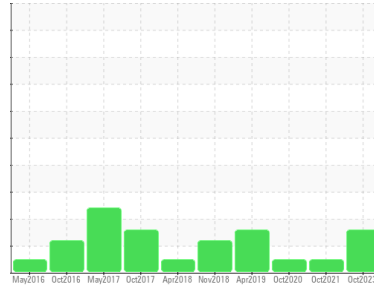




# PROBLEM SUMMARY

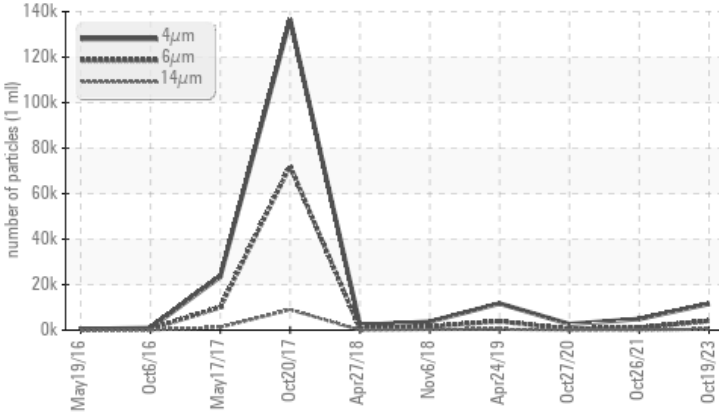
Sample Rating Trend



Machine Id  
**KAESER SK 20 4150160 (S/N 1037)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 4071	1046	480
Particles >14µm	ASTM D7647	>80	▲ 421	66	39
Particles >21µm	ASTM D7647	>20	▲ 109	16	10
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/16	17/13	16/12

Customer Id: AMABRE  
 Sample No.: KC110987  
 Lab Number: 06000525  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 26 Oct 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 Oct 2020 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 24 Apr 2019 Diag: Doug Bogart

ISO



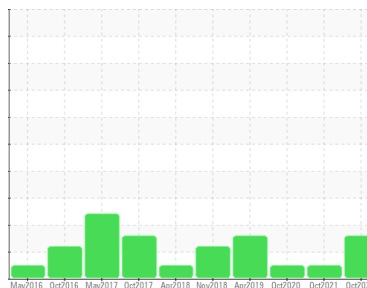
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id  
**KAESER SK 20 4150160 (S/N 1037)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**



## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC110987</b>	KC91032	KC67177
Sample Date	Client Info			<b>19 Oct 2023</b>	26 Oct 2021	27 Oct 2020
Machine Age	hrs	Client Info		<b>46611</b>	37657	33823
Oil Age	hrs	Client Info		<b>3000</b>	3834	8000
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>1</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>5</b>	0	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	10
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>51</b>	23	75
Calcium	ppm	ASTM D5185m	2	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>2</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	<1

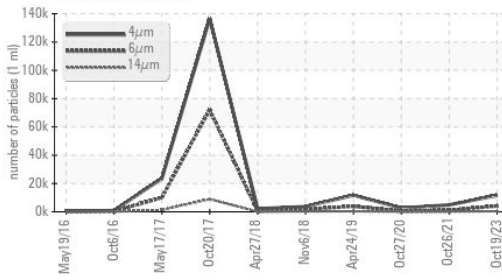
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>10</b>	2	15
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.021</b>	0.029	0.024
ppm Water	ppm	ASTM D6304	>500	<b>214.1</b>	297.4	245.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>11574</b>	4917	2666
Particles >6µm		ASTM D7647	>1300	<b>▲ 4071</b>	1046	480
Particles >14µm		ASTM D7647	>80	<b>▲ 421</b>	66	39
Particles >21µm		ASTM D7647	>20	<b>▲ 109</b>	16	10
Particles >38µm		ASTM D7647	>4	<b>4</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 21/19/16</b>	17/13	16/12

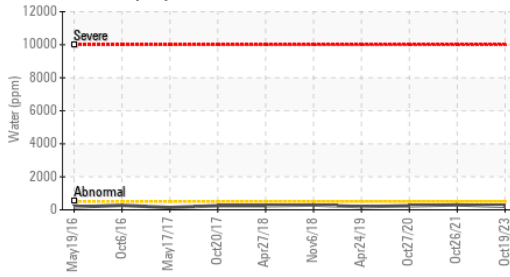
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.34</b>	0.418	0.334

# OIL ANALYSIS REPORT

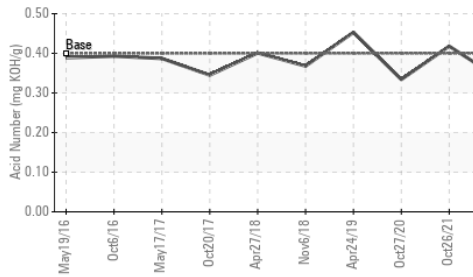
## ▲ Particle Trend



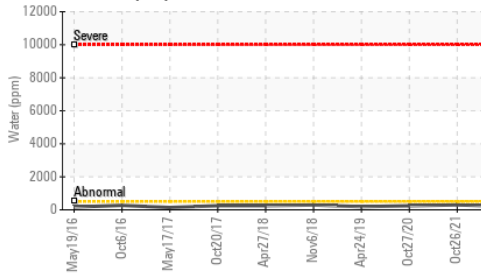
## Water (KF)



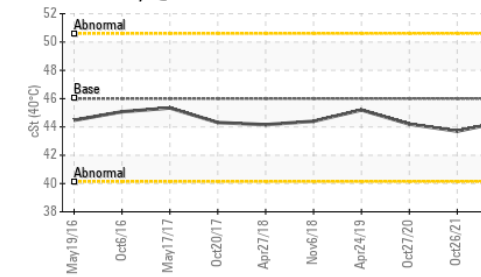
## Acid Number



## Water (KF)



## Viscosity @ 40°C

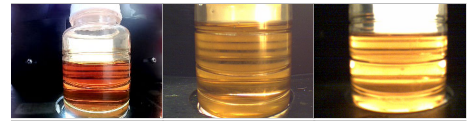


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

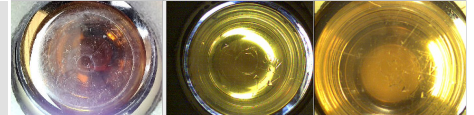
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.4	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color

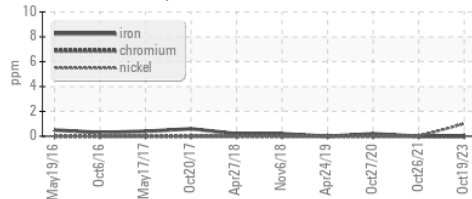


Bottom

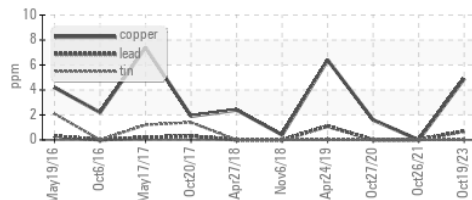


## GRAPHS

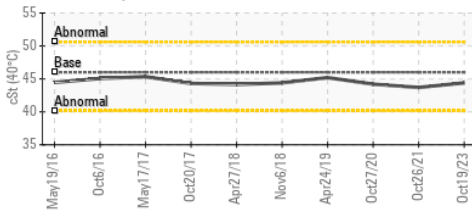
### Ferrous Alloys



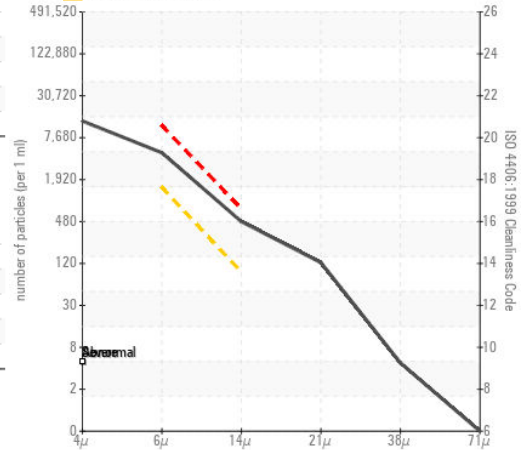
### Non-ferrous Metals



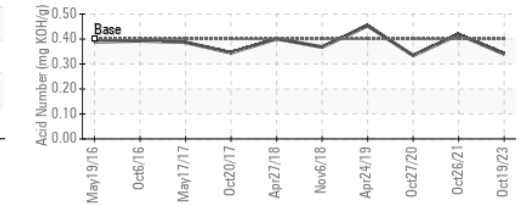
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC110987 **Received** : 07 Nov 2023  
**Lab Number** : 06000525 **Diagnosed** : 09 Nov 2023  
**Unique Number** : 10728885 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**AMAZON**  
 705 BOULDER AVE  
 BREINIGSVILLE, PA  
 US 18301  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: