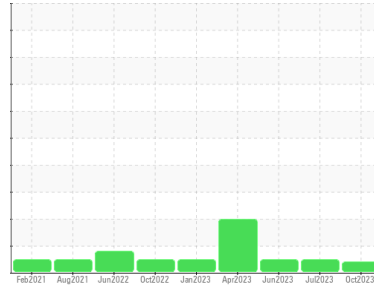




PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id
KAESER SFC 55 7180975 (S/N 1024)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ MODER	NONE	LIGHT

Customer Id: NORHIGKC
Sample No.: KC123148
Lab Number: 05998466
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

17 Jul 2023 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



05 Jun 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



17 Apr 2023 Diag: Jonathan Hester

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

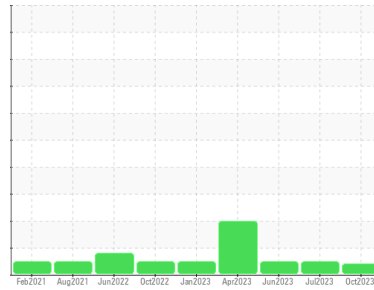
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
KAESER SFC 55 7180975 (S/N 1024)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC123148	KC121486	KC86389
Sample Date	Client Info			11 Oct 2023	17 Jul 2023	05 Jun 2023
Machine Age	hrs	Client Info		31804	29756	28802
Oil Age	hrs	Client Info		0	0	3299
Oil Changed	Client Info			N/A	N/A	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	7	1	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

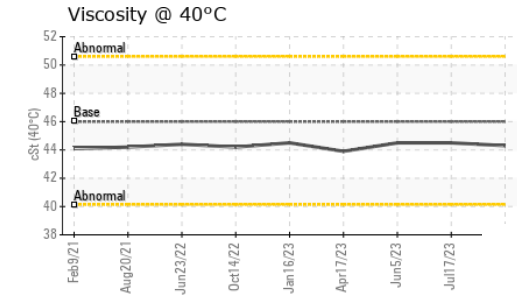
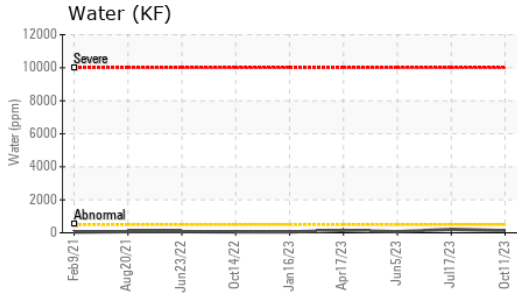
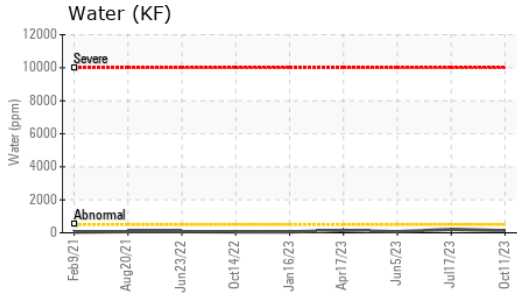
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	2
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	7	36	12
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	2	0
Zinc	ppm	ASTM D5185m		3	4	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	1
Sodium	ppm	ASTM D5185m		5	12	<1
Potassium	ppm	ASTM D5185m	>20	0	2	<1
Water	%	ASTM D6304	>0.05	0.012	0.021	0.006
ppm Water	ppm	ASTM D6304	>500	128.9	211.5	66.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	1027	160
Particles >6µm		ASTM D7647	>1300	---	298	29
Particles >14µm		ASTM D7647	>80	---	23	1
Particles >21µm		ASTM D7647	>20	---	6	1
Particles >38µm		ASTM D7647	>4	---	1	0
Particles >71µm		ASTM D7647	>3	---	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	17/15/12	14/12/7

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.35	0.36	0.38

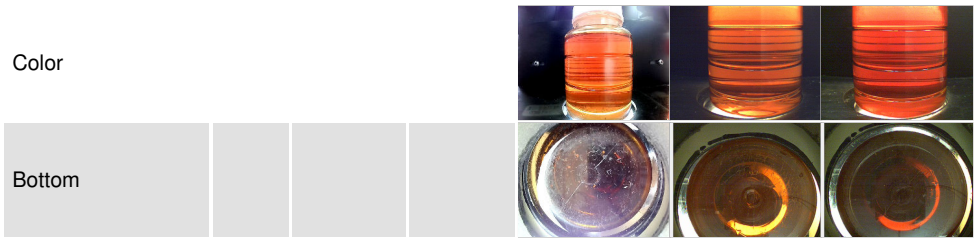
OIL ANALYSIS REPORT



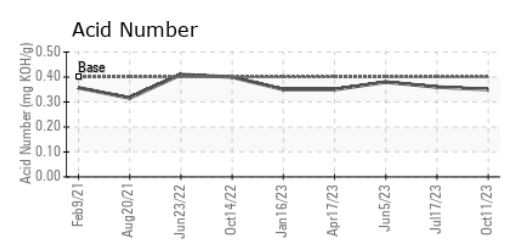
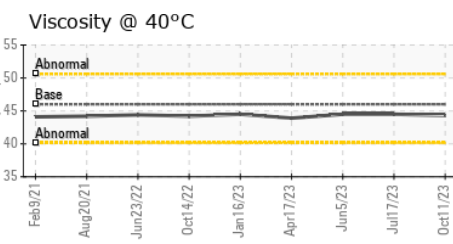
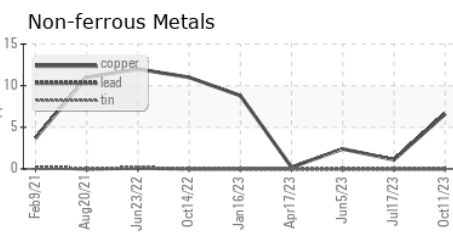
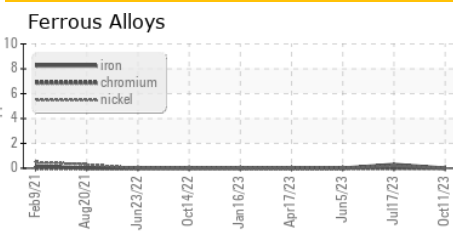
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.5	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC123148 **Received** : 03 Nov 2023
Lab Number : 05998466 **Diagnosed** : 07 Nov 2023
Unique Number : 10726826 **Diagnostician** : Don Baldrige
Test Package : IND 2

NORMAN NOBLE
 5340 AVION PKWY
 HIGHLAND HEIGHTS, OH
 US 44143
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)