

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id **07K022** Component

Rotary Compressor

SUMMIT SH 46 ISO 46 (3 GAL)

DIAGNOSIS	D 1	40	NIC	0	10
		$\Delta \iota \neg$	INIC		15

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

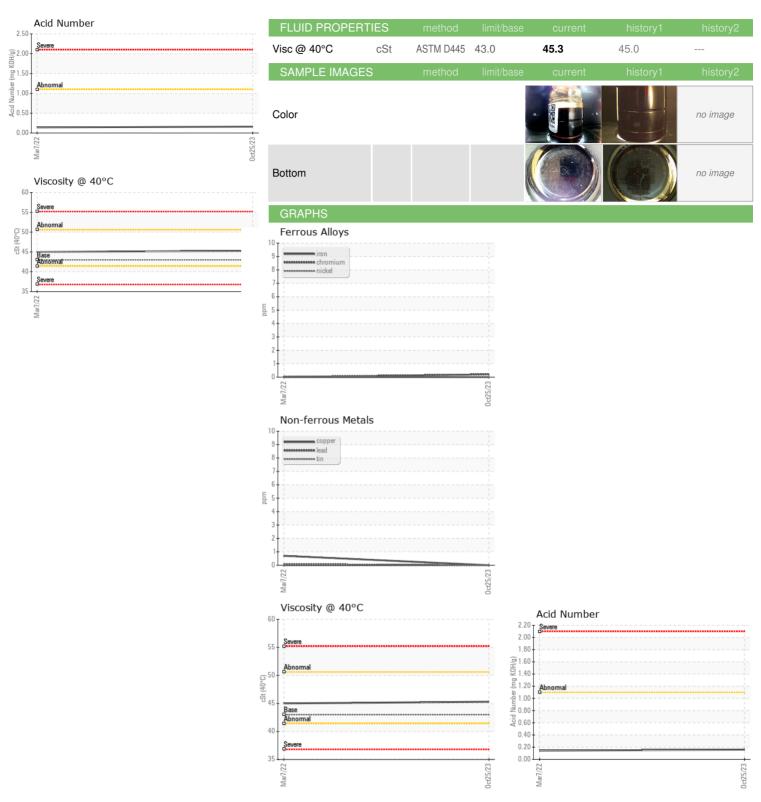
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Mar2022	0ct2023		
CAMPLE INFORM	4ATION	mathad			hiotomia	hiotom/0
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0869384	WC0656938	
Sample Date		Client Info		25 Oct 2023	07 Mar 2022	
Machine Age	hrs	Client Info		36582	31349	
Oil Age	hrs	Client Info		0	4000	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	0	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>3	2	0	
Lead	ppm	ASTM D5185m	>4	0	0	
Copper	ppm	ASTM D5185m	>20	0	<1	
Tin	ppm	ASTM D5185m	>3	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		19	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		<1	0	
Phosphorus	ppm	ASTM D5185m		496	510	
Zinc	ppm	ASTM D5185m		4	0	
Sulfur	ppm	ASTM D5185m		0	62	
CONTAMINANTS		method	limit/base	current	history1	history2
						HISTOTYZ
Silicon	ppm	710 1111 20 100111	>45	1	<1	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	<1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.14	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	▲ MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.6	NEG	0.2%	
Free Water	scalar	*Visual		NEG	<u>▲</u> 1.0	



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Laboratory Sample No. Lab Number

Unique Number : 10726497

: WC0869384 : 05998137 Test Package : PLANT

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 03 Nov 2023 : 07 Nov 2023 Diagnosed

Diagnostician : Jonathan Hester

THE HOPE GROUP 70 BEARFOOT RD NORTHBOROUGH, MA US 01532

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)