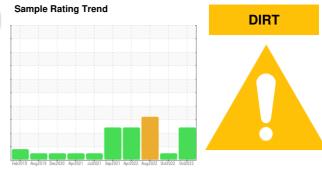


OIL ANALYSIS REPORT





CATERPILLAR 950M 5087 Component

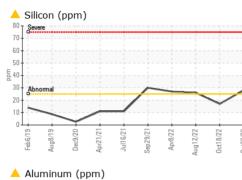
Diesel Engine

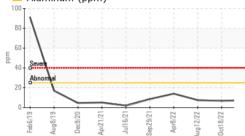
DIESEL ENGINE OIL SAE 15W40 (7 GAL)

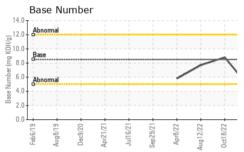
DIESEE ENGINE DIE SAE 15W40 (7 GAE)				Feb2019 Aug2019 Dec2020 Apr2021 Jud2021 Sep2021 Apr2022 Aug2022 Oct2022 Oct2023					
IAGNOSIS	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2		
Recommendation S	Sample Number		Client Info		WC0650922	WC0744192	WC0682074		
	Sample Date		Client Info		23 Oct 2023	18 Oct 2022	12 Aug 2022		
tem, and any areas where dirt may enter the N	Aachine Age	hrs	Client Info		14415	12001	11621		
ponent. Resample at the next service interval to	Dil Age	hrs	Client Info		200	0	250		
nitor.	Dil Changed		Client Info		Not Changd	N/A	Changed		
Vear	Sample Status				ABNORMAL	NORMAL	ABNORMA		
component wear rates are normal.	CONTAMINATION	J.	method	limit/base	current	history1	history2		
		v	WC Method			<1.0	<1.0		
				>0	<1.0				
	Glycol		WC Method		NEG	NEG	NEG		
id Condition	WEAR METALS		method	limit/base	current	history1	history2		
linity remaining in the oil. The condition of the Ir	ron	ppm	ASTM D5185m	>100	39	49	1 00		
s acceptable for the time in service.	Chromium	ppm	ASTM D5185m	>20	<1	<1	1		
Ν	lickel	ppm	ASTM D5185m	>2	0	0	<1		
Т	Titanium	ppm	ASTM D5185m	>2	0	0	<1		
S	Silver	ppm	ASTM D5185m	>2	0	0	0		
А	Aluminum	ppm	ASTM D5185m	>25	<u> </u>	7	▲ 8		
L	ead	ppm	ASTM D5185m	>40	0	<1	<1		
C	Copper	ppm	ASTM D5185m	>330	6	1	2		
Т	- in	ppm	ASTM D5185m	>15	0	<1	<1		
	/anadium	ppm	ASTM D5185m		0	0	0		
	Cadmium	ppm	ASTM D5185m		0	0	0		
	ADDITIVES		method	limit/base	current	history1	history2		
В	Boron	ppm	ASTM D5185m	250	0	6	5		
	Barium	ppm	ASTM D5185m	10	0	0	0		
N	Nolybdenum	ppm	ASTM D5185m	100	60	60	56		
	Nanganese	ppm	ASTM D5185m		0	<1	<1		
	/agnesium	ppm	ASTM D5185m	450	860	909	873		
	Calcium	ppm	ASTM D5185m	3000	1092	1156	1101		
	Phosphorus	ppm	ASTM D5185m	1150	928	1016	925		
	Zinc	ppm	ASTM D5185m	1350	1182	1196	1176		
S	Sulfur	ppm	ASTM D5185m	4250	2794	3769	2774		
	CONTAMINANTS		method	limit/base	current	history1	history2		
S	Silicon	ppm	ASTM D5185m	>25	2 8	17	▲ 26		
S	Godium	ppm	ASTM D5185m		7	2	2		
Р	Potassium	ppm	ASTM D5185m	>20	14	4	4		
	INFRA-RED		method	limit/base	current	history1	history		
S	Soot %	%	*ASTM D7844	>3	0.5	0.4	0.5		
	Vitration	Abs/cm	*ASTM D7624		11.0	9.5	10.7		
	Sulfation	Abs/.1mm	*ASTM D7415		24.9	20.9	23.1		
5									
_	FLUID DEGRADA	TION	method	limit/base	current	history1	history2		
•	FLUID DEGRADA	Abs/.1mm	method *ASTM D7414		current 24.2	history1 17.3	history2 19.1		

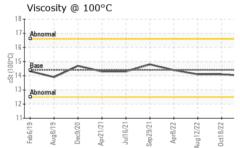


OIL ANALYSIS REPORT









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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
\sim	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
0ct13/23 - 0ct23/23 -	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Aug1 Oct1	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	14.4	14.0	14.1	14.1
	GRAPHS						
	Iron (ppm)			100	Lead (ppm)		
2 2	250 200 Severe			100	Severe		
Aug12/22 Oct18/22	100						
Aı. 0.	Abnormal			E 40	Abnormal		
	50		\wedge	20			
1 1							
	Feb6/19 Aug8/19 Dec3/20	Jul16/21	Apr8/22 - Aug12/22 - Oct18/22 -	0ct23/23	Feb6/19 - Aug8/19 - Dec9/20 -	Apr21/21 Jul16/21 Sep29/21	Apr8/22 - Aug12/22 - Oct18/22 - Oct23/23 -
	Fei De Apri	Sep	Ar Aug Oct	Oct	Au	Api Jul Sep	Ag Aug Oct
	Aluminum (ppm)			Chromium (p	opm)		
	80			50	Severe		
				20			
1/22	a Severe			E 20	Abnormal		
Aug 12/22 - 0ct 18/22 -	Abnormal			- 10			
			\sim	<u> </u>			
	Feb6/19 Aug8/19 Dec3/20	Jul16/21	Apr8/22 Aug12/22 Oct18/22	0ct23/23	Feb6/19 - Aug8/19 - Dec3/20 -	Apr21/21 Jul16/21 Sep29/21	Apr8/22 Aug12/22 Oct18/22 Oct23/23
		Sep	A _i Aug	Oct			Aug Oct
	Copper (ppm)			80	Silicon (ppm)		
	300 -			60			
	튭 200 -			<u>E</u> 40	Abnormal		
5 5	100			20			
Aug12/22 - 0ct18/22 -			2				2
, Au	Feb6/19 - Aug8/19 - Dec9/20 - Apr21/21 -	Jul16/21 Sep29/21	Apr8/22 - Aug12/22 - Oct18/22 -	0ct23/23	Feb6/19 Aug8/19 Dec9/20	Apr21/21 Jul16/21 Sep29/21	Apr8/22 - Aug12/22 - Oct18/22 - Oct23/23 -
			4 Aui Oc	Õ			Au Oc Oc
	Viscosity @ 100°C				Base Numbe	Г - э	
	Abnormal			Base Mumber (mg KOH/g)	Abnormal		
	D Base	-		Ē ^{10.0}	Base		
	Base Abnormal	1		in the second se	Abnormal		- \
	12-			ase N			
		21+	2) +	21+	3
	Feb6/19 Aug8/19 Dec9/20 Apr21/21	Jul16/21 Sep29/21	Apr8/22 Aug12/22 Oct18/22	0ct23/23	Feb 6/19 Aug 8/19 Dec 9/20	Apr21/21 Jul16/21 Sep29/21	Apr8/22 Aug12/22 Oct18/22 Oct23/23
	4	- 0	Ai	0		~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	A D
Laboratory	: WearCheck USA - 5				3 IN T		STE-CHESTER
Sample No. Lab Number		Receiveo Diagnos		Nov 2023 Nov 2023		89 BLAC	K MEADOW RD CHESTER, NY
Unique Number		Diagnos		NOV 2023 N Baldridge			US 10918
Test Package	: MOB 1 (Additional	Tests: TE	3N)	-		Contac	t: ROB CLARKE
	contact Customer Serv	ice at 1-8	800-237-1369			rclarke@inte	rstatewaste.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Contact/Location: ROB CLARKE - INTCHE

F: (845)572-3301

T: