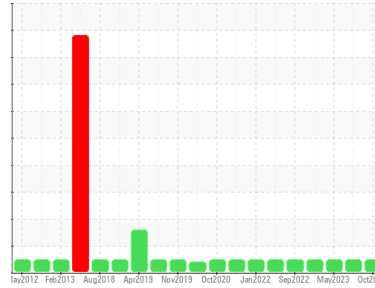




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
STRINGER VAC SYSTEM [5802227]
 Machine Id
QUINCY VAC PUMP NO 351 (S/N BU1002040006)
 Component
Compressor
 Fluid
QUINCY QUINSYN PLUS (40 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0747885	WC0747866	WC0747893
Sample Date	Client Info		24 Oct 2023	28 Jul 2023	11 May 2023
Machine Age	hrs	Client Info	83161	81252	79621
Oil Age	hrs	Client Info	6300	3890	1659
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	5	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	<1	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >25	<1	0	0
Lead	ppm	ASTM D5185m >25	<1	0	0
Copper	ppm	ASTM D5185m >50	<1	<1	0
Tin	ppm	ASTM D5185m >15	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	2	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	10	11	<1
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	80	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	4	1	1
Potassium	ppm	ASTM D5185m >20	1	<1	<1

FLUID DEGRADATION

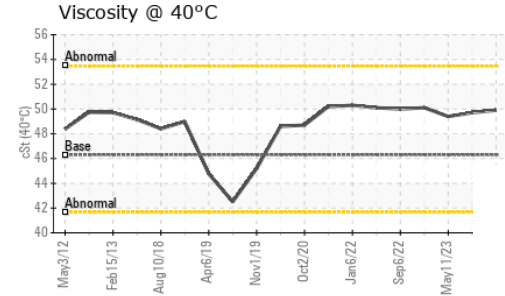
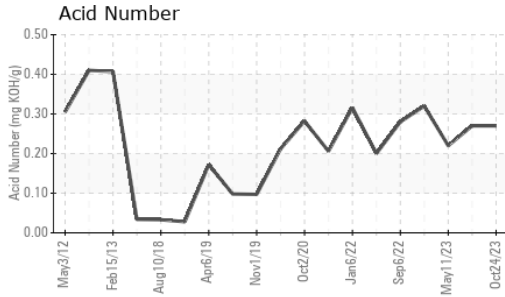
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.27	0.27	0.22

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



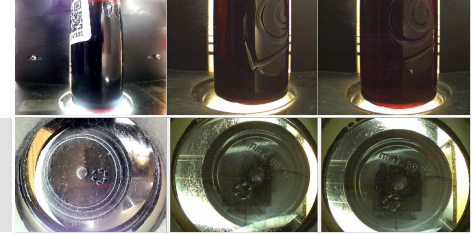
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.3	49.9	49.7	49.4

SAMPLE IMAGES		method	limit/base	current	history1	history2
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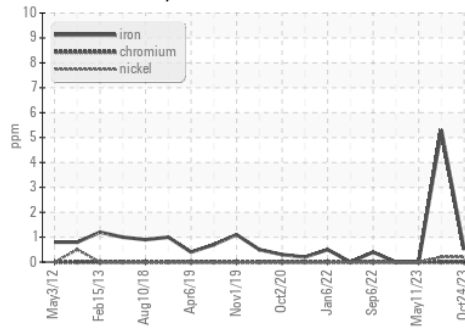
Color



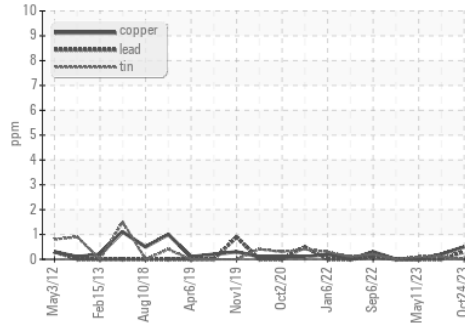
Bottom

GRAPHS

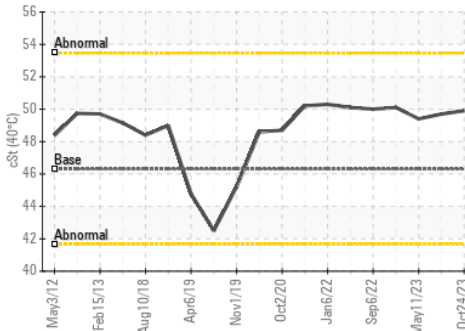
Ferrous Alloys



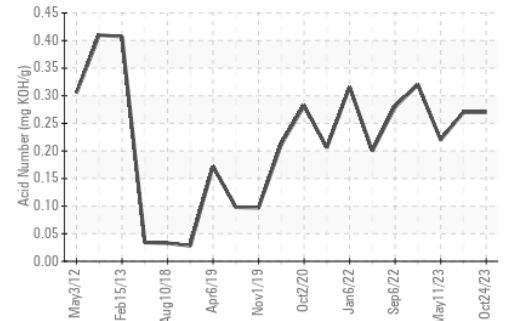
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0747885 **Received** : 06 Nov 2023
Lab Number : 05999169 **Diagnosed** : 07 Nov 2023
Unique Number : 10727529 **Diagnostician** : Don Baldrige
Test Package : IND 2

SPIRIT AEROSYSTEMS
 2812 ROUSE RD EXT
 KINSTON, NC
 US 28504

Contact: TIMOTHY MARTIN
 timothy.a.martin@spiraero.com

T:
 F: (252)775-4248

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)