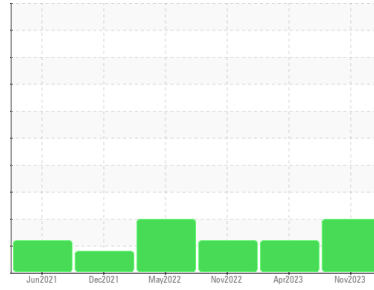


# PROBLEM SUMMARY

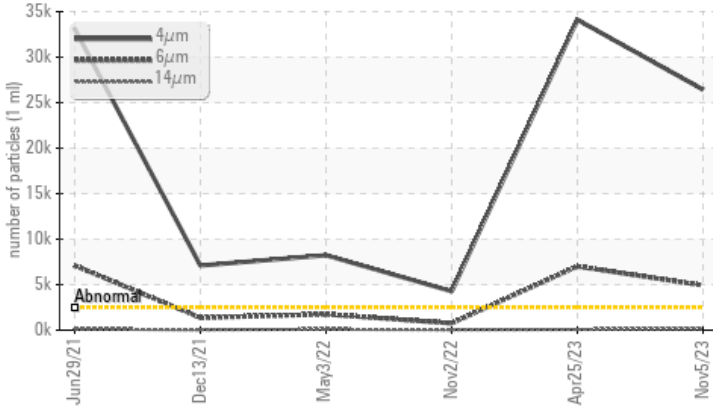
Sample Rating Trend



Area  
**Marcus Hook/Cryogenic/Compressor**  
Machine Id  
**CRYOGENIC COMPRESSOR 40-C-103E**  
Component  
**Rotary Compressor**  
Fluid  
**FRICK COMPRESSOR OIL #12B (825 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>2500	▲ <b>26431</b>	▲ 34114	▲ 4268
Particles >6µm	ASTM D7647	>320	▲ <b>4921</b>	▲ 7011	▲ 755
Particles >14µm	ASTM D7647	>80	▲ <b>165</b>	71	34
Particles >21µm	ASTM D7647	>20	▲ <b>31</b>	9	3
Oil Cleanliness	ISO 4406 (c)	>18/15/13	▲ <b>22/19/15</b>	▲ 22/20/13	▲ 19/17/12

Customer Id: ETCMHOOK  
Sample No.: TO60001825  
Lab Number: 05999970  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

### 25 Apr 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Nov 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 May 2022 Diag: Don Baldrige

ISO

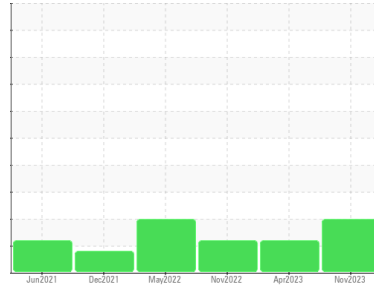


We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**Marcus Hook/Cryogenic/Compressor**  
 Machine Id  
**CRYOGENIC COMPRESSOR 40-C-103E**  
 Component  
**Rotary Compressor**  
 Fluid  
**FRICK COMPRESSOR OIL #12B (825 GAL)**



## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>TO60001825</b>	TO90003053	TO90002756
Sample Date	Client Info	<b>05 Nov 2023</b>	25 Apr 2023	02 Nov 2022
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>70	<b>9</b>	11	12
Chromium ppm ASTM D5185m	>10	<b>0</b>	0	0
Nickel ppm ASTM D5185m		<b>0</b>	0	0
Titanium ppm ASTM D5185m		<b>0</b>	0	0
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>3	<b>0</b>	0	0
Lead ppm ASTM D5185m	>4	<b>0</b>	0	<1
Copper ppm ASTM D5185m	>20	<b>0</b>	0	<1
Tin ppm ASTM D5185m	>3	<b>1</b>	<1	1
Vanadium ppm ASTM D5185m		<b>0</b>	0	0
Cadmium ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	0	<1
Barium ppm ASTM D5185m		<b>0</b>	0	0
Molybdenum ppm ASTM D5185m		<b>0</b>	<1	0
Manganese ppm ASTM D5185m		<b>0</b>	<1	<1
Magnesium ppm ASTM D5185m		<b>0</b>	<1	<1
Calcium ppm ASTM D5185m		<b>52</b>	48	44
Phosphorus ppm ASTM D5185m		<b>15</b>	15	35
Zinc ppm ASTM D5185m		<b>10</b>	13	0
Sulfur ppm ASTM D5185m		<b>9</b>	3	0

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>45	<b>5</b>	5	5
Sodium ppm ASTM D5185m		<b>1</b>	2	2
Potassium ppm ASTM D5185m	>20	<b>0</b>	<1	<1
Water % ASTM D6304	>0.6	<b>0.113</b>	0.027	0.056
ppm Water ppm ASTM D6304		<b>1139.2</b>	272.2	560

## FLUID CLEANLINESS

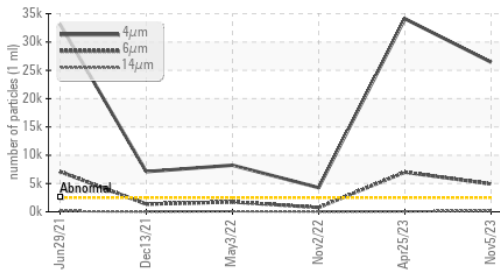
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>2500	<b>▲ 26431</b>	▲ 34114	▲ 4268
Particles >6µm ASTM D7647	>320	<b>▲ 4921</b>	▲ 7011	▲ 755
Particles >14µm ASTM D7647	>80	<b>▲ 165</b>	71	34
Particles >21µm ASTM D7647	>20	<b>▲ 31</b>	9	3
Particles >38µm ASTM D7647	>4	<b>0</b>	2	0
Particles >71µm ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>18/15/13	<b>▲ 22/19/15</b>	▲ 22/20/13	▲ 19/17/12

## FLUID DEGRADATION

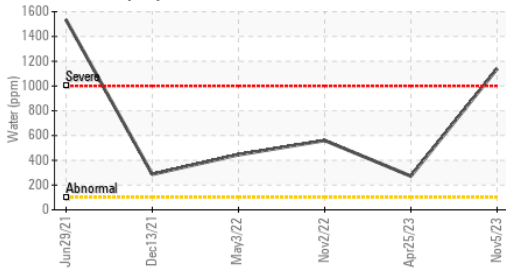
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		<b>0.057</b>	0.083	0.12

# OIL ANALYSIS REPORT

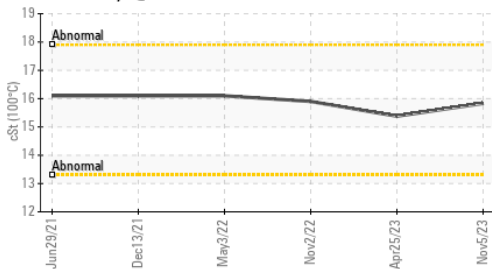
## ▲ Particle Trend



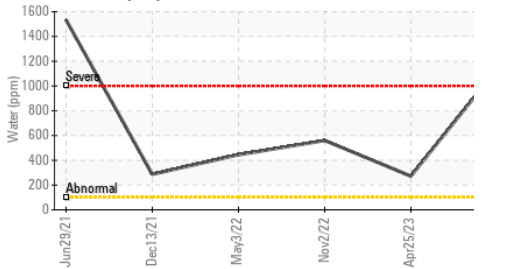
## Water (KF)



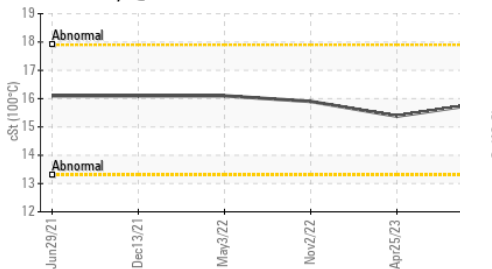
## Viscosity @ 100°C



## Water (KF)



## Viscosity @ 100°C

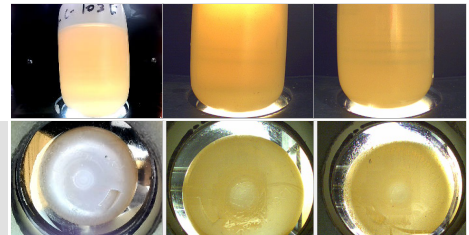


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	95.5	103	107
Visc @ 100°C	cSt	ASTM D445	15.83	15.38	15.9
Viscosity Index (VI)	Scale	ASTM D2270	177	157	158

## SAMPLE IMAGES

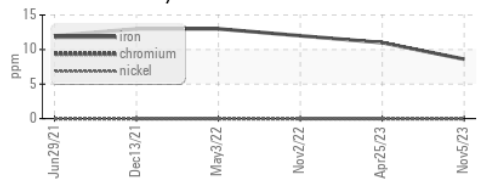
Color



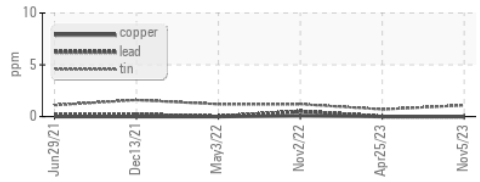
Bottom

## GRAPHS

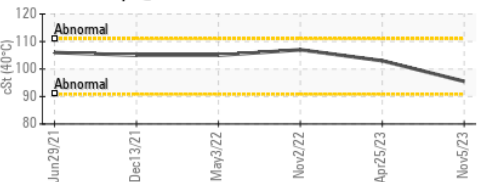
### Ferrous Alloys



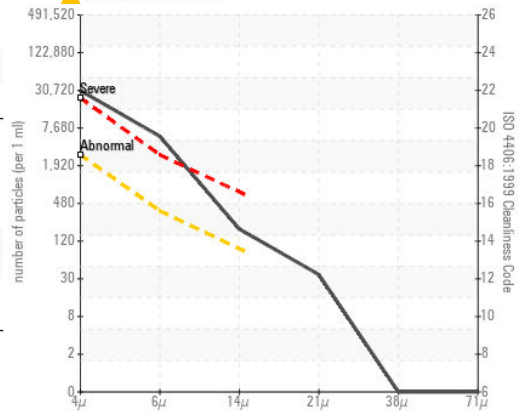
### Non-ferrous Metals



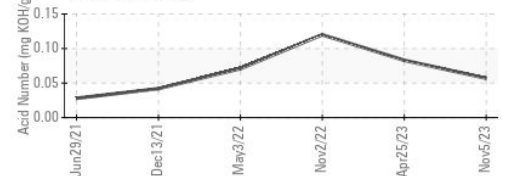
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO60001825 **Received** : 06 Nov 2023  
**Lab Number** : 05999970 **Diagnosed** : 15 Nov 2023  
**Unique Number** : 10728330 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**ENERGY TRANSFER - MARCUS HOOK**  
 2ND & GREEN STREETS  
 MARCUS HOOK, PA  
 US 19061  
 Contact: CHRISTOPHER HOFFA  
 christopher.hoffa@energytransfer.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: