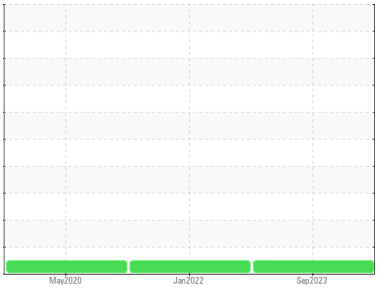
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
CHEMLUBE 634 [1656552]
Machine Id
L6-ML-BMD-SPMP - PFNONWOVENS
Component
Gearbox

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Insufficient sample was received to conduct the total acid test. There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCH05998499**	UCH05453705	UCH04988890
Sample Date		Client Info		**26 Sep 2023**	13 Jan 2022	20 May 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**2**	1	1
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	<1	0
Lead	ppm	ASTM D5185m	>100	**0**	0	<1
Copper	ppm	ASTM D5185m	>200	**0**	0	0
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	**27**	24	24
Barium	ppm	ASTM D5185m	0.1	**0**	<1	0
Molybdenum	ppm	ASTM D5185m	0	**0**	<1	<1
Manganese	ppm	ASTM D5185m	0.2	**0**	0	0
Magnesium	ppm	ASTM D5185m	0.5	**0**	3	1
Calcium	ppm	ASTM D5185m	0	**19**	20	19
Phosphorus	ppm	ASTM D5185m	1390	**300**	265	267
Zinc	ppm	ASTM D5185m	0	**28**	16	13
Sulfur	ppm	ASTM D5185m	291	**14496**	12488	14760

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	<1	0
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.124	**---**	0.75	0.652

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

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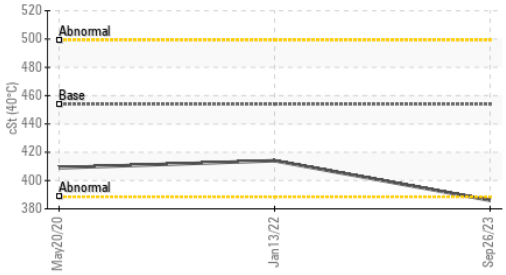
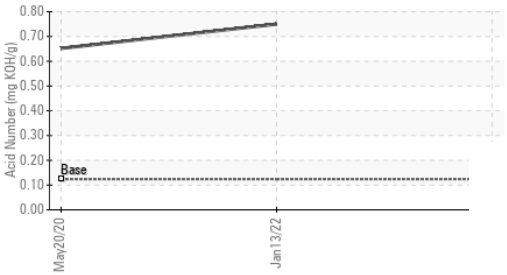
Viscosity @ 40°C

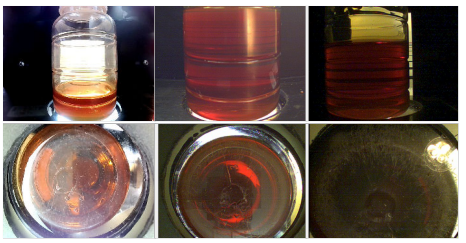


Acid Number



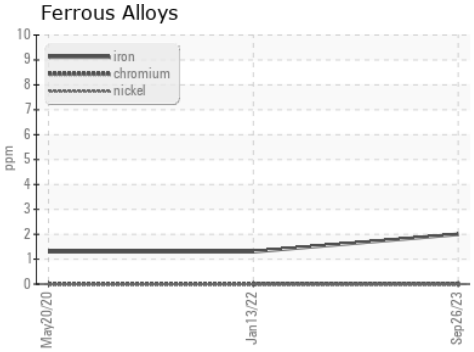
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	453.9	**386**	414	409

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

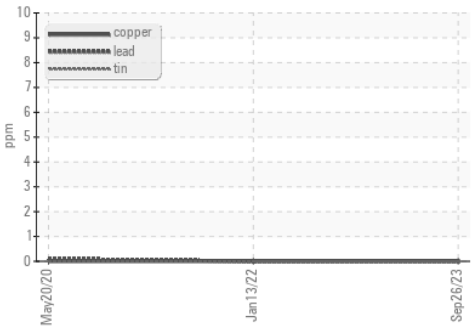


GRAPHS

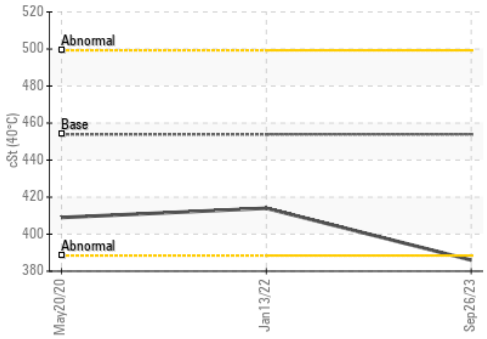
Ferrous Alloys



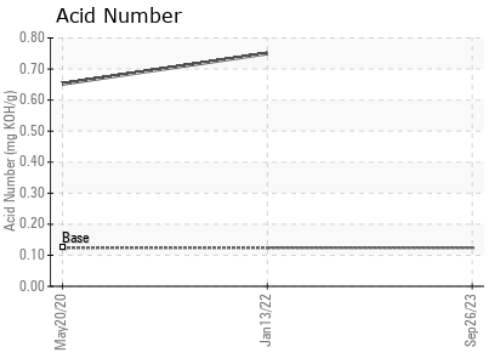
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: UCH05998499	**Received**	: 03 Nov 2023
Lab Number	: 05998499	**Diagnosed**	: 07 Nov 2023
Unique Number	: 10726859	**Diagnostician**	: Don Baldridge
Test Package	: IND 2		

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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