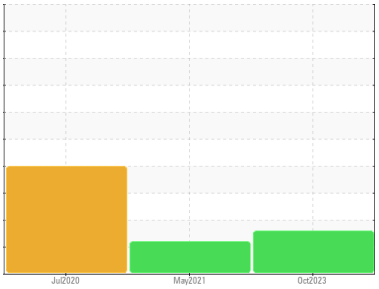
PROBLEM SUMMARY

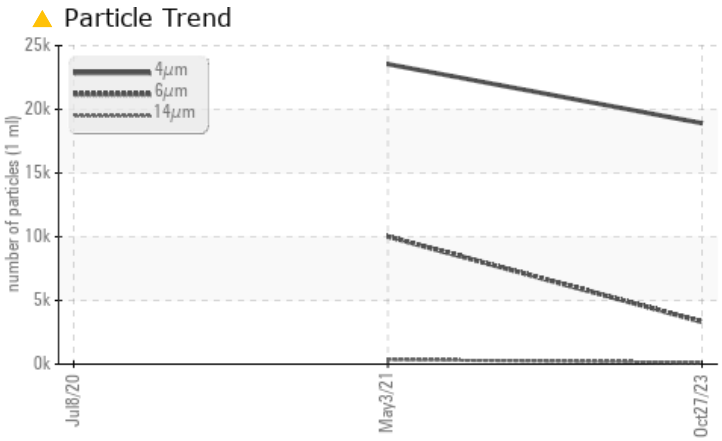
Sample Rating Trend



ISO

Machine Id
KAESER 6815294
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **3326**	▲ 10018	---
Particles >14µm		ASTM D7647	>80	▲ **131**	▲ 350	---
Particles >21µm		ASTM D7647	>20	▲ **28**	▲ 67	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/14**	▲ 21/16	---

Customer Id: CROFAR
Sample No.: KC111725
Lab Number: 05998440
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

03 May 2021 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

08 Jul 2020 Diag: Don Baldridge

WATER

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. There is too much water present in this sample to perform a particle count.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

view report

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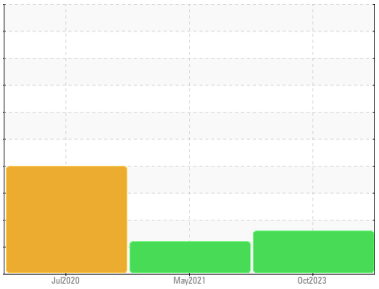
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER 6815294
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC111725**	KC93266	KC83106
Sample Date		Client Info		**27 Oct 2023**	03 May 2021	08 Jul 2020
Machine Age	hrs	Client Info		**16422**	7678	3797
Oil Age	hrs	Client Info		**3200**	4000	3797
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	2
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**13**	10	19
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	2
Barium	ppm	ASTM D5185m	90	**0**	2	0
Molybdenum	ppm	ASTM D5185m		**0**	0	2
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	90	**0**	45	32
Calcium	ppm	ASTM D5185m	2	**0**	0	2
Phosphorus	ppm	ASTM D5185m		**0**	0	2
Zinc	ppm	ASTM D5185m		**6**	0	11

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	0	2
Sodium	ppm	ASTM D5185m		**2**	21	14
Potassium	ppm	ASTM D5185m	>20	**0**	2	0
Water	%	ASTM D6304	>0.05	**0.011**	0.021	▲ 0.264
ppm Water	ppm	ASTM D6304	>500	**113.5**	218.6	▲ 2640

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**18913**	23550	---
Particles >6µm		ASTM D7647	>1300	▲ **3326**	▲ 10018	---
Particles >14µm		ASTM D7647	>80	▲ **131**	▲ 350	---
Particles >21µm		ASTM D7647	>20	▲ **28**	▲ 67	---
Particles >38µm		ASTM D7647	>4	**1**	3	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/14**	▲ 21/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.20**	0.255	0.243

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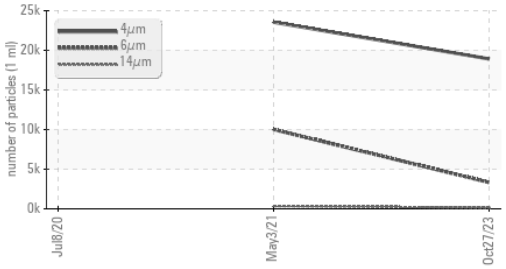
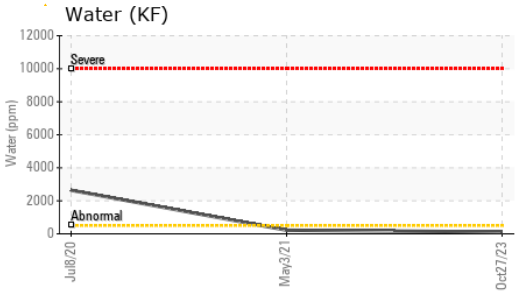
OIL ANALYSIS REPORT

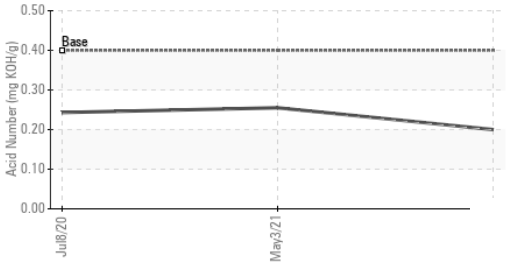
Particle Trend



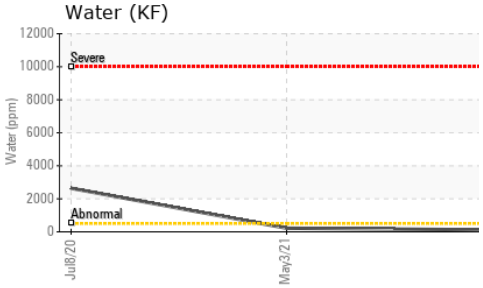
Water (KF)



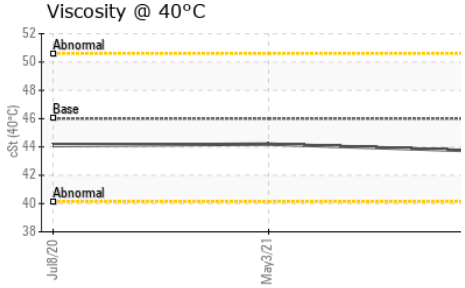
Acid Number



Water (KF)

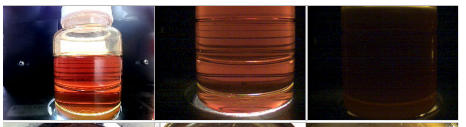
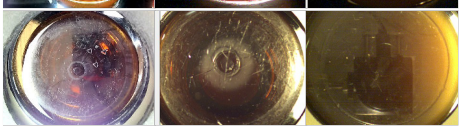


Viscosity @ 40°C



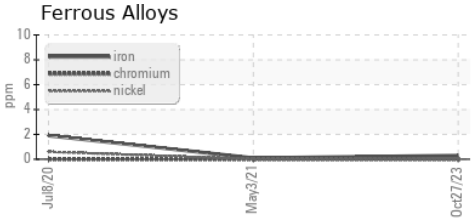
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	▲ 0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ 1.0

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.7**	44.2	44.1

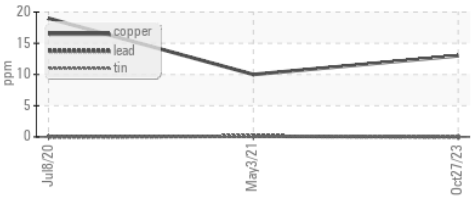
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

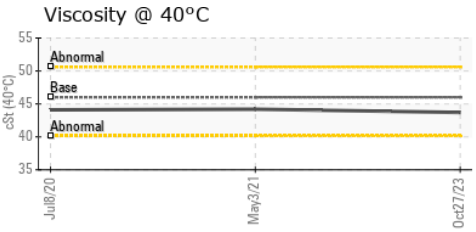
Ferrous Alloys



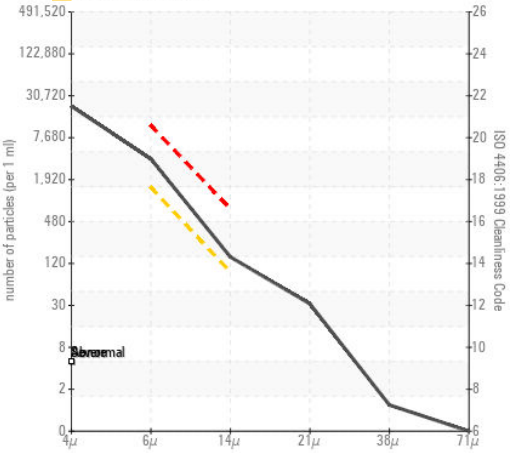
Non-ferrous Metals



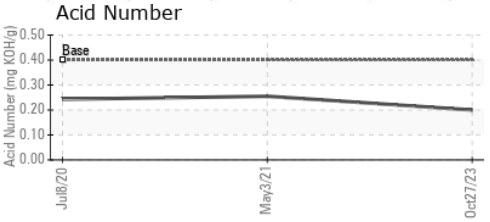
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC111725
Lab Number : 05998440
Unique Number : 10726800
Test Package : IND 2

Received : 03 Nov 2023
Diagnosed : 07 Nov 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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