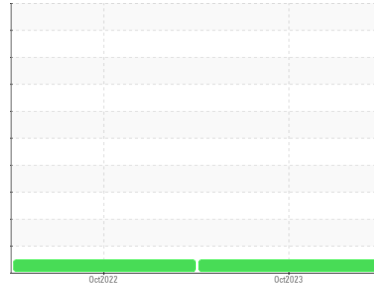




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
[K57593]
 Machine Id
1006 - SFC 90

Component
Rotary Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (15 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0858902	WC0712070	---
Sample Date	Client Info			07 Oct 2023	01 Oct 2022	---
Machine Age	hrs	Client Info		138194	131901	---
Oil Age	hrs	Client Info		6570	5640	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	0	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>3	2	<1	---
Lead	ppm	ASTM D5185m	>4	0	0	---
Copper	ppm	ASTM D5185m	>20	3	<1	---
Tin	ppm	ASTM D5185m	>3	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	19	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	90	7	27	---
Calcium	ppm	ASTM D5185m	2	<1	0	---
Phosphorus	ppm	ASTM D5185m		34	<1	---
Zinc	ppm	ASTM D5185m		8	9	---
Sulfur	ppm	ASTM D5185m		17593	22187	---

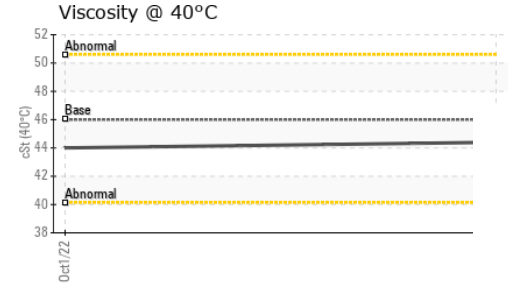
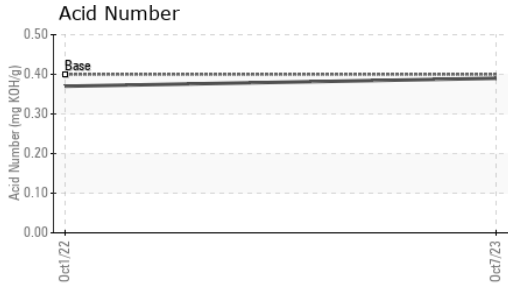
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	0	0	---
Sodium	ppm	ASTM D5185m		2	6	---
Potassium	ppm	ASTM D5185m	>20	<1	<1	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.37	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---



OIL ANALYSIS REPORT



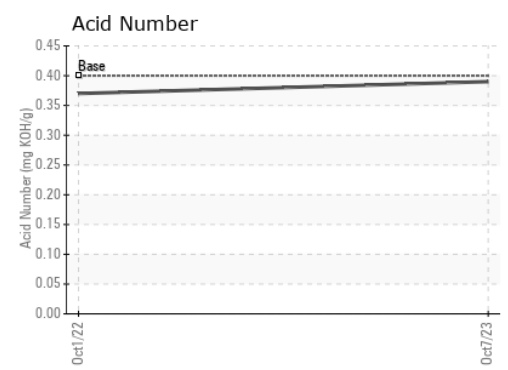
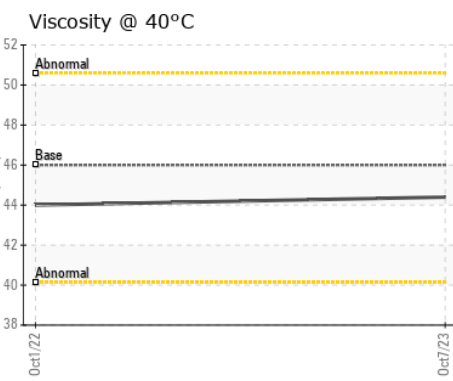
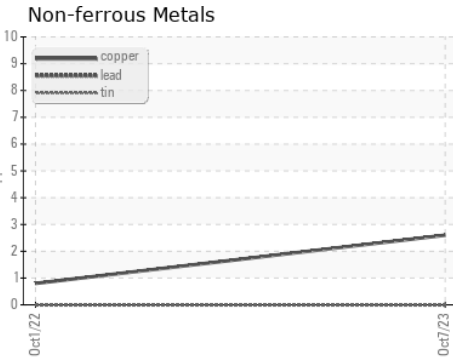
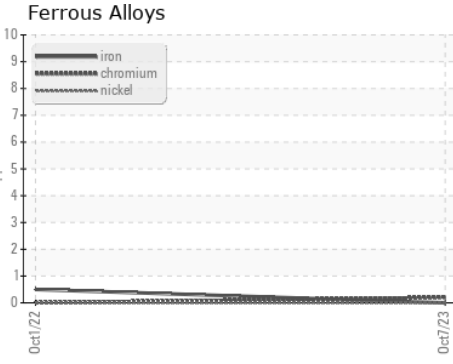
FLUID PROPERTIES

method	limit/base	current	history1	history2		
Visc @ 40°C	cSt	ASTM D445	46	44.4	44.0	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				no image
Bottom				no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0858902 **Received** : 03 Nov 2023
Lab Number : **05998142** **Diagnosed** : 07 Nov 2023
Unique Number : 10726502 **Diagnostician** : Jonathan Hester
Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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