



PROBLEM SUMMARY

Sample Rating Trend



WATER

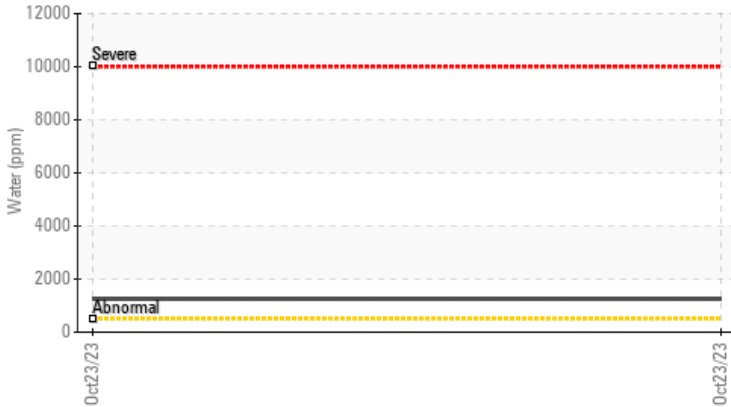


Machine Id
KAESER 8284886

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count on this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.125	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1256.7	---	---

Customer Id: IDLEAS
Sample No.: KC124361
Lab Number: 06000514
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 8284886

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count on this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC124361	---	---
Sample Date	Client Info	23 Oct 2023	---	---
Machine Age	hrs Client Info	8567	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >50	0	---	---
Chromium ppm	ASTM D5185m >10	0	---	---
Nickel ppm	ASTM D5185m >3	<1	---	---
Titanium ppm	ASTM D5185m >3	0	---	---
Silver ppm	ASTM D5185m >2	0	---	---
Aluminum ppm	ASTM D5185m >10	<1	---	---
Lead ppm	ASTM D5185m >10	<1	---	---
Copper ppm	ASTM D5185m >50	9	---	---
Tin ppm	ASTM D5185m >10	0	---	---
Vanadium ppm	ASTM D5185m	0	---	---
Cadmium ppm	ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	0	---	---
Barium ppm	ASTM D5185m 90	0	---	---
Molybdenum ppm	ASTM D5185m	0	---	---
Manganese ppm	ASTM D5185m	<1	---	---
Magnesium ppm	ASTM D5185m 90	10	---	---
Calcium ppm	ASTM D5185m 2	<1	---	---
Phosphorus ppm	ASTM D5185m	2	---	---
Zinc ppm	ASTM D5185m	0	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	<1	---	---
Sodium ppm	ASTM D5185m	5	---	---
Potassium ppm	ASTM D5185m >20	3	---	---
Water %	ASTM D6304 >0.05	▲ 0.125	---	---
ppm Water	ASTM D6304 >500	▲ 1256.7	---	---

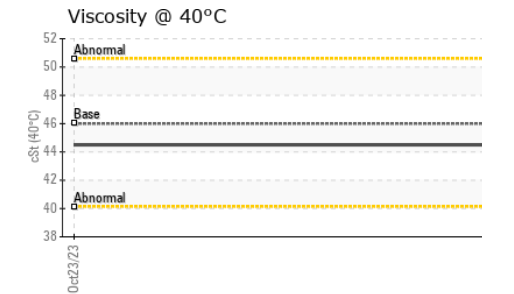
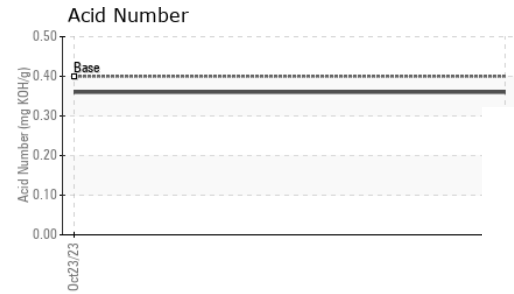
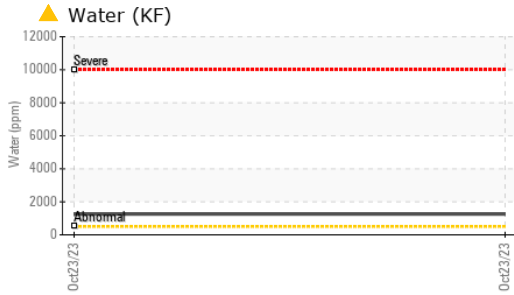
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.4	0.36	---	---

VISUAL

method	limit/base	current	history1	history2
White Metal scalar	*Visual NONE	MODER	---	---
Yellow Metal scalar	*Visual NONE	NONE	---	---
Precipitate scalar	*Visual NONE	NONE	---	---
Silt scalar	*Visual NONE	NONE	---	---
Debris scalar	*Visual NONE	NONE	---	---
Sand/Dirt scalar	*Visual NONE	NONE	---	---
Appearance scalar	*Visual NORML	NORML	---	---
Odor scalar	*Visual NORML	NORML	---	---
Emulsified Water scalar	*Visual >0.05	NEG	---	---
Free Water scalar	*Visual	NEG	---	---

OIL ANALYSIS REPORT

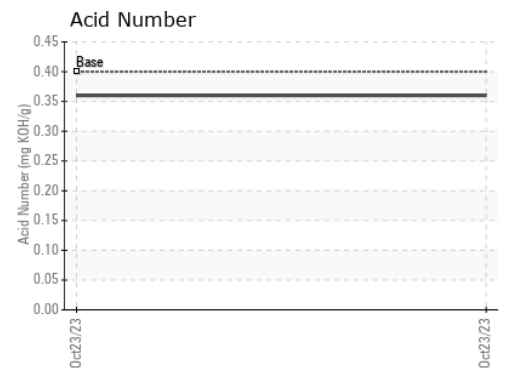
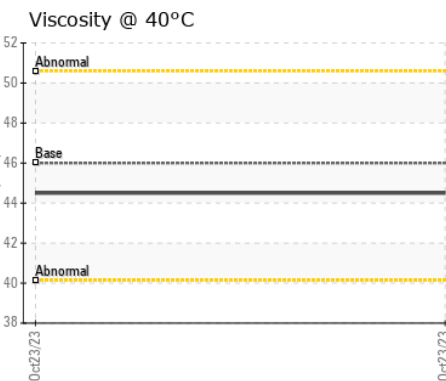
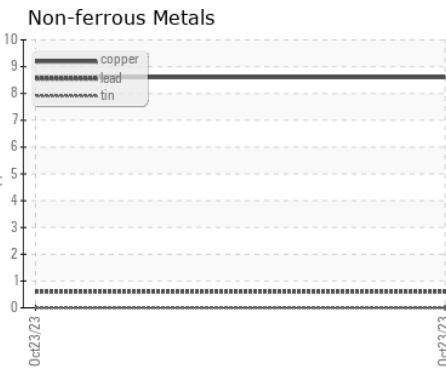
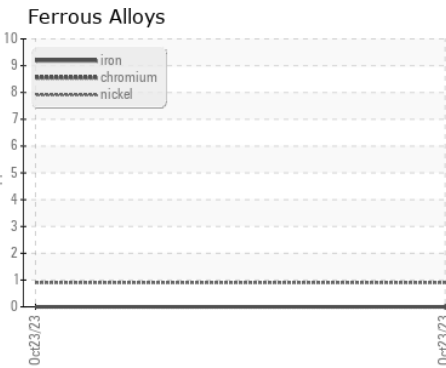


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC124361 **Received** : 07 Nov 2023
Lab Number : 06000514 **Diagnosed** : 09 Nov 2023
Unique Number : 10728874 **Diagnostician** : Jonathan Hester
Test Package : IND 2

IDL
 500 GRANT AVE
 EAST BUTLER, PA
 US 16029
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: