



## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 24 Jan 2023 Diag: Jonathan Hester

#### WEAR



We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The iron level is severe. The chromium level is severe. The lead level is severe. The copper level is severe. The tin level is abnormal. There is a moderate amount of particulates present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The pH level of this fluid is within the acceptable limits. The oil is no longer serviceable as a result of the abnormal and/or severe wear. pH is 10.0.

view report



### 03 Jan 2023 Diag: Jonathan Hester

#### ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The pH level of this fluid is within the acceptable limits. pH is 9.00. The condition of the oil is suitable for further service.

view report



### 06 Apr 2022 Diag: Jonathan Hester

#### WATER



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a high amount of particulates present in the oil. The water value is lower than typical. The oil viscosity is higher than normal. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits.

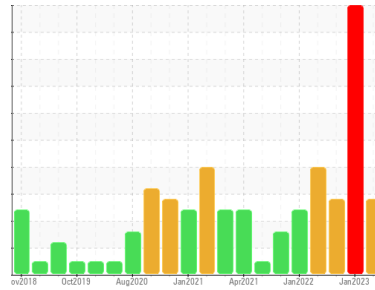
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



## Machine Id PRESS 6 HANDLING EQUIPMENT NON-FLAM

Component  
Hydraulic System

Fluid  
TEXACO HYDRAULIC SAFETY FLUID (--- GAL)

### DIAGNOSIS

#### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The pH level of this fluid is within the acceptable limits. pH is 10.00. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0782213</b>	WC0690888	WC0612599
Sample Date	Client Info		<b>03 Nov 2023</b>	24 Jan 2023	03 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	SEVERE	ABNORMAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	1229	1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	244	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	4	3
Titanium	ppm	ASTM D5185m	<b>0</b>	4	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	85	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	62	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	88	2
Tin	ppm	ASTM D5185m >20	<b>0</b>	12	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	2	<1
Barium	ppm	ASTM D5185m	<b>0</b>	15	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	20	<1
Magnesium	ppm	ASTM D5185m	<b>3</b>	65	2
Calcium	ppm	ASTM D5185m	<b>9</b>	22	6
Phosphorus	ppm	ASTM D5185m	<b>39</b>	140	18
Zinc	ppm	ASTM D5185m	<b>44</b>	434	11
Sulfur	ppm	ASTM D5185m	<b>24</b>	1046	29

### CONTAMINANTS

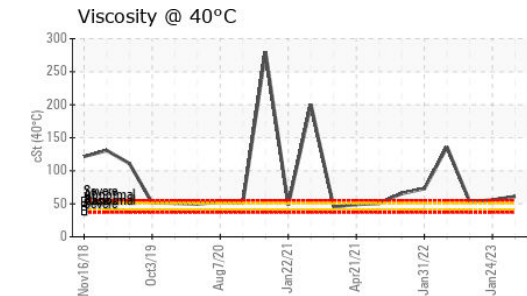
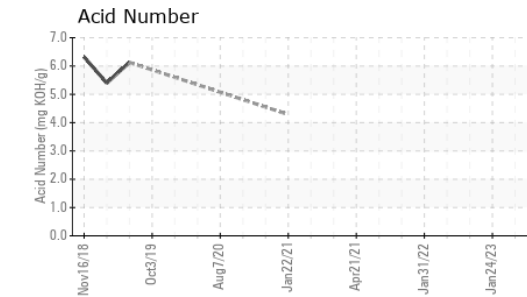
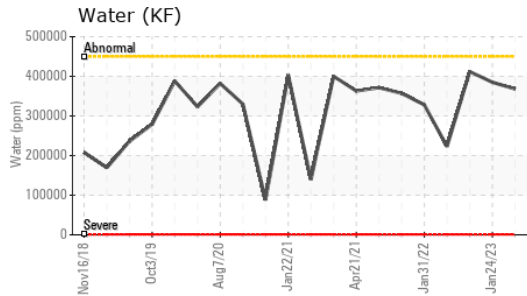
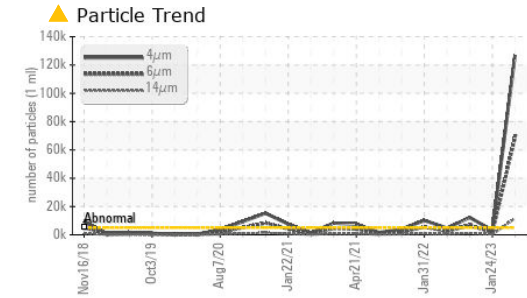
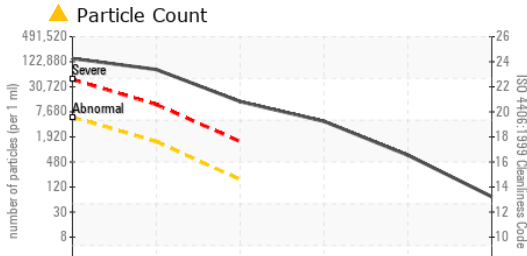
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	89	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	6	2
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	6	0
Water	%	ASTM D6304 >45	<b>36.8</b>	38.5	41.2
ppm Water	ppm	ASTM D6304 >450000	<b>368000</b>	385000	412000

### INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	<b>1.3</b>	1.4	1.4
Nitration	Abs/cm	*ASTM D7624	<b>131.3</b>	105.4	100.3
Sulfation	Abs/.1mm	*ASTM D7415	<b>106.6</b>	86.9	85.7



# OIL ANALYSIS REPORT



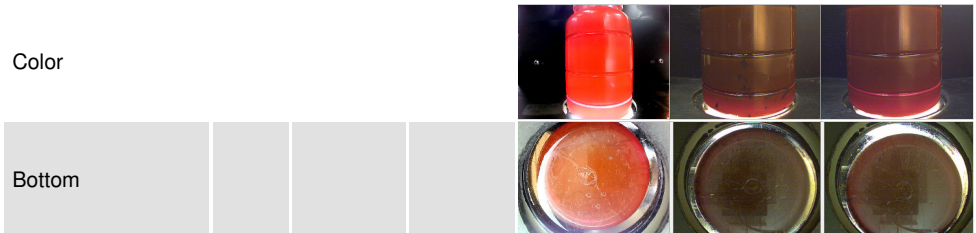
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ <b>126815</b>	3075	▲ 12288
Particles >6µm	ASTM D7647	>1300	▲ <b>69083</b>	▲ 1675	▲ 6694
Particles >14µm	ASTM D7647	>160	▲ <b>11757</b>	▲ 285	▲ 1139
Particles >21µm	ASTM D7647	>40	▲ <b>3960</b>	▲ 96	▲ 384
Particles >38µm	ASTM D7647	>10	▲ <b>611</b>	▲ 15	▲ 59
Particles >71µm	ASTM D7647	>3	▲ <b>62</b>	▲ 2	▲ 6
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>24/23/21</b>	▲ 19/18/15	▲ 21/20/17

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414		<b>121.2</b>	111.8	98.1

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	MILKY	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>45	<b>0.2%</b>	0.2%	0.2%
Free Water	scalar *Visual		<b>NEG</b>	>10%	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14 ASTM D1287		<b>10.0</b>	10.0	9.00
Visc @ 40°C	cSt ASTM D445	41	<b>61.1</b>	55.8	53.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0782213 **Received** : 07 Nov 2023  
**Lab Number** : **06001034** **Diagnosed** : 09 Nov 2023  
**Unique Number** : 10729394 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: FT-IR, KF, pH )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)