

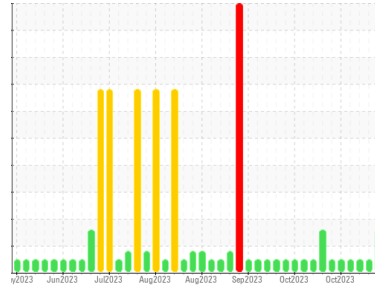


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR GM02
 Component
Biogas Engine
 Fluid
MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition
 The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0870545	WC0870499	WC0870500
Sample Date	Client Info		03 Nov 2023	01 Nov 2023	27 Oct 2023
Machine Age	hrs	Client Info	65876	65828	65730
Oil Age	hrs	Client Info	338	290	192
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>45	9	7	5
Chromium	ppm	ASTM D5185m	>2	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	2	2
Lead	ppm	ASTM D5185m	>5	<1	0	0
Copper	ppm	ASTM D5185m	>14	1	<1	1
Tin	ppm	ASTM D5185m	>13	2	2	1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	<1

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<1	0	<1
Barium	ppm	ASTM D5185m		2	0	0
Molybdenum	ppm	ASTM D5185m		1	0	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		7	3	3
Calcium	ppm	ASTM D5185m		1314	1417	1325
Phosphorus	ppm	ASTM D5185m		368	357	377
Zinc	ppm	ASTM D5185m		421	455	386
Sulfur	ppm	ASTM D5185m		2445	1922	1759

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>200	▲ 210	193	132
Sodium	ppm	ASTM D5185m		0	0	5
Potassium	ppm	ASTM D5185m	>20	2	0	<1

INFRA-RED

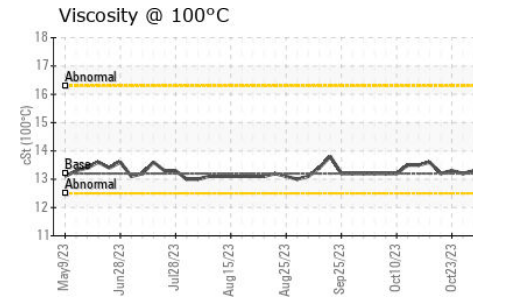
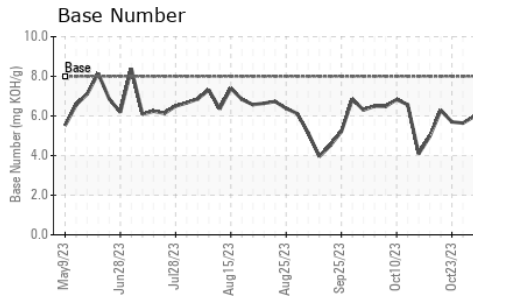
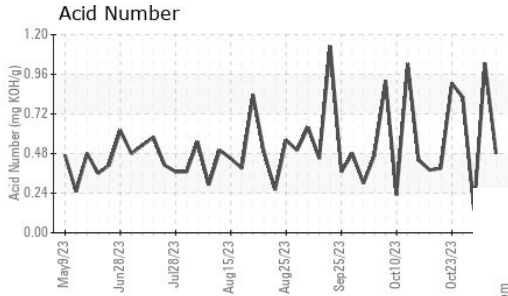
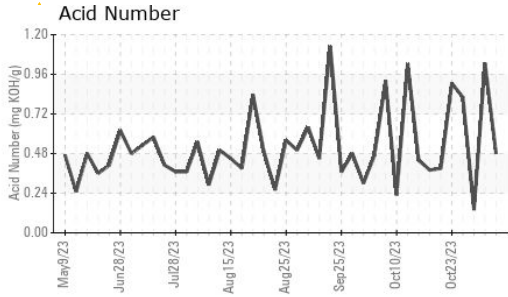
	method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844		0	0	0
Nitration	Abs/cm	*ASTM D7624	>20	5.5	5.4	5.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	16.2	16.0	15.6

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	10.4	10.3	9.8
Acid Number (AN)	mg KOH/g	ASTM D8045		0.48	1.025	0.14
Base Number (BN)	mg KOH/g	ASTM D2896	8.0	5.82	5.62	5.97



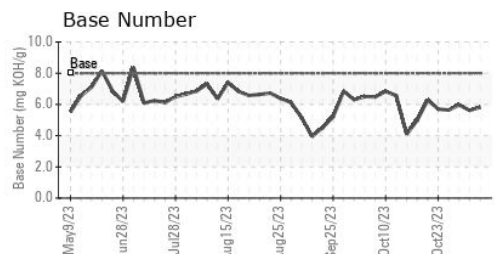
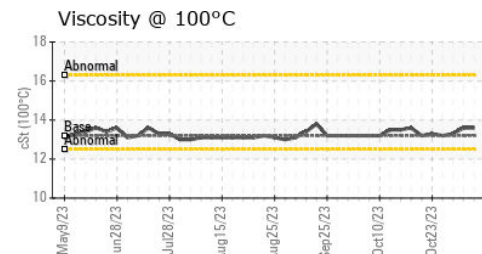
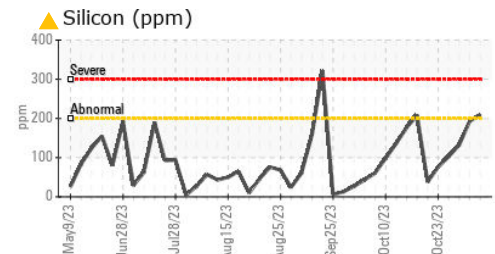
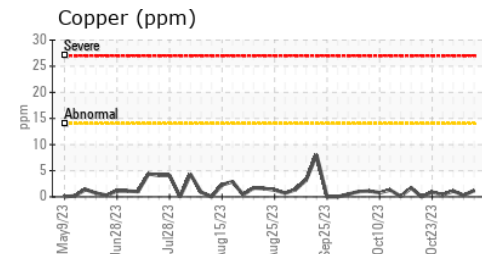
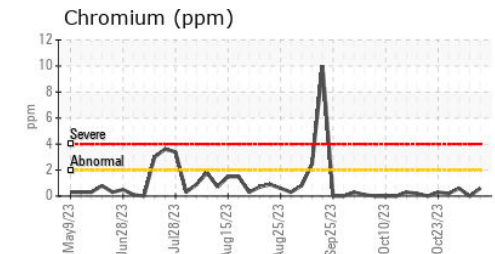
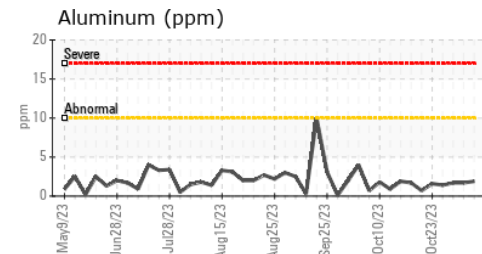
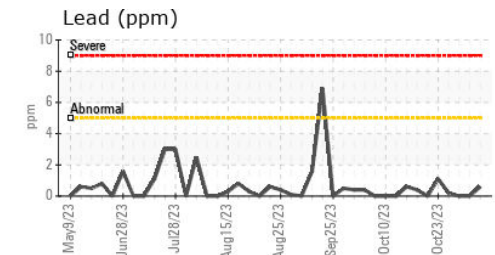
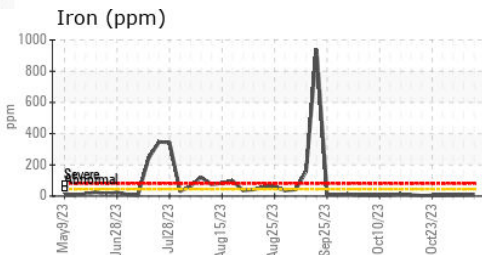
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	13.6	13.3

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0870545 **Received** : 06 Nov 2023
Lab Number : 05999193 **Diagnosed** : 07 Nov 2023
Unique Number : 10727553 **Diagnostician** : Sean Felton
Test Package : MOB 2

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 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)