

COOLANT REPORT

Kentucky [Kentucky] Coolant - Port Genset

Component Coolant

CATERPILLAR ELC (--- GAL)

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

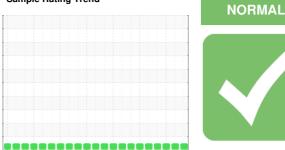
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



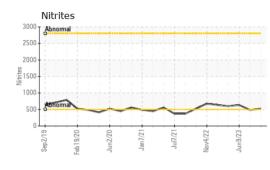


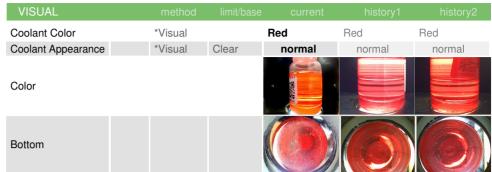
Sample Rating Trend

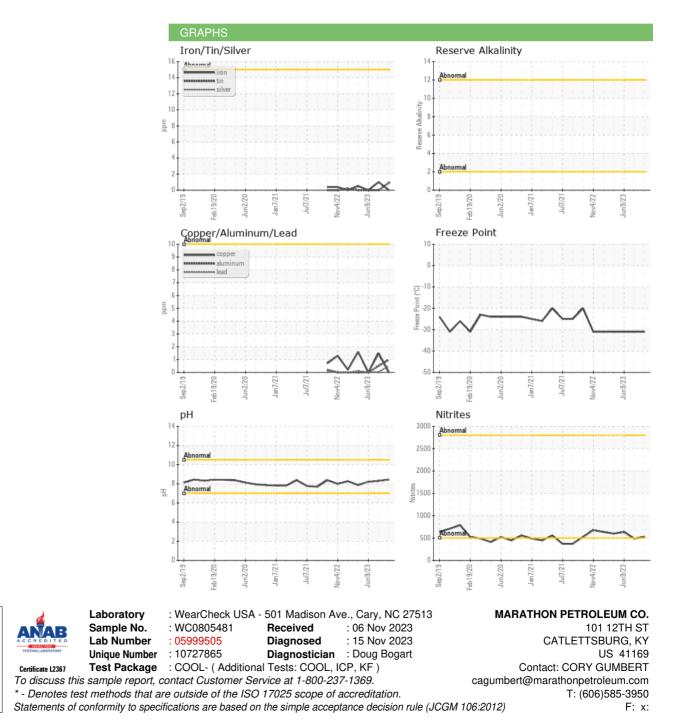
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0805481	WC0769171	WC0769200
Sample Date		Client Info		30 Oct 2023	11 Jul 2023	09 Jun 2023
Machine Age	hrs	Client Info		17839	16461	15963
Oil Age	hrs	Client Info		17839	16461	0
Oil Changed		Client Info		N/A	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST R	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.065	1.065	1.066
рН	Scale 0-14	ASTM D1287		8.43	8.29	8.22
Nitrites	ppm	AP-053:2009		524	488	636
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.4	48.5	48.9
Freezing Point	°F	ASTM D3321		-31	-31	-31
Total Dissolved Solids				366.0	277.0	335.0
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	5	46	10
Phosphorus	ppm	ASTM D6130	0	<1	0	0
Boron	ppm	ASTM D6130	0	8	31	<1
Molybdenum	ppm	ASTM D6130	950	584	1167	1200
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	1	0
Aluminum	ppm	ASTM D6130	>10	1	<1	0
Copper	ppm	ASTM D6130	>10	0	2	0
Lead	ppm	ASTM D6130	>10	<1	0	0
Tin	ppm	ASTM D6130	>10	<1	0	0
Zinc	ppm	ASTM D6130		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		7	12	0
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3707	6267	5849
Potassium	ppm	ASTM D6130		6	56	0
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		14	32	41
Magnesium	ppm	ASTM D6130		3	4	3
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Submitted By: M/V KENTUCKY

Page 2 of 2