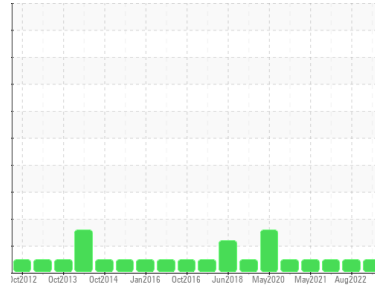




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
RIPPEY [200005325]
 Machine Id
82204 SITE 13
 Component
Wind Turbine Gearbox
 Fluid
FUCHS RENOLIN CLP ISO 320 (340 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX05999836	NX05672235	NX05440124
Sample Date	Client Info		16 Oct 2023	19 Aug 2022	24 Nov 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>80	11	4	21	
Iron	ppm	ASTM D5185m	>150	6	2	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>50	0	2	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		9	0	0
Barium	ppm	ASTM D5185m		0	6	0
Molybdenum	ppm	ASTM D5185m		51	811	784
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		<1	6	8
Calcium	ppm	ASTM D5185m		145	1526	1544
Phosphorus	ppm	ASTM D5185m		197	327	346
Zinc	ppm	ASTM D5185m		0	<1	0
Sulfur	ppm	ASTM D5185m		4271	1949	1847

CONTAMINANTS

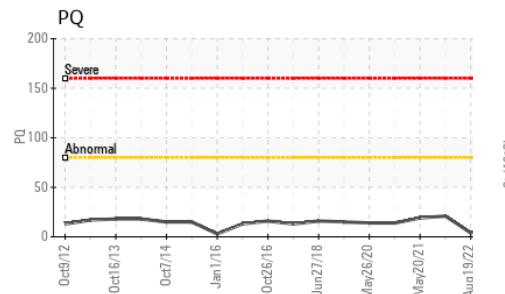
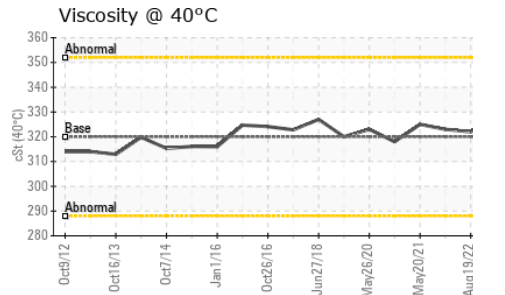
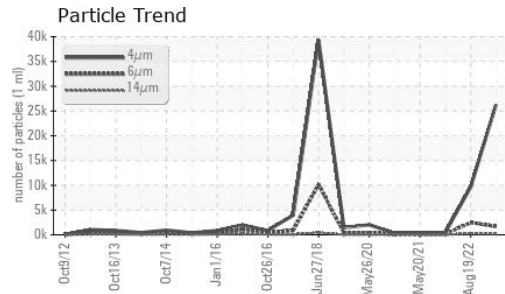
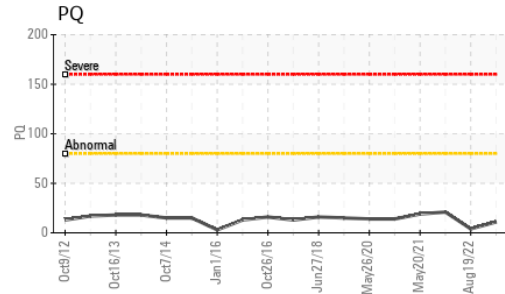
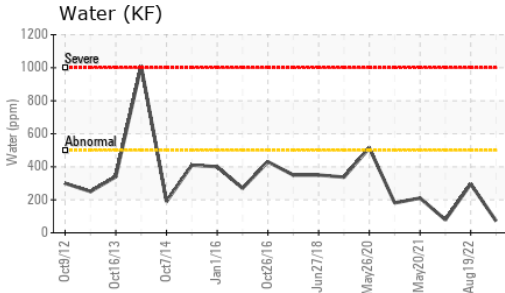
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	4	8	15
Sodium	ppm	ASTM D5185m	>20	1	4	5
Potassium	ppm	ASTM D5185m	>20	0	2	0
Water	%	ASTM D6304	>0.05	0.007	0.029	0.007
ppm Water	ppm	ASTM D6304	>500	71.8	295.5	79.1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		26260	9681	438
Particles >6µm	ASTM D7647	>2500	1674	2482	140
Particles >14µm	ASTM D7647	>320	124	262	16
Particles >21µm	ASTM D7647	>80	29	48	4
Particles >38µm	ASTM D7647	>20	2	2	0
Particles >71µm	ASTM D7647	>4	1	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	22/18/14	20/18/15	16/14/11



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.35	0.70	0.734

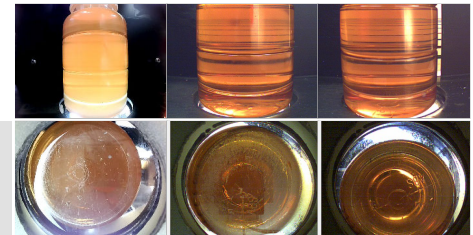
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	328	322	323

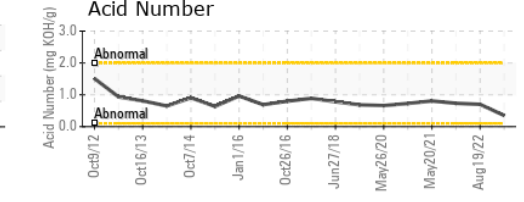
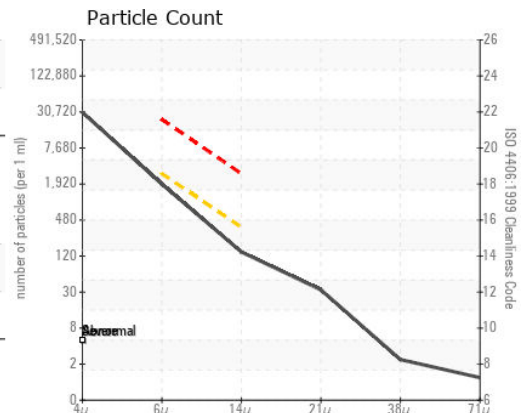
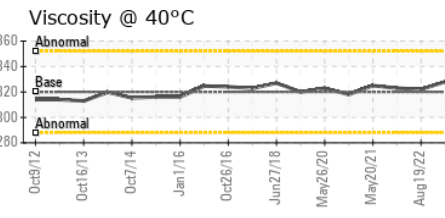
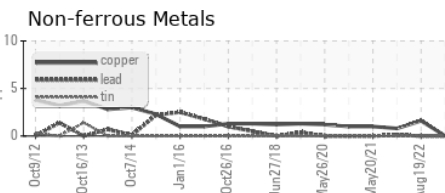
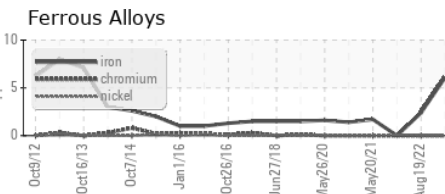
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : NX05999836
 Lab Number : **05999836**
 Unique Number : 10728196
 Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com
 T: (312)386-4124
 F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)