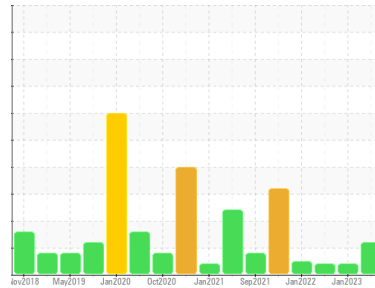




PROBLEM SUMMARY

Sample Rating Trend



VISCOSITY



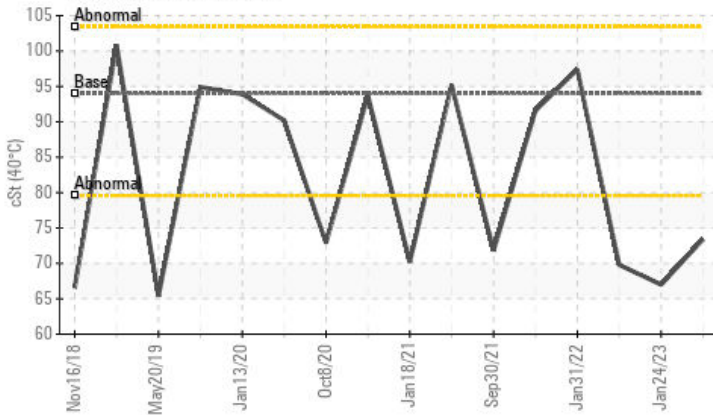
Machine Id
PRESS 6 OUTSIDE

Component
Hydraulic System

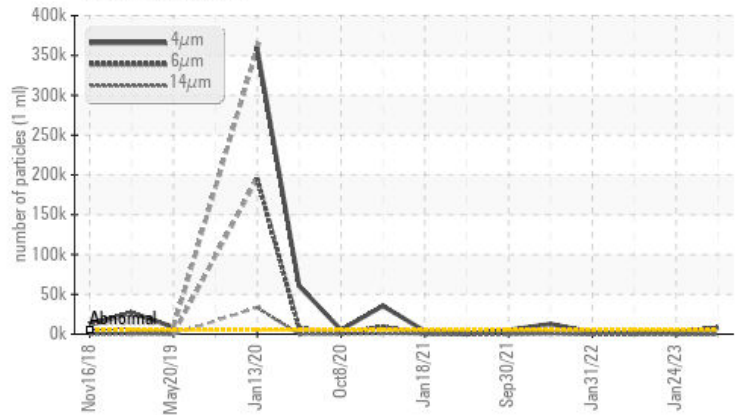
Fluid
TEXACO RANDO OIL HD 100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	ATTENTION	
Particles >4µm	ASTM D7647	>5000	▲ 8168	2388	1491	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/17/11	18/16/12	18/15/11	
Visc @ 40°C	cSt	ASTM D445	94	▲ 73.4	▲ 67.0	▲ 69.79

Customer Id: KAIRICVA
Sample No.: WC0782211
Lab Number: 06001020
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Jan 2023 Diag: Jonathan Hester

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



06 Apr 2022 Diag: Doug Bogart

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



31 Jan 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

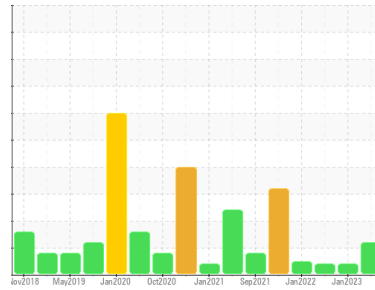
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
PRESS 6 OUTSIDE

Component
Hydraulic System

Fluid
TEXACO RANDO OIL HD 100 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0782211	WC0555699	WC0629261
Sample Date	Client Info	03 Nov 2023	24 Jan 2023	06 Apr 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	1	6	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >20	0	<1	0
Lead	ppm	ASTM D5185m >20	<1	8	<1
Copper	ppm	ASTM D5185m >20	4	9	2
Tin	ppm	ASTM D5185m >20	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0.2	0	0	1
Barium	ppm	ASTM D5185m 0	0	1	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	103	53	127
Calcium	ppm	ASTM D5185m 49	83	76	93
Phosphorus	ppm	ASTM D5185m 247	404	430	462
Zinc	ppm	ASTM D5185m 323	488	511	559
Sulfur	ppm	ASTM D5185m 4717	1231	1253	1409

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	1	<1	0
Sodium	ppm	ASTM D5185m	3	0	<1
Potassium	ppm	ASTM D5185m >20	0	<1	<1

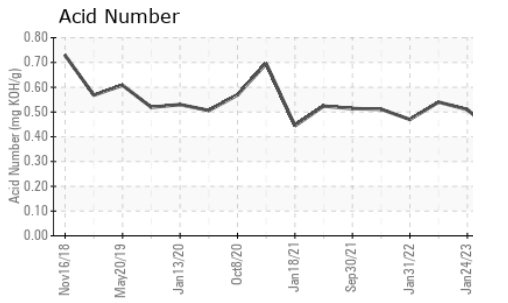
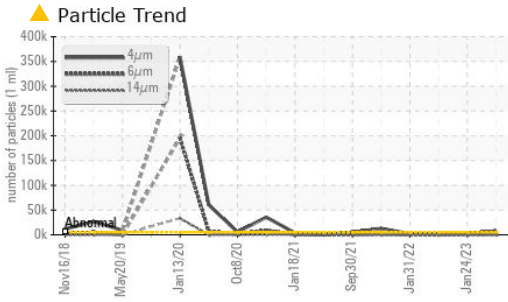
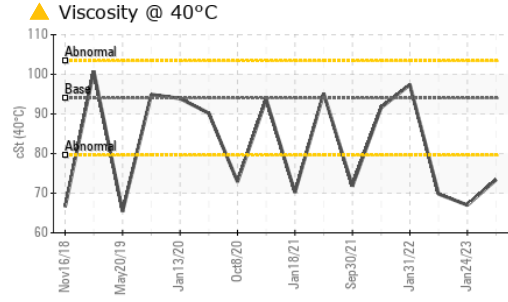
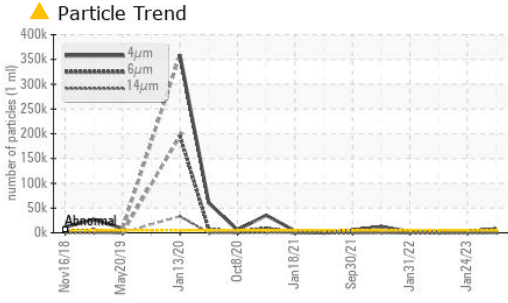
INFRA-RED

method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624	2.0	2.6	2.5
Sulfation	Abs/.1mm	*ASTM D7415	10.1	10.1	10.7

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 8168	2388	1491
Particles >6µm	ASTM D7647 >1300	823	490	237
Particles >14µm	ASTM D7647 >160	17	27	18
Particles >21µm	ASTM D7647 >40	4	7	6
Particles >38µm	ASTM D7647 >10	0	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/11	18/16/12	18/15/11

OIL ANALYSIS REPORT



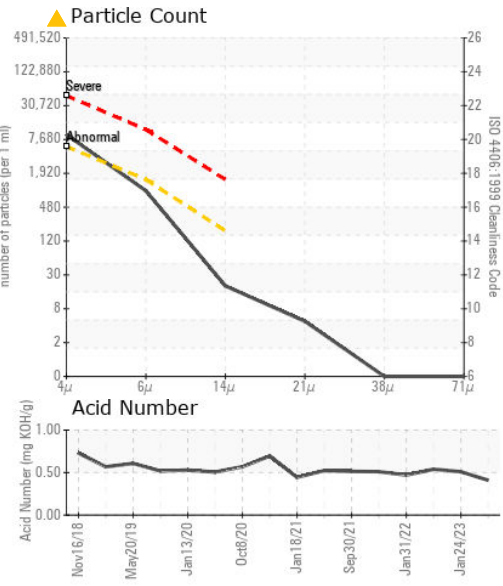
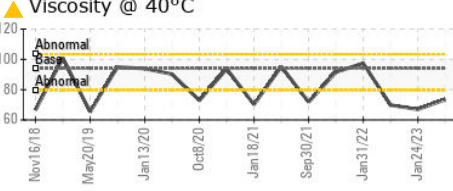
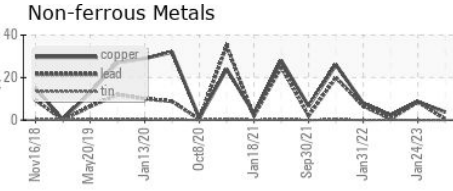
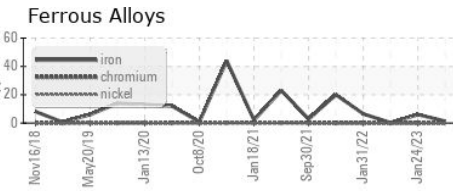
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	1.7	2.0	1.8
Acid Number (AN)	mg KOH/g	ASTM D8045	0.41	0.51	0.54

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	94 ▲ 73.4	▲ 67.0	▲ 69.79

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0782211 **Received** : 07 Nov 2023
Lab Number : 06001020 **Diagnosed** : 09 Nov 2023
Unique Number : 10729380 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: FT-IR)

KAISER ALUMINUM
 1901 REYMET RD
 NORTH CHESTERFIELD, VA
 US 23237
 Contact: Yong Quan
 Yong.Quan@kaiseraluminum.com
 T: (804)743-6485
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)