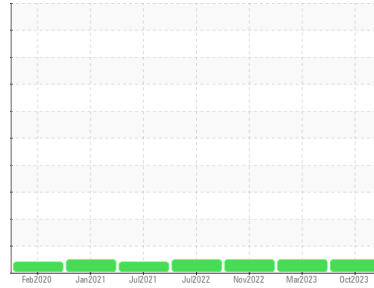




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**LIEBHERR LR1300 CR3303**

Component  
**Diesel Engine**

Fluid  
**DIESEL ENGINE OIL SAE 5W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0833371</b>	WC0761796	WC0704502
Sample Date	Client Info			<b>11 Oct 2023</b>	23 Mar 2023	23 Nov 2022
Machine Age	hrs	Client Info		<b>9228</b>	8410	8201
Oil Age	hrs	Client Info		<b>818</b>	478	250
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>1</b>	2	2
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>2</b>	<1	0
Lead	ppm	ASTM D5185m	>30	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>125	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	<b>81</b>	69	51
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>6</b>	62	58
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	450	<b>745</b>	1115	1049
Calcium	ppm	ASTM D5185m	3000	<b>1409</b>	855	862
Phosphorus	ppm	ASTM D5185m	1150	<b>784</b>	1048	1023
Zinc	ppm	ASTM D5185m	1350	<b>939</b>	1297	1234
Sulfur	ppm	ASTM D5185m	4250	<b>3261</b>	4252	3755

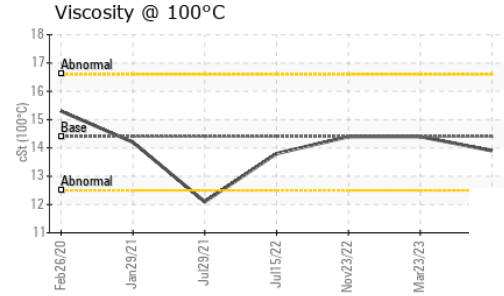
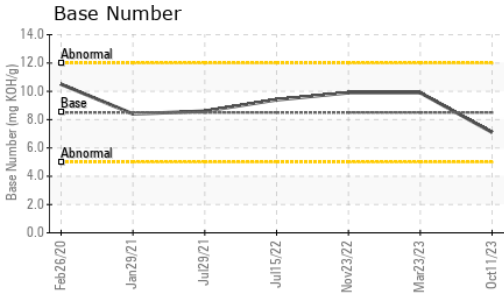
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<b>6</b>	9	3
Sodium	ppm	ASTM D5185m	>44	<b>1</b>	3	3
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	<1	1

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.5</b>	6.5	8.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>18.1</b>	18.8	20.5

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>13.6</b>	16.5	19.0
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>7.1</b>	9.9	9.9



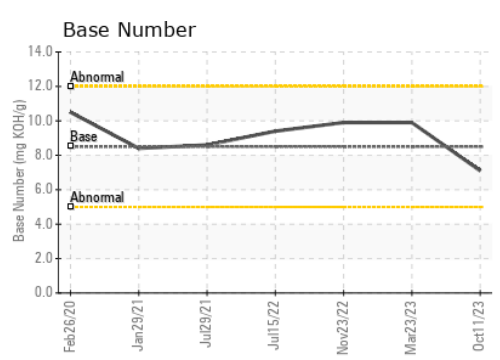
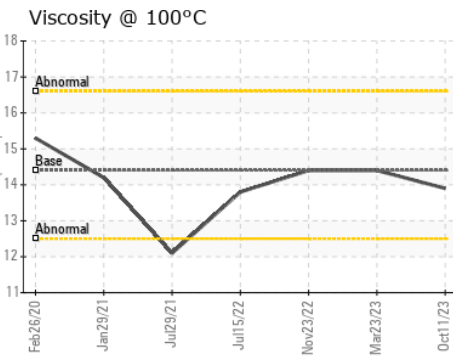
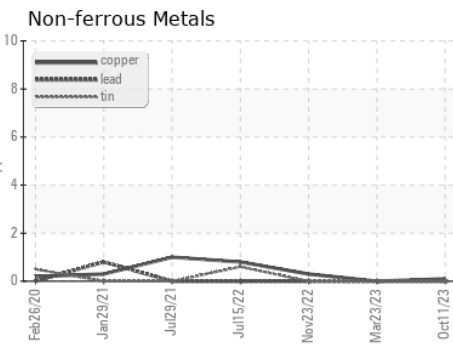
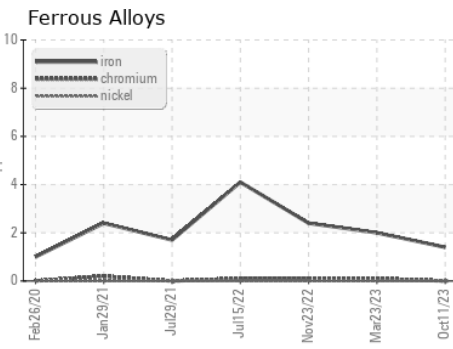
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.9</b>	14.4	14.4

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0833371 **Received** : 06 Nov 2023  
**Lab Number** : 05999646 **Diagnosed** : 07 Nov 2023  
**Unique Number** : 10728006 **Diagnostician** : Wes Davis  
**Test Package** : CONST ( Additional Tests: TBN )

**BUCKNER - WILLIS**  
 18123 HWY 75 NORTH  
 WILLIS, TX  
 US 77378  
 Contact: JOHN HAWKINS  
 johnh@bucknercompanies.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)