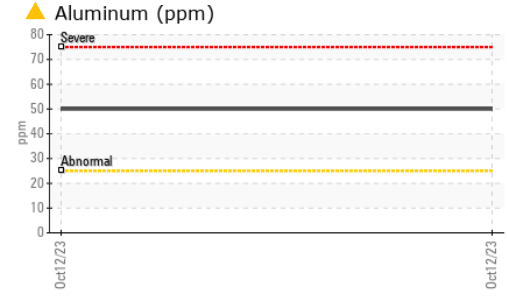
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.32	---	---

VISUAL

method	limit/base	current	history1	history2
White Metal scalar *Visual	NONE	NONE	---	---
Yellow Metal scalar *Visual	NONE	NONE	---	---
Precipitate scalar *Visual	NONE	NONE	---	---
Silt scalar *Visual	NONE	NONE	---	---
Debris scalar *Visual	NONE	NONE	---	---
Sand/Dirt scalar *Visual	NONE	NONE	---	---
Appearance scalar *Visual	NORML	NORML	---	---
Odor scalar *Visual	NORML	NORML	---	---
Emulsified Water scalar *Visual	>0.1	NEG	---	---
Free Water scalar *Visual		NEG	---	---



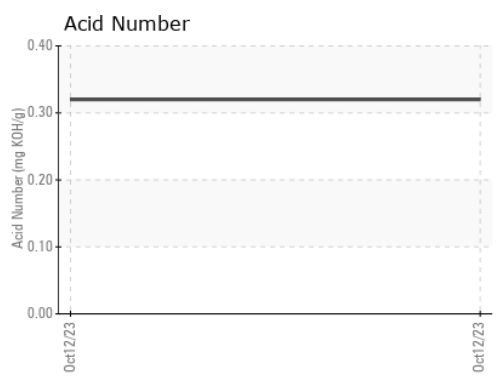
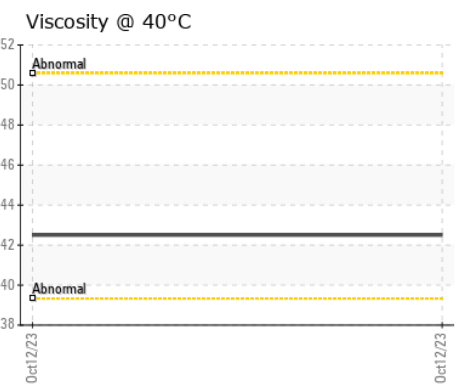
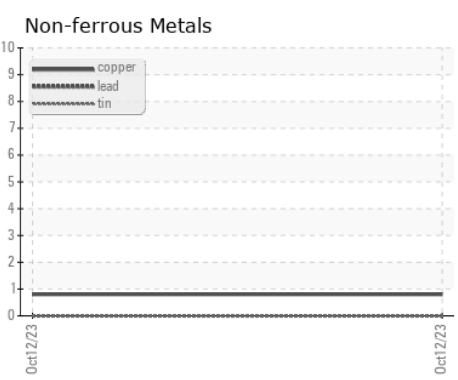
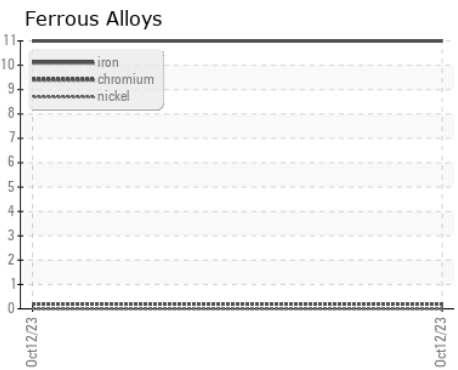
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05998126 **Received** : 03 Nov 2023
Lab Number : 05998126 **Diagnosed** : 06 Nov 2023
Unique Number : 10726486 **Diagnostician** : Angela Borella
Test Package : IND 2

A-L-L EQUIPMENT INC
 204 38TH ST
 MOLINE, IL
 US 61265

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)