

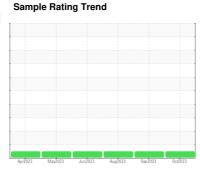
# **OIL ANALYSIS REPORT**

# WOOD PROCESSING EQUIPMENT **BUCK SAWS**

Component

**Hydraulic System** 

SHELL AW HYDRAULIC S2 46 (--- GAL)





### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Apr2023	May2023 Jun2023	Aug2023 Sep2023	0ct2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PE0000626	PE0000712	PE0000632
Sample Date		Client Info		27 Oct 2023	28 Sep 2023	10 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		10	16	14
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	2	<1	6
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		9	12	8
Calcium	ppm	ASTM D5185m		45	44	55
Phosphorus	ppm	ASTM D5185m		248	253	272
Zinc	ppm	ASTM D5185m		271	273	296
Sulfur	ppm	ASTM D5185m		659	638	1085
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	554	1068	367
Particles >6µm		ASTM D7647	>1300	146	300	127
Particles >14µm		ASTM D7647	>160	12	36	16
Particles >21µm		ASTM D7647	>40	3	12	5
Particles >38μm		ASTM D7647	>10	0	2	0
Particles >71μm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/11	17/15/12	16/14/11
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.28	0.34	0.24



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