

# **OIL ANALYSIS REPORT**

#### Sample Rating Trend

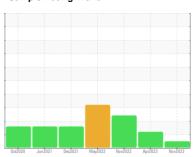
## **NORMAL**

# Marcus Hook/Cryogenic/Compressor **CRYOGENIC COMPRESSOR 50-C-101D**

Component

**Rotary Compressor** 

**LUBSOIL SYNTHETIC COMPRESSOR 100 (220 GAL)** 





### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

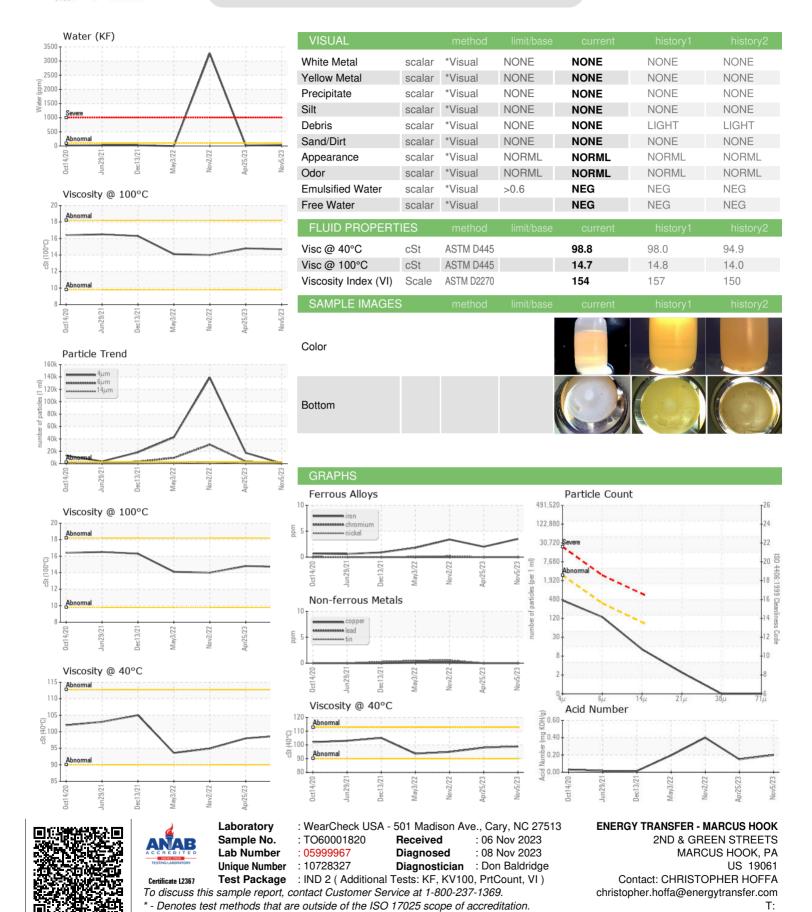
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Sample Number   Client Info   TO60001820   TO90003047   TO900027   Sample Date   Client Info   O5 Nov 2023   25 Apr 2023   02 Nov 20   O2 Nov 20   O3   O4   O4   O4   O4   O5   O4   O5   O4   O5   O5  | (220 GAL)        |          | Oct2020      | Jun2021 Dec2021 | May2022 Nov2022 Apr2023 | Nov2023                         |                        |
|--|------------------|----------|--------------|-----------------|-------------------------|---------------------------------|------------------------|
| Sample Date   Client Info   05 Nov 2023   25 Apr 2023   02 Nov 20  | SAMPLE INFORM    | MATION   | method       | limit/base      | current                 | history1                        | history2               |
| Machine Age         hrs         Client Info         0         0         0           Oil Age         hrs         Client Info         0         0         0           Oil Changed         Client Info         N/A         N/A         N/A           Sample Status         NORMAL         ABNORMAL         ABNORMAL           WEAR METALS         method         Imitibase         current         history1         history1           Iron         ppm         ASTM D5185m         70         4         2         3           Chromium         ppm         ASTM D5185m         10         0         0         0           Nickel         ppm         ASTM D5185m         0         0         0         0           Silver         ppm         ASTM D5185m         0         0         0         0           Silver         ppm         ASTM D5185m         20         0         0         1           Lead         ppm         ASTM D5185m         20         0         0         1           Copper         ppm         ASTM D5185m         20         0         0         1           Tin         ppm         ASTM D5185m         0         <  | Sample Number    |          | Client Info  |                 | TO60001820              | TO90003047                      | TO90002744             |
| Oil Age         hrs         Client Info         0         0         0         0         0         0         0         0         0         0         N/A         PARTHORATE         2         2         3         0         1         1         0         0         0         1         1         1         0         0         0   | Sample Date      |          | Client Info  |                 | 05 Nov 2023             | 25 Apr 2023                     | 02 Nov 2022            |
| Oil Changed Sample Status         Client Info         N/A         N/A         N/A         ABNORMAL         ABNORMAL | Machine Age      | hrs      | Client Info  |                 | 0                       | 0                               | 0                      |
| Sample Status         NORMAL         ABNORMAL         ABNORMAL           WEAR METALS         method         limit/base         current         history1         history1           Iron         ppm         ASTM D5185m         >70         4         2         3           Chromium         ppm         ASTM D5185m         >10         0         0         0           Nickel         ppm         ASTM D5185m         0         0         0         -1           Silver         ppm         ASTM D5185m         0         0         0         -1           Aluminum         ppm         ASTM D5185m         -4         0         0         -1           Lead         ppm         ASTM D5185m         >3         0         0         -1           Copper         ppm         ASTM D5185m         >4         0         0         -1           Tin         ppm         ASTM D5185m         >3         0         0         -1           Vanadium         ppm         ASTM D5185m         0         0         0         0           Cadrium         ppm         ASTM D5185m         0         0         0         0           Barium  | Oil Age          | hrs      | Client Info  |                 | 0                       | 0                               | 0                      |
| WEAR METALS         method         limit/base         current         history1         history1           Iron         ppm         ASTM D5185m         >70         4         2         3           Chromium         ppm         ASTM D5185m         0         0         0           Nickel         ppm         ASTM D5185m         0         0         0           Silver         ppm         ASTM D5185m         <1   | Oil Changed      |          | Client Info  |                 | N/A                     | N/A                             | N/A                    |
| Iron   | Sample Status    |          |              |                 | NORMAL                  | ABNORMAL                        | ABNORMAL               |
| Chromium         ppm         ASTM D5185m         >10         0         0         0           Nickel         ppm         ASTM D5185m         0         0         <1   | WEAR METALS      |          | method       | limit/base      | current                 | history1                        | history2               |
| Nickel ppm ASTM D5185m   | Iron             | ppm      | ASTM D5185m  | >70             | 4                       | 2                               | 3                      |
| Titanium         ppm         ASTM D5185m         0         0         0           Silver         ppm         ASTM D5185m         <1         0         0           Aluminum         ppm         ASTM D5185m         >3         0         0         1           Lead         ppm         ASTM D5185m         >4         0         0         <1           Copper         ppm         ASTM D5185m         >20         0         0         <1           Tin         ppm         ASTM D5185m         >20         0         0         <1           Vanadium         ppm         ASTM D5185m         0         0         0         <1           Vanadium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history1           Boron         ppm         ASTM D5185m         0         0         0         0           Barium         ppm         ASTM D5185m         0         0         0         0           Barium         ppm         ASTM D5185m         0         0         0         0           Barium   | Chromium         | ppm      | ASTM D5185m  | >10             | 0                       | 0                               | 0                      |
| Silver   | Nickel           | ppm      | ASTM D5185m  |                 | 0                       | 0                               | <1                     |
| Aluminum         ppm         ASTM D5185m         >3         0         0         1           Lead         ppm         ASTM D5185m         >4         0         0         <1   | Titanium         | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 0                      |
| Lead         ppm         ASTM D5185m         >4         0         0         <1           Copper         ppm         ASTM D5185m         >20         0         0         <1   | Silver           | ppm      | ASTM D5185m  |                 | <1                      | 0                               | 0                      |
| Copper         ppm         ASTM D5185m         >20         0         0         <1           Tin         ppm         ASTM D5185m         >3         0         0         <1  | Aluminum         | ppm      | ASTM D5185m  | >3              | 0                       | 0                               | 1                      |
| Tin         ppm         ASTM D5185m         >3         0         0         <1           Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history1           Boron         ppm         ASTM D5185m         0         0         0         0           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         0         0         0           Manganese         ppm         ASTM D5185m         0         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1  | Lead             | ppm      | ASTM D5185m  | >4              | 0                       | 0                               | <1                     |
| Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history1           Boron         ppm         ASTM D5185m         0         0         0         2           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         0         0         0           Marganese         ppm         ASTM D5185m         0         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1 <t< td=""><td>Copper</td><td>ppm</td><td>ASTM D5185m</td><td>&gt;20</td><td>0</td><td>0</td><td>&lt;1</td></t<>  | Copper           | ppm      | ASTM D5185m  | >20             | 0                       | 0                               | <1                     |
| Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history1           Boron         ppm         ASTM D5185m         0         0         2           Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         0         0         0           Manganese         ppm         ASTM D5185m         0         <1   | Tin              | ppm      | ASTM D5185m  | >3              | 0                       | 0                               | <1                     |
| ADDITIVES  | Vanadium         | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 0                      |
| Boron  | Cadmium          | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 0                      |
| Barium         ppm         ASTM D5185m         0         0         0           Molybdenum         ppm         ASTM D5185m         0         0         0           Manganese         ppm         ASTM D5185m         <1   | ADDITIVES        |          | method       | limit/base      | current                 | history1                        | history2               |
| Molybdenum         ppm         ASTM D5185m         0         0         0           Manganese         ppm         ASTM D5185m         <1         <1         <1           Magnesium         ppm         ASTM D5185m         0         <1         0           Calcium         ppm         ASTM D5185m         8         9         0           Phosphorus         ppm         ASTM D5185m         104         93         28           Zinc         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         5         7         0           Sodium         ppm         ASTM D5185m         >45         <1         3         4           Sodium         ppm         ASTM D5185m         >20         0         1         3         4           Sodium         ppm         ASTM D5185m         >20         0         1         3         4           Sodium         ppm         ASTM D5185m         >20         0         1         3         4           Sodium         ppm         ASTM D5185m </td <td>Boron</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <td>0</td> <td>0</td> <td>2</td>  | Boron            | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 2                      |
| Manganese         ppm         ASTM D5185m         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1 </td <td>Barium</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <td>0</td> <td>0</td> <td>0</td>  | Barium           | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 0                      |
| Magnesium         ppm         ASTM D5185m         0         <1         0           Calcium         ppm         ASTM D5185m         8         9         0           Phosphorus         ppm         ASTM D5185m         104         93         28           Zinc         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         7777         811         0           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >45         <1         3         4           Sodium         ppm         ASTM D5185m         5         <1         11         11           Potassium         ppm         ASTM D5185m         >20         0         1         3           Water         %         ASTM D5185m         >20         0         1         3           Water         %         ASTM D5185m         5         <1         11           Patticles >4µm         ASTM D6304         >0.6         0.003   | Molybdenum       | ppm      | ASTM D5185m  |                 | 0                       | 0                               | 0                      |
| Calcium         ppm         ASTM D5185m         8         9         0           Phosphorus         ppm         ASTM D5185m         104         93         28           Zinc         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         7777         811         0           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >45         <1  | Manganese        | ppm      | ASTM D5185m  |                 | <1                      | <1                              | <1                     |
| Phosphorus         ppm         ASTM D5185m         104         93         28           Zinc         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         7777         811         0           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >45         <1  | Magnesium        | ppm      | ASTM D5185m  |                 |                         |                                 | 0                      |
| Zinc         ppm         ASTM D5185m         5         7         0           Sulfur         ppm         ASTM D5185m         7777         811         0           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >45         <1   | Calcium          | ppm      | ASTM D5185m  |                 | 8                       | 9                               | 0                      |
| Sulfur         ppm         ASTM D5185m         777         811         0           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >45         <1   | Phosphorus       | ppm      | ASTM D5185m  |                 |                         |                                 | 28                     |
| CONTAMINANTS method limit/base current history1 history2  Silicon ppm ASTM D5185m > 45 <1 3 4  Sodium ppm ASTM D5185m   5 <1 11  Potassium ppm ASTM D5185m   >20 0 1 3  Water   % ASTM D6304   >0.6   0.003   0.002   0.327  ppm Water   ppm ASTM D6304   33.0   17.9   3270  FLUID CLEANLINESS method limit/base current history1 history2  Particles >4µm   ASTM D7647   >2500   399   | -                | ppm      | ASTM D5185m  |                 | 5                       | 7                               | 0                      |
| Silicon         ppm         ASTM D5185m         >45         <1         3         4           Sodium         ppm         ASTM D5185m         5         <1         11           Potassium         ppm         ASTM D5185m         >20         0         1         3           Water         %         ASTM D6304         >0.6         0.003         0.002         0.327           ppm Water         ppm         ASTM D6304         33.0         17.9         3270           FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         Δ 17458         Δ 139079           Particles >6μm         ASTM D7647         >320         117         Δ 3579         Δ 30799           Particles >14μm         ASTM D7647         >80         11         76         Δ 2304           Particles >21μm         ASTM D7647         >20         2         9         Δ 595           Particles >38μm         ASTM D7647         >4         0         1         Δ 15           Particles >71μm         ASTM D7647         >3         0         0         1           <   | Sulfur           | ppm      | ASTM D5185m  |                 | 777                     | 811                             | 0                      |
| Sodium         ppm         ASTM D5185m         5         <1         11           Potassium         ppm         ASTM D5185m         >20         0         1         3           Water         %         ASTM D6304         >0.6         0.003         0.002         0.327           ppm Water         ppm         ASTM D6304         33.0         17.9         3270           FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         Δ 17458         Δ 139079           Particles >6μm         ASTM D7647         >320         117         Δ 3579         Δ 30799           Particles >14μm         ASTM D7647         >80         11         76         Δ 2304           Particles >21μm         ASTM D7647         >20         2         9         Δ 595           Particles >38μm         ASTM D7647         >4         0         1         Δ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         Δ 21/19/13         Δ 24/22/1   | CONTAMINANTS     |          | method       | limit/base      | current                 | history1                        | history2               |
| Potassium         ppm         ASTM D5185m         >20         0         1         3           Water         %         ASTM D6304         >0.6         0.003         0.002         0.327           ppm Water         ppm         ASTM D6304         33.0         17.9         3270           FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         Δ 17458         Δ 139079           Particles >6μm         ASTM D7647         >320         117         Δ 3579         Δ 30799           Particles >14μm         ASTM D7647         >80         11         76         Δ 2304           Particles >21μm         ASTM D7647         >20         2         9         Δ 595           Particles >38μm         ASTM D7647         >4         0         1         Δ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         Δ 21/19/13         Δ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1   | Silicon          | ppm      | ASTM D5185m  | >45             | <1                      | 3                               | 4                      |
| Water         %         ASTM D6304         >0.6         0.003         0.002         0.327           ppm Water         ppm         ASTM D6304         33.0         17.9         3270           FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         Δ 17458         Δ 139079           Particles >6μm         ASTM D7647         >320         117         Δ 3579         Δ 30799           Particles >14μm         ASTM D7647         >80         11         76         Δ 2304           Particles >21μm         ASTM D7647         >20         2         9         Δ 595           Particles >38μm         ASTM D7647         >4         0         1         Δ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         Δ 21/19/13         Δ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history1  | Sodium           | ppm      | ASTM D5185m  |                 | 5                       | <1                              | 11                     |
| ppm Water         ppm         ASTM D6304         33.0         17.9         3270           FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         ▲ 17458         ▲ 139079           Particles >6μm         ASTM D7647         >320         117         ▲ 3579         ▲ 30799           Particles >14μm         ASTM D7647         >80         11         76         ▲ 2304           Particles >21μm         ASTM D7647         >20         2         9         ▲ 595           Particles >38μm         ASTM D7647         >4         0         1         ▲ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         ▲ 21/19/13         ▲ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history2  | Potassium        | ppm      | ASTM D5185m  | >20             | 0                       | 1                               | 3                      |
| FLUID CLEANLINESS         method         limit/base         current         history1         history1           Particles >4μm         ASTM D7647         >2500         399         Δ 17458         Δ 139079           Particles >6μm         ASTM D7647         >320         117         Δ 3579         Δ 30799           Particles >14μm         ASTM D7647         >80         11         76         Δ 2304           Particles >21μm         ASTM D7647         >20         2         9         Δ 595           Particles >38μm         ASTM D7647         >4         0         1         Δ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         Δ 21/19/13         Δ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history1  | Water            | %        | ASTM D6304   | >0.6            | 0.003                   | 0.002                           | 0.327                  |
| Particles >4μm       ASTM D7647       >2500       399       ▲ 17458       ▲ 139079         Particles >6μm       ASTM D7647       >320       117       ▲ 3579       ▲ 30799         Particles >14μm       ASTM D7647       >80       11       76       ▲ 2304         Particles >21μm       ASTM D7647       >20       2       9       ▲ 595         Particles >38μm       ASTM D7647       >4       0       1       ▲ 15         Particles >71μm       ASTM D7647       >3       0       0       1         Oil Cleanliness       ISO 4406 (c)       >18/15/13       16/14/11       ▲ 21/19/13       ▲ 24/22/1         FLUID DEGRADATION       method       limit/base       current       history1       history1  | ppm Water        | ppm      | ASTM D6304   |                 | 33.0                    | 17.9                            | 3270                   |
| Particles >6μm       ASTM D7647       >320       117       △ 3579       △ 30799         Particles >14μm       ASTM D7647       >80       11       76       △ 2304         Particles >21μm       ASTM D7647       >20       2       9       △ 595         Particles >38μm       ASTM D7647       >4       0       1       △ 15         Particles >71μm       ASTM D7647       >3       0       0       1         Oil Cleanliness       ISO 4406 (c)       >18/15/13       16/14/11       △ 21/19/13       △ 24/22/1         FLUID DEGRADATION       method       limit/base       current       history1       history1   | FLUID CLEANLIN   | IESS     | method       | limit/base      | current                 | history1                        | history2               |
| Particles >14μm       ASTM D7647       >80       11       76       Δ 2304         Particles >21μm       ASTM D7647       >20       2       9       Δ 595         Particles >38μm       ASTM D7647       >4       0       1       Δ 15         Particles >71μm       ASTM D7647       >3       0       0       1         Oil Cleanliness       ISO 4406 (c)       >18/15/13       16/14/11       Δ 21/19/13       Δ 24/22/1         FLUID DEGRADATION       method       limit/base       current       history1       history1   | Particles >4µm   |          | ASTM D7647   | >2500           | 399                     | <u>▲</u> 17458                  | <b>△</b> 139079        |
| Particles >21μm         ASTM D7647         >20         2         9         ▲ 595           Particles >38μm         ASTM D7647         >4         0         1         ▲ 15           Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         ▲ 21/19/13         ▲ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history1   | Particles >6µm   |          | ASTM D7647   | >320            | 117                     | <b>△</b> 3579                   | ▲ 30799                |
| Particles >38μm       ASTM D7647       >4       0       1       ▲ 15         Particles >71μm       ASTM D7647       >3       0       0       1         Oil Cleanliness       ISO 4406 (c)       >18/15/13       16/14/11       ▲ 21/19/13       ▲ 24/22/1         FLUID DEGRADATION       method       limit/base       current       history1       history1  | Particles >14µm  |          | ASTM D7647   | >80             | 11                      | 76                              | <u>\$\text{2304}\$</u> |
| Particles >71μm         ASTM D7647         >3         0         0         1           Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         ▲ 21/19/13         ▲ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history1   | Particles >21µm  |          | ASTM D7647   | >20             | 2                       | 9                               | △ 595                  |
| Oil Cleanliness         ISO 4406 (c)         >18/15/13         16/14/11         ▲ 21/19/13         ▲ 24/22/1           FLUID DEGRADATION         method         limit/base         current         history1         history1   | Particles >38µm  |          | ASTM D7647   | >4              | 0                       | 1                               | <b>△</b> 15            |
| FLUID DEGRADATION method limit/base current history1 history   | Particles >71µm  |          | ASTM D7647   | >3              | 0                       | 0                               | 1                      |
|  | Oil Cleanliness  |          | ISO 4406 (c) | >18/15/13       | 16/14/11                | <u>\$\rightarrow\$ 21/19/13</u> | <u>4</u> 24/22/18      |
| Acid Number (AN)         mg KOH/g         ASTM D8045         0.199         0.149         0.40  | FLUID DEGRADA    | TION     | method       | limit/base      | current                 | history1                        | history2               |
|  | Acid Number (AN) | mg KOH/g | ASTM D8045   |                 | 0.199                   | 0.149                           | 0.40                   |



# **OIL ANALYSIS REPORT**



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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