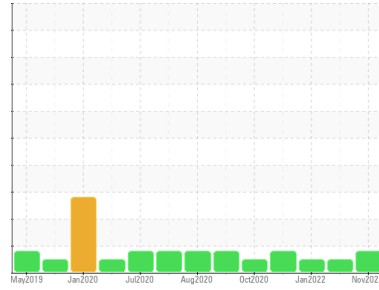




PROBLEM SUMMARY

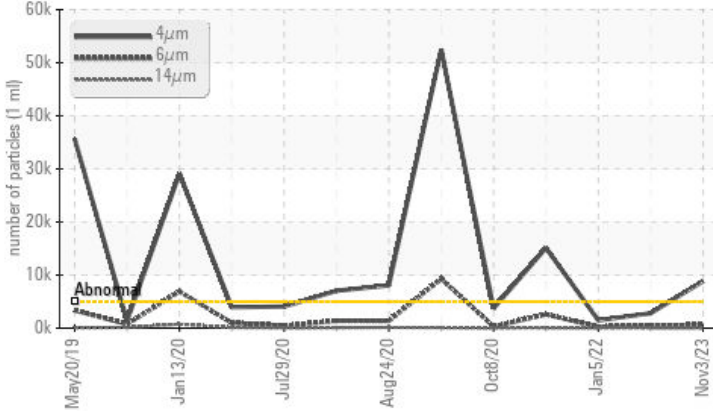
Sample Rating Trend



Machine Id
PRESS 7 TANK EAST
 Component
Main Hydraulic System
 Fluid
TEXACO RANDO OIL HD 68 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 8844	2803	1482
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/16/11	19/16/12	18/15/12

Customer Id: KAIRICVA
 Sample No.: WC0782200
 Lab Number: 06001032
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

06 Apr 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



05 Jan 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Mar 2021 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

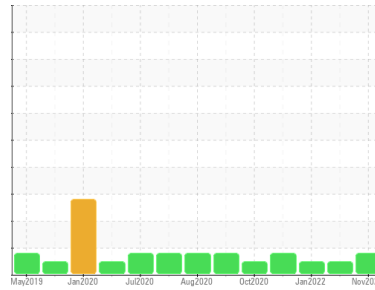
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
PRESS 7 TANK EAST
 Component
Main Hydraulic System
 Fluid
TEXACO RANDO OIL HD 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0782200	WC0573675	WC0587087
Sample Date	Client Info		03 Nov 2023	06 Apr 2022	05 Jan 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	3	2	2
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >20	0	0	<1
Lead	ppm	ASTM D5185m >20	1	2	<1
Copper	ppm	ASTM D5185m >20	7	6	6
Tin	ppm	ASTM D5185m >20	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0.2	0	1	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 0	102	119	99
Calcium	ppm	ASTM D5185m 49	82	87	81
Phosphorus	ppm	ASTM D5185m 247	424	455	408
Zinc	ppm	ASTM D5185m 323	534	542	492
Sulfur	ppm	ASTM D5185m 4717	1247	1279	1258

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	0	<1
Sodium	ppm	ASTM D5185m	2	<1	<1
Potassium	ppm	ASTM D5185m >20	0	0	0

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624	2.1	2.5	2.4
Sulfation	Abs/.1mm	*ASTM D7415	10.2	10.8	10.4

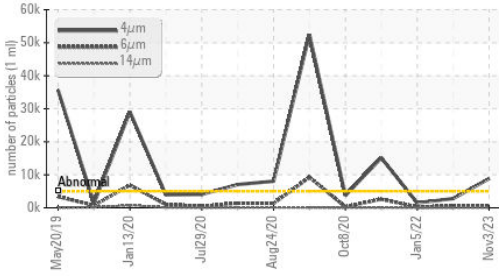
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 8844	2803	1482
Particles >6µm	ASTM D7647	>1300	613	494	256
Particles >14µm	ASTM D7647	>160	18	25	23
Particles >21µm	ASTM D7647	>40	4	5	6
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/16/11	19/16/12	18/15/12

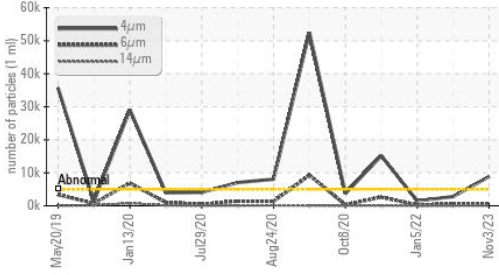


OIL ANALYSIS REPORT

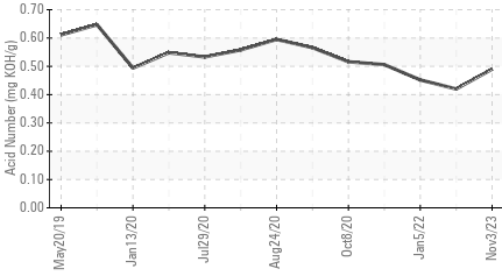
▲ Particle Trend



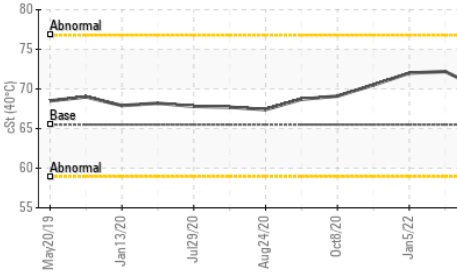
▲ Particle Trend



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION method limit/base current history1 history2

Oxidation	Abs./1mm	*ASTM D7414		1.8	1.8	1.9
Acid Number (AN)	mg KOH/g	ASTM D8045		0.49	0.42	0.452

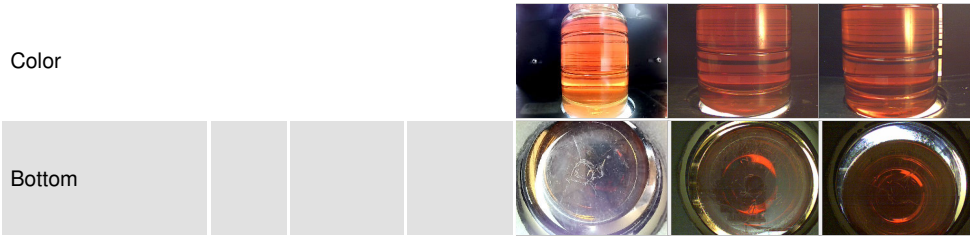
VISUAL method limit/base current history1 history2

White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES method limit/base current history1 history2

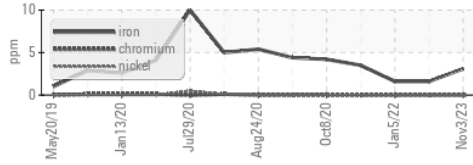
Visc @ 40°C	cSt	ASTM D445	65.5	70.0	72.2	72.0
-------------	-----	-----------	------	-------------	------	------

SAMPLE IMAGES method limit/base current history1 history2

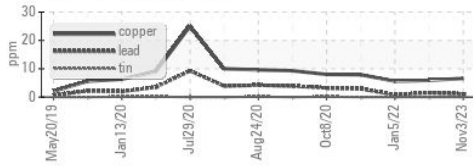


GRAPHS

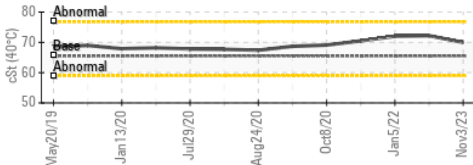
Ferrous Alloys



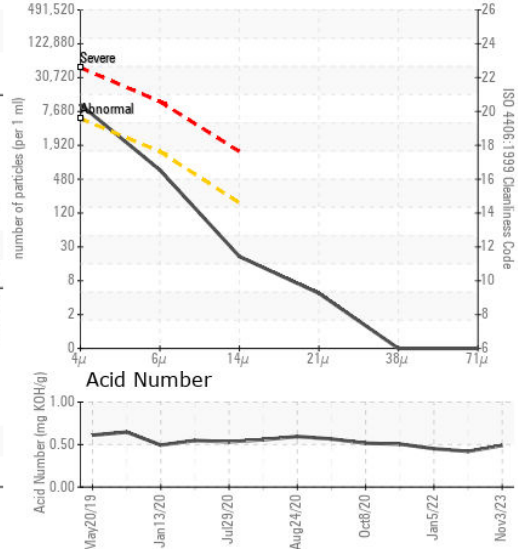
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0782200 **Received** : 07 Nov 2023
Lab Number : 06001032 **Diagnosed** : 08 Nov 2023
Unique Number : 10729392 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: FT-IR)

KAISER ALUMINUM
 1901 REYMET RD
 NORTH CHESTERFIELD, VA
 US 23237
 Contact: Yong Quan
 Yong.Quan@kaiseraluminum.com
 T: (804)743-6485
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)