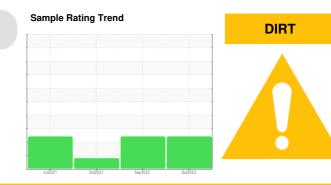


# **OIL ANALYSIS REPORT**



Diesel Engine Fluid DIESEL ENGINE OIL SAE 15W40 (--- QTS)

### DIAGNOSIS

Machine Id 5028 Component

#### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Resample at the next service interval to monitor.

## 🔺 Wear

All component wear rates are normal.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

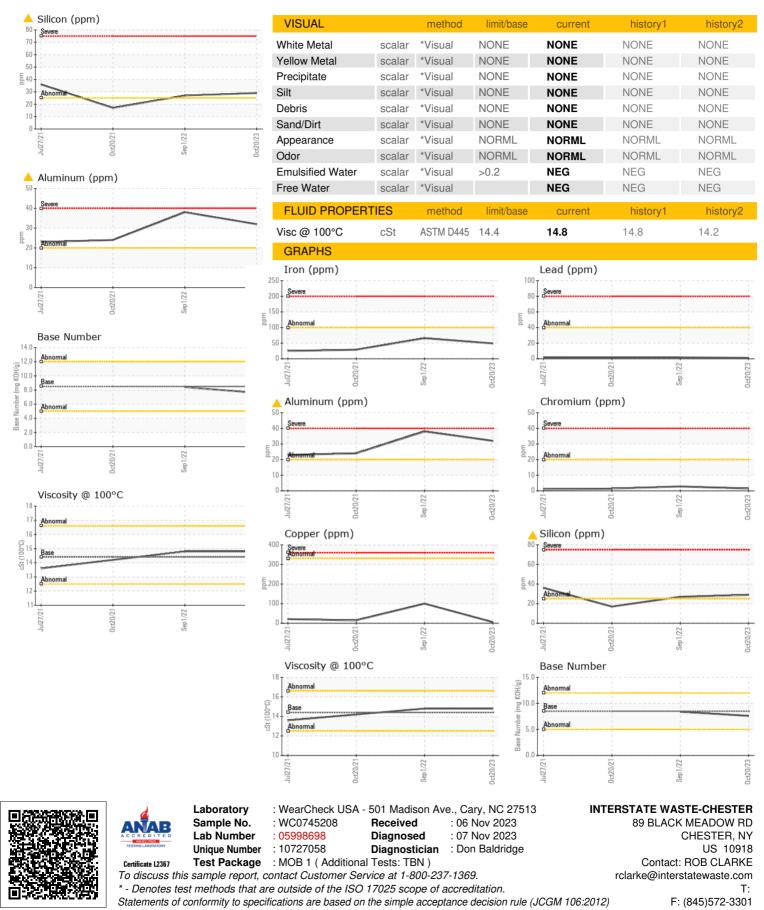
#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0745208	WC0682069	WC0620342
Sample Date		Client Info		20 Oct 2023	01 Sep 2022	20 Oct 2021
Machine Age	hrs	Client Info		0	27835	25453
Oil Age	hrs	Client Info		0	250	250
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	49	66	29
Chromium	ppm	ASTM D5185m	>20	2	3	1
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m	. 0	0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>20	▲ 32	▲ 38 2	▲ 24 1
Lead	ppm	ASTM D5185m	>40	1		
Copper	ppm	ASTM D5185m	>330	6	100	15
Tin	ppm	ASTM D5185m	>15	0	1	1
Antimony	ppm	ASTM D5185m				<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	ASTM D5185m	250	0	3	3
	ppm ppm		250 10		3 0	
Boron		ASTM D5185m ASTM D5185m ASTM D5185m	250	0 0 61	3 0 65	3 0 62
Boron Barium Molybdenum Manganese	ppm	ASTM D5185m ASTM D5185m	250 10 100	0 0 61 0	3 0 65 1	3 0 62 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	0 0 61 0 897	3 0 65 1 953	3 0 62 <1 910
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	0 0 61 0 897 1155	3 0 65 1	3 0 62 <1 910 1186
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	0 0 61 0 897	3 0 65 1 953 1274 998	3 0 62 <1 910 1186 995
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	0 0 61 0 897 1155	3 0 65 1 953 1274	3 0 62 <1 910 1186
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	0 0 61 0 897 1155 977	3 0 65 1 953 1274 998	3 0 62 <1 910 1186 995
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	0 0 61 0 897 1155 977 1230	3 0 65 1 953 1274 998 1275	3 0 62 <1 910 1186 995 1228
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	0 0 61 0 897 1155 977 1230 2795	3 0 65 1 953 1274 998 1275 3253	3 0 62 <1 910 1186 995 1228 2773
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base	0 0 61 0 897 1155 977 1230 2795 current	3 0 65 1 953 1274 998 1275 3253 history1	3 0 62 <1 910 1186 995 1228 2773 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25	0 0 61 0 897 1155 977 1230 2795 current 29	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27	3 0 62 <1 910 1186 995 1228 2773 history2 17
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>nethod</b> ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	0 0 61 897 1155 977 1230 2795 current 29 15	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0	3 0 62 <1 910 1186 995 1228 2773 history2 17 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	0 0 61 0 897 1155 977 1230 2795 current ▲ 29 15 0	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0 2	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3	0 0 61 897 1155 977 1230 2795 current 29 15 0 current	3 0 65 1 953 1274 998 1275 3253 history1 27 0 2 2	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3	0 0 61 897 1155 977 1230 2795 current 29 15 0 current 2.4	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0 2 2 history1 2.7	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0 history2 1.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >158 >20 <b>limit/base</b> >3 >20	0 0 61 0 897 1155 977 1230 2795 current 29 15 0 22 29 29 29 29 29 29 20 27 20 27 20 27 20 27 20 27 20 20 20 20 20 20 20 20 20 20 20 20 20	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0 2 2 history1 2.7 12.0	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0 history2 17 2 8.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >158 >20 <b>limit/base</b> >3 >20	0 0 61 897 1155 977 1230 2795 current 29 15 0 current 2.4 11.1 24.4	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0 2 0 2 history1 2.7 12.0 2.7	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0 history2 1.2 8.1 20.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7844	250 10 100 450 3000 1150 1350 4250 <b>iimit/base</b> >25 >158 >20 <b>iimit/base</b> >3 >20 >30	0 0 61 0 897 1155 977 1230 2795 current 29 15 0 29 15 0 current 2.4 11.1 24.4 current	3 0 65 1 953 1274 998 1275 3253 history1 ▲ 27 0 2 8 history1 2.7 12.0 26.5	3 0 62 <1 910 1186 995 1228 2773 history2 17 2 0 history2 1.2 8.1 20.5 history2



# **OIL ANALYSIS REPORT**



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