



PROBLEM SUMMARY

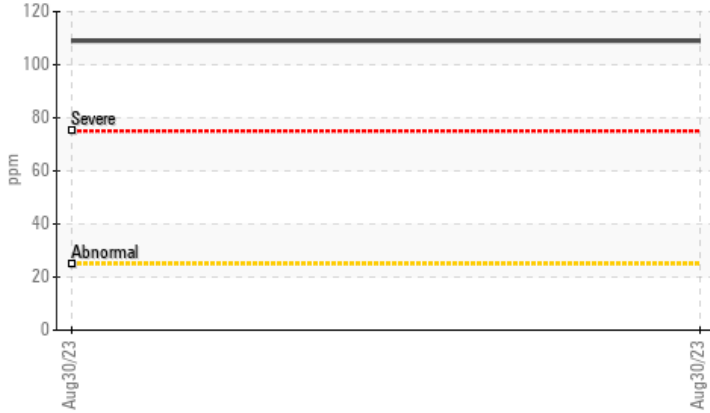
Sample Rating Trend



Area
[K48056]
 Machine Id
BU110290027
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Silicon (ppm)



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | --- | --- |
|---------------|--------|-------------|------|-----------------|-----|-----|
| Silicon | ppm | ASTM D5185m | >25 | ▲ 109 | --- | --- |
| Debris | scalar | *Visual | NONE | ▲ MODER | --- | --- |

Customer Id: THENORMA
Sample No.: WC0828866
Lab Number: 05998132
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
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jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

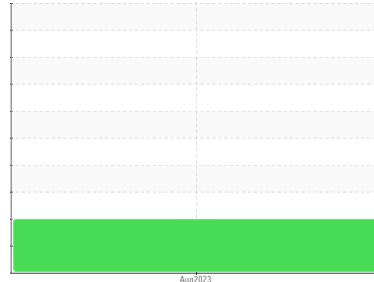
There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area
[K48056]
 Machine Id
BU110290027
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|----------|----------|
| Sample Number | Client Info | | | WC0828866 | --- | --- |
| Sample Date | Client Info | | | 30 Aug 2023 | --- | --- |
| Machine Age | hrs | Client Info | | 0 | --- | --- |
| Oil Age | hrs | Client Info | | 0 | --- | --- |
| Oil Changed | Client Info | | | N/A | --- | --- |
| Sample Status | | | | ABNORMAL | --- | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >50 | <1 | --- | --- |
| Chromium | ppm | ASTM D5185m | >10 | <1 | --- | --- |
| Nickel | ppm | ASTM D5185m | | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | | 0 | --- | --- |
| Silver | ppm | ASTM D5185m | | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | --- | --- |
| Lead | ppm | ASTM D5185m | >25 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m | >50 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m | >15 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m | | 0 | --- | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | 90 | 20 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | 90 | <1 | --- | --- |
| Calcium | ppm | ASTM D5185m | 2 | 1 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | 488 | --- | --- |
| Zinc | ppm | ASTM D5185m | | 6 | --- | --- |
| Sulfur | ppm | ASTM D5185m | | 0 | --- | --- |

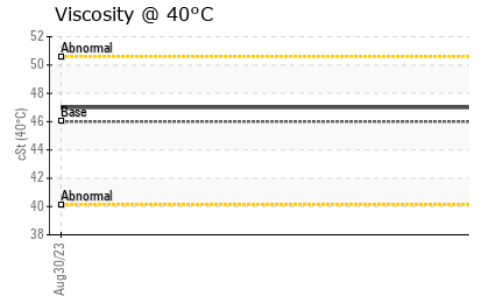
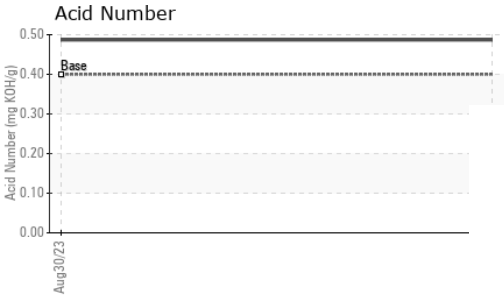
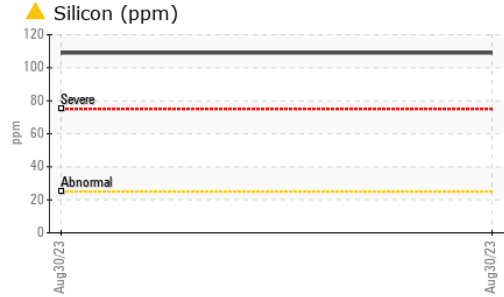
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | ▲ 109 | --- | --- |
| Sodium | ppm | ASTM D5185m | | 0 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | <1 | --- | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.487 | --- | --- |


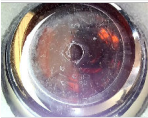
| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|----------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | ▲ MODER | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | --- | --- |
| Free Water | scalar | *Visual | | NEG | --- | --- |



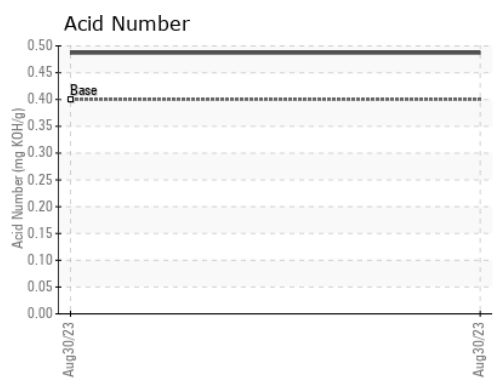
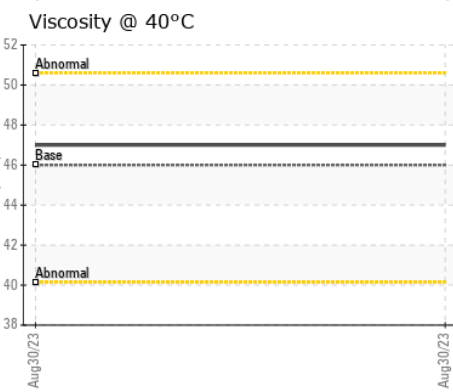
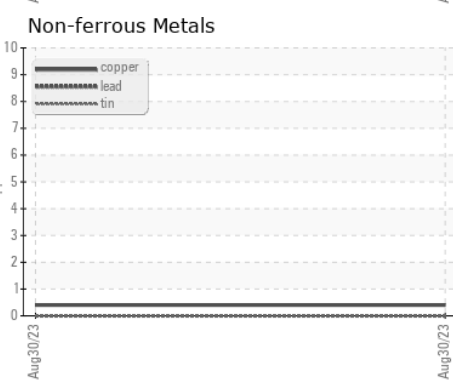
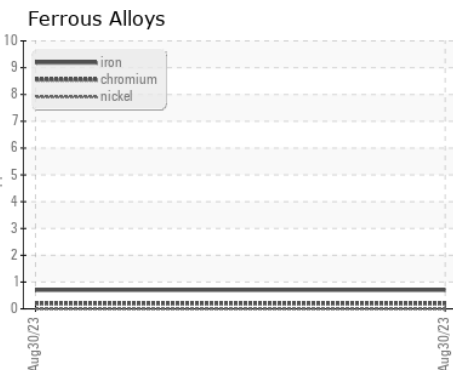
OIL ANALYSIS REPORT



| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 46 | 47.0 | --- | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---|----------|----------|
| Color | | |  | no image | no image |
| Bottom | | |  | no image | no image |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0828866 **Received** : 03 Nov 2023
Lab Number : **05998132** **Diagnosed** : 07 Nov 2023
Unique Number : 10726492 **Diagnostician** : Jonathan Hester
Test Package : PLANT

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)