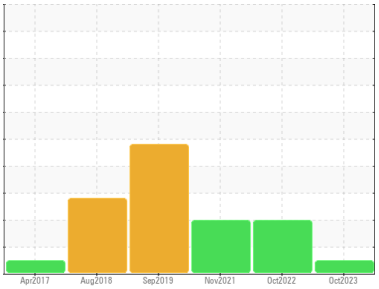
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
075 G5 [2994724]
Machine Id
B4 Blower
Component
Inboard Bearing
Fluid
SHELL CORENA S4 R46 (--- GAL)

DIAGNOSIS

Recommendation
Filter oil if possible using B6=75 filter media or better. Re-sample at next normal interval.

Wear
Wear particles are low and acceptable.

Contamination
Particle count is on par with new unfiltered oil. Elevated contamination can lead to machine wear.

Fluid Condition
Fluid health is acceptable for continued use.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PLS0000672**	PLS05685060	PLS05404544
Sample Date		Client Info		**11 Oct 2023**	07 Oct 2022	02 Nov 2021
Machine Age	mths	Client Info		**12**	0	6
Oil Age	mths	Client Info		**6**	8	1
Oil Changed		Client Info		**Not Changd**	N/A	N/A
Sample Status				**NORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**13**	9	13
Iron	ppm	ASTM D5185m	>20	**2**	▲ 20	2
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	0	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	▲ 0
Calcium	ppm	ASTM D5185m		**2**	0	▲ 0
Phosphorus	ppm	ASTM D5185m		**168**	84	▲ 80
Zinc	ppm	ASTM D5185m		**<1**	5	▲ 10
Sulfur	ppm	ASTM D5185m		**121**	233	▲ 236

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	0
Sodium	ppm	ASTM D5185m		**<1**	5	1
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>2	**0.036**	NEG	NEG
ppm Water	ppm	ASTM D6304		**360**	---	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0**	0.1	0
Nitration	Abs/cm	*ASTM D7624		**4.3**	5.2	4.7
Sulfation	Abs/.1mm	*ASTM D7415		**9.4**	8.9	8.5

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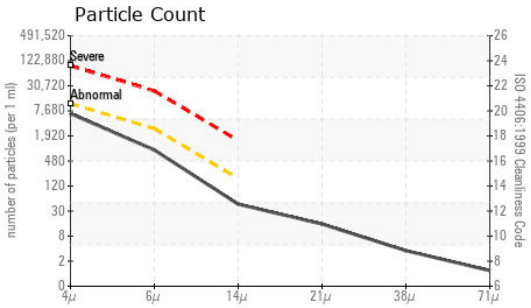
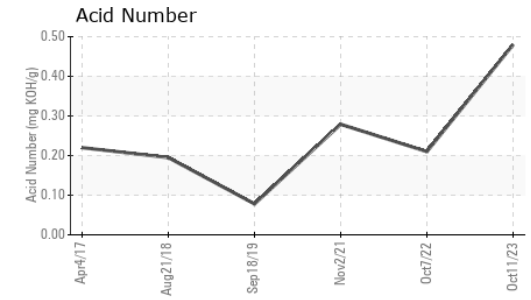
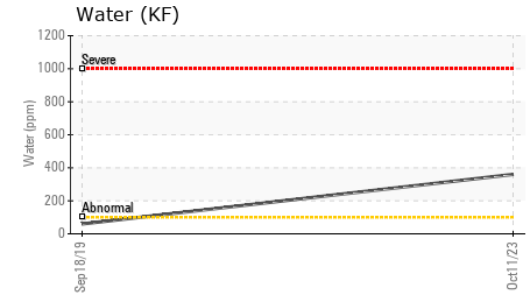
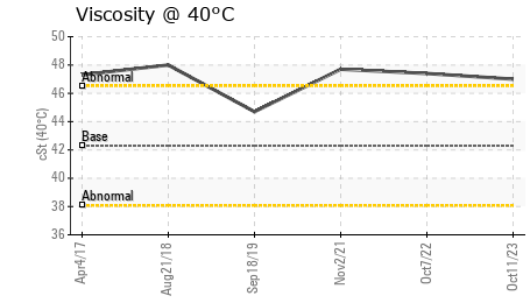
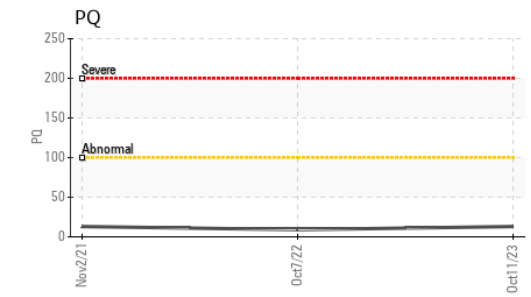








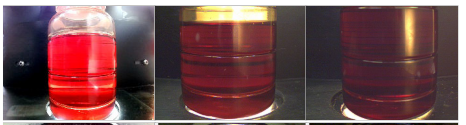
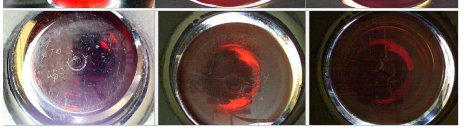


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**5752**	▲ 11437	9387
Particles >6µm		ASTM D7647	>2500	**773**	▲ 2149	1038
Particles >14µm		ASTM D7647	>160	**39**	138	90
Particles >21µm		ASTM D7647	>40	**13**	24	28
Particles >38µm		ASTM D7647	>10	**3**	2	2
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**20/17/12**	▲ 21/18/14	20/17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414		**2.6**	3.4	3.3
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.480**	0.21	0.279

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.3	**47.0**	47.4	47.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000672 **Received** : 06 Nov 2023
Lab Number : 05999782 **Diagnosed** : 22 Nov 2023
Unique Number : 10728142 **Diagnostician** : Mike Johnson
Test Package : IND 2 (Additional Tests: FT-IR, KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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