



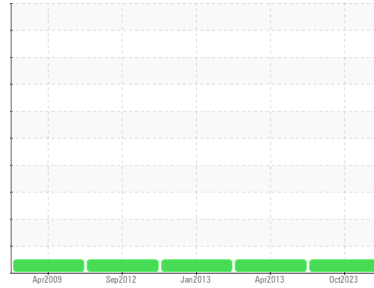
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
DPO [6694]
 Machine Id
KAESER 100621.10001 - DAD MANUFACTURING (S/N 1244)
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05999118	UCH03266018	UCH03220091
Sample Date	Client Info		27 Oct 2023	09 Apr 2013	25 Jan 2013
Machine Age	hrs	Client Info	70101	30424	29552
Oil Age	hrs	Client Info	2374	4235	3363
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	0	0
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	<1	4	3
Tin	ppm	ASTM D5185m >15	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0.1	0	<1	0
Barium	ppm	ASTM D5185m 0.8	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	<1	<1
Manganese	ppm	ASTM D5185m 0.9	0	1	<1
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 409	251	244	256
Zinc	ppm	ASTM D5185m 0	77	86	91
Sulfur	ppm	ASTM D5185m 1290	870	1172	933

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	0	1	<1
Potassium	ppm	ASTM D5185m >20	0	<1	<1

FLUID DEGRADATION

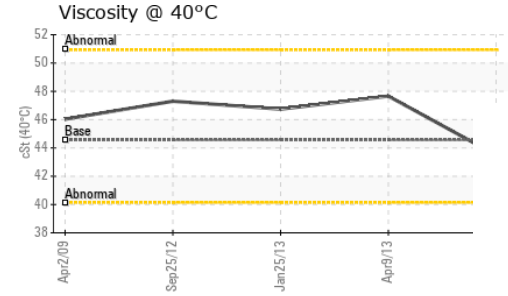
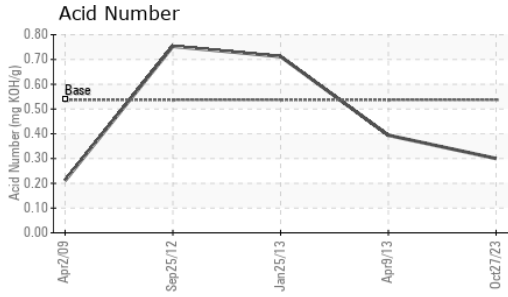
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.537	0.30	0.394	0.712

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	MODER	NONE	LIGHT
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



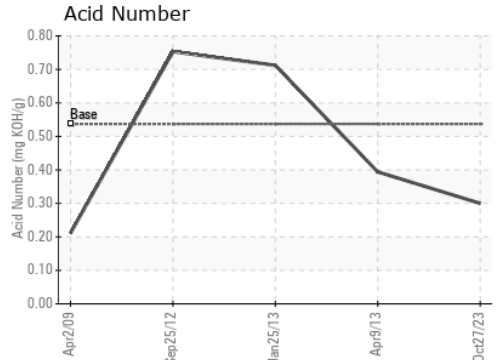
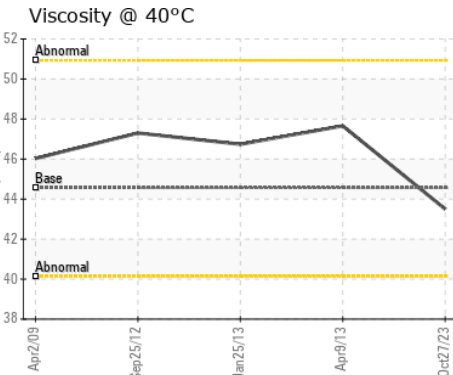
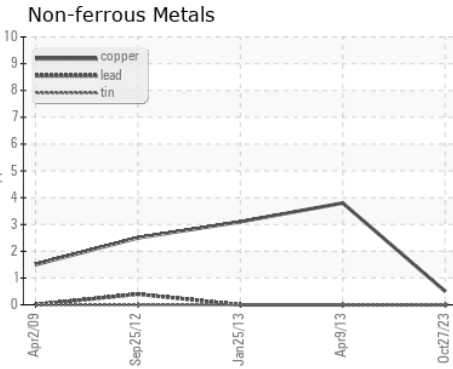
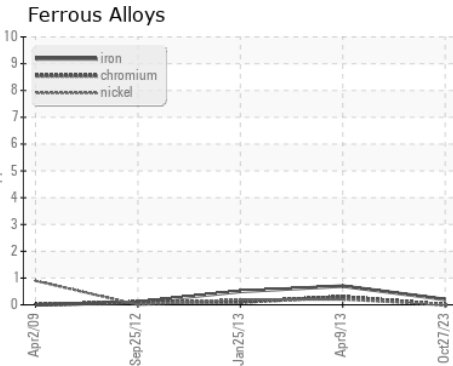
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.56	43.5	47.66	46.74

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05999118 **Received** : 06 Nov 2023
Lab Number : **05999118** **Diagnosed** : 07 Nov 2023
Unique Number : 10727478 **Diagnostician** : Angela Borella
Test Package : IND 2

DELTA INDUSTRIES - CEDAR RAPIDS
 6540 4TH ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: MICHAEL FERRIS
 wearcheck@deltaind.net
 T: (319)862-2500
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)