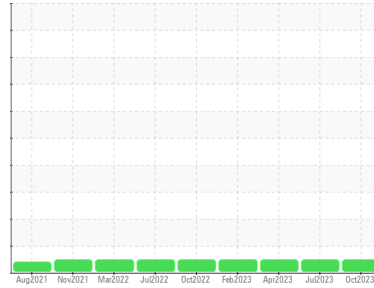




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Separation
 Machine Id
2592-B S-Line Crystalizer Gearbox
 Component
Agitator Gearbox
 Fluid
Mobilgear 629 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0845084	WC0810790	WC0784168
Sample Date	Client Info	20 Oct 2023	14 Jul 2023	28 Apr 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>150	0	2	2
Chromium ppm ASTM D5185m	>10	0	0	0
Nickel ppm ASTM D5185m	>10	0	0	0
Titanium ppm ASTM D5185m		0	0	0
Silver ppm ASTM D5185m		0	0	0
Aluminum ppm ASTM D5185m	>25	0	0	0
Lead ppm ASTM D5185m	>100	0	0	<1
Copper ppm ASTM D5185m	>50	0	0	0
Tin ppm ASTM D5185m	>10	0	0	0
Vanadium ppm ASTM D5185m		0	0	0
Cadmium ppm ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		15	21	20
Barium ppm ASTM D5185m		0	0	0
Molybdenum ppm ASTM D5185m		0	0	0
Manganese ppm ASTM D5185m		0	<1	0
Magnesium ppm ASTM D5185m		0	0	<1
Calcium ppm ASTM D5185m		0	<1	0
Phosphorus ppm ASTM D5185m		286	370	312
Zinc ppm ASTM D5185m		<1	0	2
Sulfur ppm ASTM D5185m		13815	20516	16841

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>50	0	0	0
Sodium ppm ASTM D5185m		0	0	0
Potassium ppm ASTM D5185m	>20	0	<1	<1
Water % ASTM D6304	>0.1	0.013	0.011	0.014
ppm Water ppm ASTM D6304	>1000	133.3	116.1	144.8

FLUID CLEANLINESS

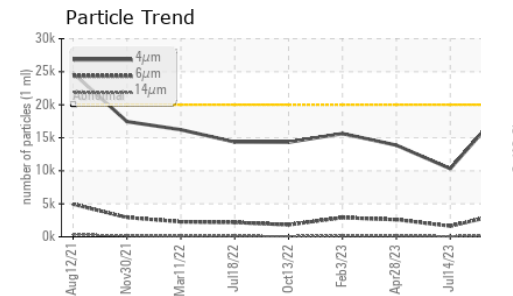
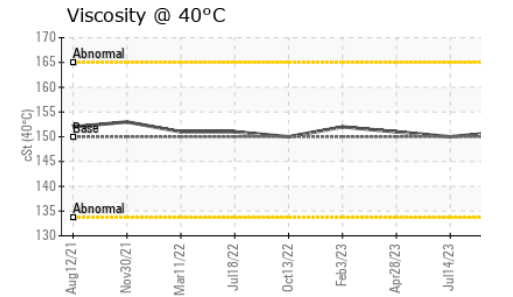
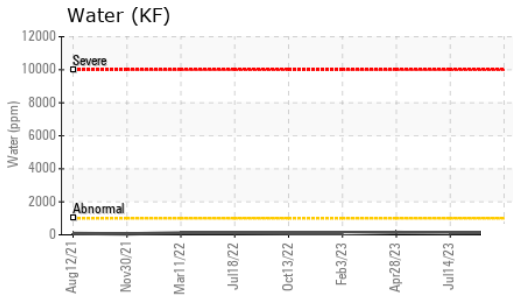
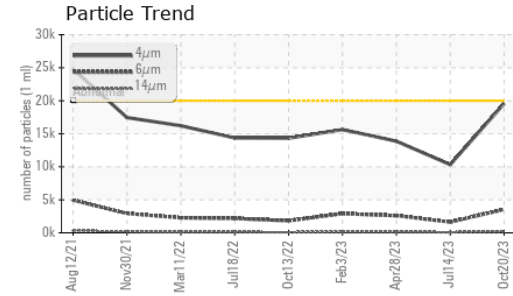
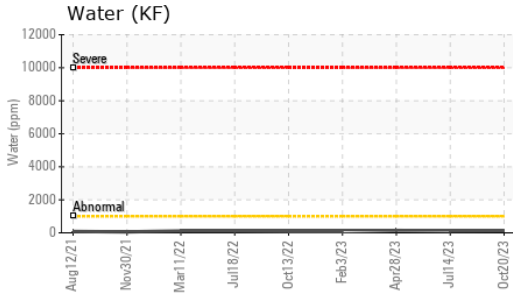
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>20000	19568	10324	13876
Particles >6µm ASTM D7647	>5000	3551	1627	2600
Particles >14µm ASTM D7647	>640	178	75	127
Particles >21µm ASTM D7647	>160	26	15	22
Particles >38µm ASTM D7647	>40	1	0	1
Particles >71µm ASTM D7647	>10	0	0	0
Oil Cleanliness ISO 4406 (c)	>21/19/16	21/19/15	21/18/13	21/19/14

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.79	0.80	0.80



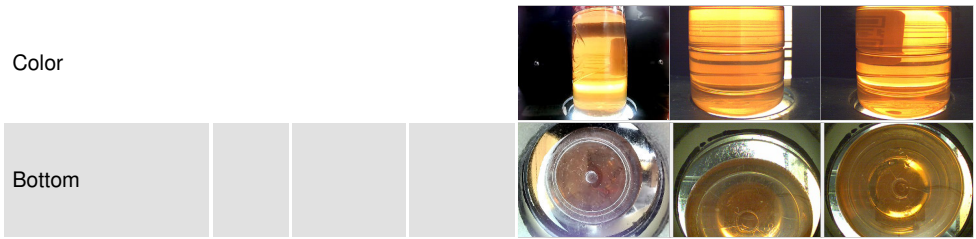
OIL ANALYSIS REPORT



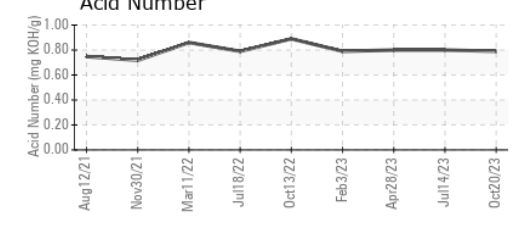
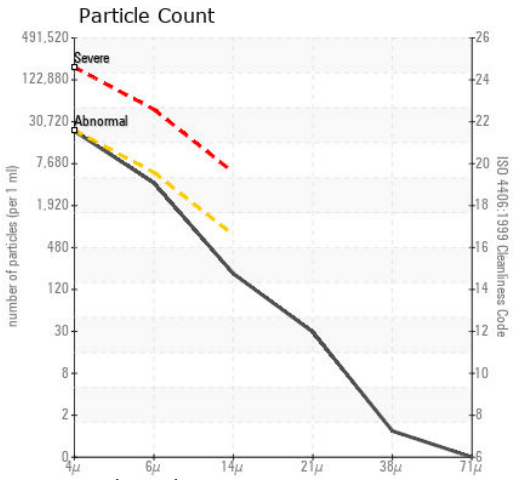
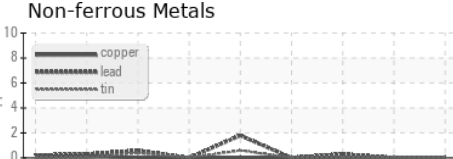
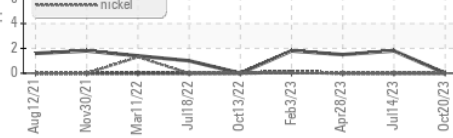
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	151	151

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0845084 **Received** : 03 Nov 2023
Lab Number : 05998426 **Diagnosed** : 07 Nov 2023
Unique Number : 10726786 **Diagnostician** : Don Baldrige
Test Package : PLANT

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)